This Page Is Inserted by IFW Operations and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

			•	
				·
		·		



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



- I DERTE BUILDER IN BORIN BORNE HOULE HE AND HIRRE BILLE DOELD WAR HOUL DERTEN HOULE HOULE

(43) International Publication Date 28 February 2002 (28.02.2002)

PCT

(10) International Publication Number WO 02/16331 A1

- (51) International Patent Classification⁷: C07D 263/32, 413/12, 413/14, 413/06, 413/04, A61K 31/421, 31/422, 31/4439, 31/4709, A61P 3/10
- (21) International Application Number: PCT/US01/22616
- (22) International Filing Date: 23 August 2001 (23.08.2001)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: . 60/227,234

23 August 2000 (23.08.2000) U

- (71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Lilly Corporate Center, Indianapolis, IN 46285 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): BROOKS, Dawn, Alisa [US/US]; 6916 Elise Court, Indianapolis, IN 46220 (US). GODFREY, Alexander, Glenn [US/US]; 176 Innisbrooke Trail, Greenwood, IN 46142 (US). JONES, Sarah, Beth [US/US]; 1106 D Bexley Drive, Greenwood, IN 46143 (US). MCCARTHY, James, Ray [US/US]; 4037 Oakleaf Drive, Zionsville, IN 46077 (US). RITO, Christopher, John [US/US]; 6520 New Harmony Road, Martinsville, IN 46151 (US). WINNEROSKI, Leonard, Larry, Junior [US/US]; 557 Covered Bridge Road, Greenwood, IN 46142 (US). XU, Yanping [CN/US]; 13832 Barnett Place, Fishers, IN 46038 (US).

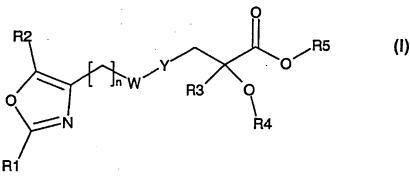
- (74) Agents: SAYLES, Michael, J. ct al.; Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285 (US).
- (81) Designated States (national): AE, AG, AL, AM, AT, AT (utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, CZ (utility model), DE, DK, DK (utility model), DM, DZ, EC, EE, EE (utility model), ES, FI, FI (utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL,

[Continued on next page]

(54) Title: OXAZOLYL-ARYLPROPIONIC ACID DERIVATIVES AND THEIR USE AS PPAR AGONISTS



(57) Abstract: Compounds represented by the following structural formula (I), and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein: n is 2, 3, or 4 and W is CH₂, CH(OH), C(O) or O; R1 is an unsubstituted or substituted aryl, heteroaryl, cycloalkyl, heterocycloalkyl, aryl-alkyl, heteroaryl-alkyl, cycloalkyl-alkyl, or t-butyl; R2 is H, alkyl, haloalkyl or phenyl; Y is an unsubstituted or substituted thiophen-2,5-diyl or phenylene; R3 is alkyl or haloalkyl; R4 is a substituted or unsubstituted phenyl, naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl, pyridyl or benzo[1,3]dioxol-5-yl group; and R5 is H, alkyl, or aminoalkyl; are useful for modulating a peroxisome proliferator activated receptor, particularly in the treatment of diabetes mellitus.





SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii)) for all designations

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

PEROXISOME PROLIFERATOR ACTIVATED RECEPTOR AGONISTS

5

BACKGROUND OF THE INVENTION

Peroxisome Proliferator Activated Receptors (PPARs) are 10 members of the nuclear hormone receptor super family, which are ligand-activated transcription factors regulating gene expression. Various subtypes of PPARs have been discovered. These include PPARa, PPAR\$ or NUC1, PPAR\$ and PPAR\$.

The PPARa receptor subtypes are reported to be

activated by medium and long-chain fatty acids. They are
involved in stimulating beta-oxidation of fatty acids and
with the activity of fibrates which reportedly produce a
substantial reduction in plasma triglycerides and moderate
reduction in low density lipoprotein (LDL) cholesterol. The

PPARy receptor subtypes are reportedly involved in
activating the program of adipocyte differentiation and are
not involved in stimulating peroxisome proliferation in the
liver.

Diabetes is a disease in which a mammal's ability to regulate glucose levels in the blood is impaired because the mammal has a reduced ability to convert glucose to glycogen for storage in muscle and liver cells. In Type I diabetes, this reduced ability to store glucose is caused by reduced insulin production. "Type II Diabetes" or "non-insulin dependent diabetes mellitus" (NIDDM) is the form of diabetes which is due to a profound resistance to insulin stimulating or regulatory effect on glucose and lipid metabolism in the main insulin-sensitive tissues, muscle, liver and adipose This resistance to insulin responsiveness results in insufficient insulin activation of glucose uptake, oxidation and storage in muscle and inadequate insulin repression of lipolysis in adipose tissue and of glucose production and secretion in liver. When these cells become desensitized to insulin, the body tries to compensate by producing abnormally high levels of insulin and hyperinsulemia results. Hyperinsulemia is associated with hypertension and elevated body weight. Since insulin is involved in promoting the cellular uptake of glucose, amino 20 acids and triglycerides from the blood by insulin sensitive cells, insulin insensitivity can result in elevated levels of triglycerides and LDL which are risk factors in cardiovascular diseases. The constellation of symptoms 25 which includes hyperinsulemia combined with hypertension, elevated body weight, elevated triglycerides and elevated LDL is known as Syndrome X.

Current treatment for diabetes mellitus generally first involves treatment with diet and exercise. However,

compliance can be poor and as the disease progresses treatment with hypoglycemics, typically sulfonylureas, is often necessary. Sulfonylureas stimulate the β cells of the

- 3 -

liver to secrete more insulin. However, the response of the β cells eventually fails and treatment with insulin injection is necessary. In addition, both sulfonylurea treatment and insulin injection have the life threatening side effect of hypoglycemic coma. Therefore, patients using these treatments must carefully control dosage.

Thiazolidinediones are a class of compounds which have been shown to increase the sensitivity of insulin sensitive cells. Increasing insulin sensitivity rather than the amount of insulin in the blood reduces the likelihood of hypoglycemic coma. Thiazolidinediones have been shown to increase insulin sensitivity by binding to PPARy receptors. However, side effects associated with treatment with thiazolidinediones include weight gain, and, for troglitazone, liver toxicity.

15

20

PPARa and PPARy receptors have been implicated in diabetes mellitus, cardiovascular disease, obesity, and gastrointestinal disease, such as, inflammatory bowel disease. There exists a need for new pharmaceutical agents which modulate these receptors to prevent, treat and/or alleviate these diseases or conditions while ameliorating side effects of current treatments.

SUMMARY OF THE INVENTION

The present invention is directed to compounds represented by Structural Formula I and pharmaceutically acceptable salts, solvates and hydrates thereof:

Strctural Formula I

In Structural Formula I, n is 2, 3, or 4 and W is CH₂,

5 CH(OH), C(O) or O. R1 is an unsubstituted or substituted
group selected from aryl, heteroaryl, cycloalkyl,
heterocycloalkyl, aryl-C1-C4 alkyl, heteroaryl-C1-C4 alkyl,
cycloalkyl-C1-C4 alkyl, or t-butyl. R2 is H, C1-C4 alkyl,
C1-C4 haloalkyl or phenyl. Y is an unsubstituted or

10 substituted group consisting of thiophen-2,5-diyl or
phenylene. R3 is C1-C4 alkyl or C1-C4 haloalkyl. R4 is a
substituted or unsubstituted phenyl, naphthyl, 1,2,3,4tetrahydronaphthyl, quinolyl, pyridyl or benzo[1,3]dioxol-5yl group. R5 is H, C1-C4 alkyl, or aminoalkyl.

In one embodiment, the present invention also relates to pharmaceutical compositions which comprising at least one compound of the present invention, or a pharmaceutically acceptable salt, solvate, hydrate or prodrug thereof, and a pharmaceutically acceptable carrier.

In another embodiment, the present invention relates to a method of modulating a peroxisome proliferator activated receptor by contacting the receptor with at least one compound represented by Structural Formula I, and pharmaceutically acceptable salts, solvates and hydrates

25 thereof

- 5 -

In a further embodiment, the present invention relates to a method of making a compound represented by Structural Formula I.

The compounds of the present invention and

5 pharmaceutically acceptable salts, solvates and hydrates
thereof are believed to be effective in treating Syndrome X,
Type II diabetes, hyperglycemia, hyperlipidemia, obesity,
coagaulopathy, hypertension, atherosclerosis, and other
disorders related to Syndrome X and cardiovascular diseases

10 because they lower one or more of the following in mammals:
glucose, insulin, triglycerides, fatty acids and/or
cholesterol. In addition, the compounds exhibit fewer side
effects than compounds currently used to treat these
conditions.

15

DETAILED DESCRIPTION OF THE INVENTION

The terms used to describe the instant invention have the following meanings herein.

As used herein, alkyl groups include straight chained 20 or branched C1-C4 hydrocarbons, which are completely saturated.

Cycloalkyl groups, as used herein, include C3-C8 hydrocarbons, which are partially or completely saturated.

As used herein, aryl groups include carbocyclic

25 aromatic ring systems (e.g. phenyl), fused polycyclic
aromatic ring systems (e.g. naphthyl and anthracenyl) and
aromatic ring systems fused to carbocyclic non-aromatic ring
systems (e.g., 1,2,3,4-tetrahydronaphthyl).

Heteroaryl groups, as used herein, is an aromatic ring

system having at least one heteroatom such as nitrogen,
sulfur or oxygen. Heteroaryl groups include thienyl (also

`20

referred to herein as "thiophenyl"), pyridyl, pyrrolyl, benzofuranyl, isoxazolyl, and pyrimidinyl.

An aryl-C1-C4-alkyl group, as used herein, is an aryl substituent that is linked to a compound by an alkyl group having from one to four carbon atoms.

A heteroaryl-C1-C4-alkyl group, as used herein, is a heteroaryl substituent that is linked to a compound by an alkyl group having from one to four carbon atoms.

A cycloalkyl-C1-C4-alkyl group, as used herein, is a cycloalkyl substituent that is linked to a compound by an alkyl group having from one to four carbon atoms.

An aminoalkyl group is an alkyl group having from one to six carbon atoms which is substituted with at least one amine represented by -NR12R12 in which each R12 are,

independently, a C1-C6 alkyl or both R12 taken together with the nitrogen to which they are attached form a five or six membered heterocycloalkyl.

A heterocycloalkyl is a non-aromatic ring which contains one or more oxygen, nitrogen or sulfer (e.g., morpholine, piperidine, piperazine, pyrrolidine, and thiomorpholine). Preferred heterocycloalkyl group is morpholine.

Substituents for aryl, heteroaryl and cycloalkyl groups include halo, carboxyl, C1-C4 alkyl, C1-C4 alkoxy, C1-C4

25 haloalkyl, C1-C4 haloalkoxy, nitro, cyano, CHO, hydroxyl, C1-C4 alkanoic acid and -C(O)NR13R13 in which each R13, independently, H or a C1-C4 alkyl.

Substituents for thiophen-2,5-diyl and phenylene include H, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl and C1-C4

30 haloalkoxy.

Preferably, the compounds of the present invention, and with their respective pharmaceutical compositions, have a structure represented by Structural Formula II:

Structural Formula II

In Structural Formula II, R1, R2 and R5 are as defined for Structural Formula I while R6 are each, independently, H, C1-C4 alkyl or C1-C4 alkoxy. In addition, R7 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl or phenyl. R8 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkyl, C1-C4 haloalkyl, C1-C4 haloalkyl, mitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl, phenyl or together with the phenyl to which they are bound form naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl. Further, R9 is C1-C4 alkyl or C1-C4 haloalkyl.

Examples of compounds having Structural Formula II include, for instance, the compounds described in Examples 1-89 and 92-140.

More preferably, the compounds of the present invention, and with their respective pharmaceutical compositions, have a structure represented by Structural Formula III:

5

Structural Formula III

10

In Structural Formula III, R5, R6, R7 and R8 are as defined for Structural Formulas I and II while R10 is an unsubstituted or substituted group selected from 2-thienyl, 3-thienyl, phenyl, cyclohexyl or 1-methyl-cyclohexyl.

Even more preferably, the compounds of the present invention, and with their respective pharmaceutical compositions, have a structure represented by Structural Formula IV or V.

Structural Formula IV

10 Structural Formula V

In Structural Formulas IV and V, R7 and R8 are as defined for Structural Formula II while R11 is H, halo or C1-C4 alkyl.

In an alternate embodiment, the compounds of the present invention, and with their respective pharmaceutical compositions, have a structure represented by Structural Formula VI.

- 10 -

Structural Formula VI

5

In Structural Formula VI, R1, R2, R3, R4 and R5 are as defined for Structural Formula I while V is C, C(OH)or C(O).

The compounds of Structural Formula I contain one or more chiral centers, and exist in different optically active forms. When compounds of Structural Formula I contain one chiral center, the compounds exist in two enantiomeric forms and the present invention includes both enantiomers and mixtures of enantiomers, such as racemic mixtures. enantiomers may be resolved by methods known to those 15 skilled in the art, for example by formation of diastereoisomeric salts which may be separated, for example, by crystallization; formation of diastereoisomeric derivatives or complexes which may be separated, for example, by crystallization, gas-liquid or liquid 20 chromatography; selective reaction of one enantiomer with an enantiomer-specific reagent, for example enzymatic esterification; or gas-liquid or liquid chromatography in a chiral environment, for example on a chiral support for example silica with a bound chiral ligand or in the presence 25 of a chiral solvent. It will be appreciated that where the desired enantiomer is converted into another chemical entity by one of the separation procedures described above, a further step is required to liberate the desired

- 11 -

enantiomeric form. Alternatively, specific enantiomers may be synthesized by asymmetric synthesis using optically active reagents, substrates, catalysts or solvents, or by converting one enantiomer into the other by asymmetric transformation.

In a more preferred embodiment, the compounds of the present invention are S-enantiomers. In a most preferred embodiment, the compounds are (S)-3-{4-[2-(2-Pheny1-5methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxypropionic acid, (S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid, and (S) -3- $\{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)ethoxy]$ phenyl}-2-methyl-2-p-tolyloxy-propionic acid.

When a compound represented by Structural Formula I has 15 more than one chiral substituent it may exist in diastereoisomeric forms. The diastereoisomeric pairs may be separated by methods known to those skilled in the art, for example chromatography or crystallization and the individual enantiomers within each pair may be separated as described above. The present invention includes each diastereoisomer of compounds of Structural Formula I and mixtures thereof.

20

25

Certain compounds of Structural Formula I may exist in different stable conformational forms which may be separable. Torsional asymmetry due to restricted rotation about an asymmetric single bond, for example because of steric hindrance or ring strain, may permit separation of different conformers. The present invention includes each conformational isomer of compounds of Structural Formula I and mixtures thereof.

30 Certain compounds of Structural Formula I may exist in zwitterionic form and the present invention includes each

- 12 -

zwitterionic form of compounds of Structural Formula I and mixtures thereof.

Certain compounds of Structural Formula I and their salts may exist in more than one crystal form. Polymorphs of compounds represented by Structural Formula I form part of this invention and may be prepared by crystallization of a compound of Structural Formula I under different conditions. For example, using different solvents or different solvent mixtures for recrystallization; 10 crystallization at different temperatures; various modes of cooling, ranging from very fast to very slow cooling during crystallization. Polymorphs may also be obtained by heating or melting a compound of Structural Formula I followed by gradual or fast cooling. The presence of polymorphs may be 15 determined by solid probe nmr spectroscopy, ir spectroscopy, differential scanning calorimetry, powder X-ray diffraction or such other techniques.

Certain compounds of Structural Formula I and their salts may exist in more than one crystal form and the present invention includes each crystal form and mixtures thereof.

20

25

30

Certain compounds of Structural Formula I and their salts may also exist in the form of solvates, for example hydrates, and the present invention includes each solvate and mixtures thereof.

"Pharmaceutically-acceptable salt" refers to salts of the compounds of the Structural Formula I which are substantially non-toxic to mammals. Typical pharmaceutically-acceptable salts include those salts prepared by reaction of the compounds of the present invention with a mineral or organic acid or an organic or inorganic base. Such salts are known as base addition

salts, respectively. It should be recognized that the particular counterion forming a part of any salt of this invention is not of a critical nature, so long as the salt as a whole is pharmaceutically-acceptable and as long as the counterion does not contribute undesired qualities to the salt as a whole.

By virtue of its acidic moiety, a compound of Structural Formula I forms salts with pharmaceutically acceptable bases. Some examples of base addition salts 10 include metal salts such as aluminum; alkali metal salts such as lithium, sodium or potassium; and alkaline earth metal salts such as calcium, magnesium, ammonium, or substituted ammonium salts. Examples of substituted ammonium salts include, for instance, those with lower 15 alkylamines such as trimethylamine, triethylamine; hydroxyalkylamines such as 2-hydroxyethylamine, bis-(2hydroxyethyl)-amine or tri-(2-hydroxyethyl)-amine, cycloalkylamines such as bicyclohexylamine or dibenzylpiperidine, N-benzyl- β -phenethylamine, 20 dehydroabietylamine, N,N'-bisdehydro-abietylamine, glucamine, N-methylglucamine; bases of the pyridine type

Examples of inorganic bases include, without

25 limitation, sodium hydroxide, potassium hydroxide, potassium carbonate, sodium carbonate, sodium bicarbonate, potassium bicarbonate, calcium hydroxide, calcium carbonate, and the like.

of basic amino acids such as lysine and arginine.

such as pyridine, collidine, quinine or quinoline; and salts

Compounds of Structural Formula I, which are

30 substituted with a basic group, may exist as salts with
pharmaceutically acceptable acids. The present invention

25

includes such salts. Examples of such salts include hydrochlorides, hydrobromides, sulfates, methanesulfonates, nitrates, maleates, acetates, citrates, fumarates, tartrates [e.g. (+)-tartrates, (-)-tartrates or mixtures thereof including racemic mixtures], succinates, benzoates and salts with amino acids such as glutamic acid.

These salts may be prepared by methods known to those skilled in the art.

Certain compounds of Structural Formula I and their salts may also exist in the form of solvates, for example hydrates, and the present invention includes each solvate and mixtures thereof.

Prodrugs are compounds of the present invention, which have chemically or metabolically cleavable groups and become by solvolysis or under physiological conditions the compounds of the invention which are pharmaceutically active in vivo. Prodrugs include acid derivatives well known to practitioners of the art, such as, for example, esters prepared by reaction of the parent acidic compound with a suitable alcohol, or amides prepared by reaction of the parent acid compound with a suitable amine. aliphatic or aromatic esters derived from acidic groups pendent on the compounds of this invention are preferred prodrugs. In some cases it is desirable to prepare double ester type prodrugs such as (acyloxy) alkyl esters or ((alkoxycarbonyl)oxy)alkyl esters. Particularly preferred esters as prodrugs are methyl, ethyl, propyl, isopropyl, nbutyl, isobutyl, tert-butyl, morpholinoethyl, and N, Ndiethylglycolamido.

Methyl ester prodrugs may be prepared by reaction of the acid form of a compound of Formula I in a medium such as methanol with an acid or base esterification catalyst (e.g.,

- 15 -

NaOH, H₂SO₄). Ethyl ester prodrugs are prepared in similar fashion using ethanol in place of methanol.

Morpholinylethyl ester prodrugs may be prepared by reaction of the sodium salt of a compound of Structural Formula I (in a medium such as dimethylformamide) 4-(2-

chloroethyl)morphine hydrochloride (available from Aldrich Chemical Co., Milwaukee, Wisconsin USA, Item No. C4,220-3).

The term, "active ingredient" means the compounds generically described by Structural Formula I as well as the salts, solvates, and prodrugs of such compounds.

The term "pharmaceutically acceptable" means that the carrier, diluent, excipients and salt must be compatible with the other ingredients of the composition, and not deleterious to the recipient thereof. Pharmaceutical compositions of the present invention are prepared by procedures known in the art using well known and readily available ingredients.

10

20

"Preventing" refers to reducing the likelihood that the recipient will incur or develop any of the pathological conditions described herein.

"Treating" refers to mediating a disease or condition and preventing, or mitigating, its further progression or ameliorate the symptoms associated with the disease or condition.

Pharmaceutically-effective amount means that amount of a compound, or of its salt, solvate, hydrate or prodrug thereof, that will elicit the biological or medical response of a tissue, system, or mammal. Such an amount can be administered prophylactically to a patient thought to be susceptible to development of a disease or condition. Such amount when administered prophylactically to a patient can

10

also be effective to prevent or lessen the severity of the mediated condition. Such an amount is intended to include an amount which is sufficient to modulate a PPAR receptor, such as a PPARa or PPARy receptor, which mediate a disease or condition. Conditions mediated by PPARa or PPARy receptors include diabetes mellitus, cardiovascular disease, Syndrome X, obesity and gastrointestinal disease.

A "mammal" is an individual animal that is a member of the taxonomic class Mammalia. The class Mammalia includes humans, monkeys, chimpanzees, gorillas, cattle, swine, horses, sheep, dogs, cats, mice, and rats.

Administration to a human is most preferred. The human to whom the compounds and compositions of the present invention are administered has a disease or condition in 15 which control blood glucose levels are not adequately controlled without medical intervention, but wherein there is endogenous insulin present in the human's blood. Noninsulin dependent diabetes mellitus (NIDDM) is a chronic disease or condition characterized by the presence of 20 insulin in the blood, even at levels above normal, but resistance or lack of sensitivity to insulin action at the tissues. The compounds and compositions of the present invention are also useful to treat acute or transient disorders in insulin sensitivity, such as sometimes occur 25 following surgery, trauma, myocardial infarction, and the The compounds and compositions of the present invention are also useful for lowering serum triglyceride levels. Elevated triglyceride level, whether caused by genetic predisposition or by a high fat diet, is a risk factor for the development of heart disease, stroke, and 30 circulatory system disorders and diseases. The physician of

10

ordinary skill will know how to identify humans who will benefit from administration of the compounds and compositions of the present invention.

The present invention further provides a method for the treatment and/or prophylaxis of hyperglycemia in a human or non-human mammal which comprises administering an effective, non-toxic amount of a compound of the general formula (I), or a tautomeric form thereof and/or a pharmaceutically acceptable salt thereof and/or a pharmaceutically acceptable solvate thereof to a hyperglycemic human or non-human mammal in need thereof.

They are useful as therapeutic substances in preventing or treating Syndrome X, diabetes mellitus and related endocrine and cardiovascular disorders and diseases in human or non-human animals.

The invention also relates to the use of a compound of Formula I as described above, for the manufacture of a medicament for treating a PPAR α or PPAR γ mediated condition, separately or in combination.

A therapeutically effective amount of a compound of Structural Formula I can be used for the preparation of a medicament useful for treating Syndrome X, diabetes, treating obesity, lowering tryglyceride levels, raising the plasma level of high density lipoprotein, and for treating, preventing or reducing the risk of developing atherosclerosis, and for preventing or reducing the risk of having a first or subsequent atherosclerotic disease event in mammals, particularly in humans. In general, a therapeutically effective amount of a compound of the present invention (1) typically reduces serum glucose levels, or more specifically HbAlc, of a patient by about

- 5

10

15

20

0.7% or more; (2) typically reduces serum triglyceride levels of a patient by about 20% or more, and (3) increases serum HDL levels in a patient. Preferably, HDL levels will be increased by about 30% or more.

Additionally, an effective amount of a compound of Structural Formula I and a therapeutically effective amount of one or more active agents selected from a group consisting of: antihyperlipidemic agent, plasma HDL-raising agents, antihypercholesterolemic agents, fibrates, vitamins, aspirin, insulin secretogogues, insulin and the like can be used together for the preparation of a medicament useful for the above-described treatments.

Advantageously, compositions containing the compound of Structural Formula I or the salts thereof may be provided in dosage unit form, preferably each dosage unit containing from about 1 to about 500 mg be administered although it will, of course, readily be understood that the amount of the compound or compounds of Structural Formula I actually to be administered will be determined by a physician, in the light of all the relevant circumstances.

When used herein Syndrome X includes pre-diabetic insulin resistance syndrome and the resulting complications thereof, insulin resistance, non-insulin dependent diabetes, dyslipidemia, hyperglycemia obesity, coagulopathy,

hypertension and other complications associated with diabetes. The methods and treatments mentioned herein include the above and encompass the treatment and/or prophylaxis of any one of or any combination of the following: pre-diabetic insulin resistance syndrome, the resulting complications thereof, insulin resistance, Type II or non-insulin dependent diabetes, dyslipidemia, hyperglycemia, obesity and the complications associated with

- 19 -

diabetes including cardiovascular disease, especially atherosclerosis.

The compositions are formulated and administered in the same general manner as detailed herein. The compounds of the instant invention may be used effectively alone or in combination with one or more additional active agents depending on the desired target therapy. Combination therapy includes administration of a single pharmaceutical dosage composition which contains a compound of Structural Formula I and one or more additional active agents, as well 10 as administration of a compound of Structural Formula I and each active agent in its own separate pharmaceutical dosage formulation. For example, a compound of Structural Formula I or thereof and an insulin secretogogue such as biguanides, 15 thiazolidinediones, sulfonylureas, insulin, or α -glucosidose inhibitors can be administered to the patient together in a .single oral dosage composition such as a tablet or capsule, or each agent administered in separate oral dosage formulations. Where separate dosage formulations are used, 20 a compound of Structural Formula I and one or more additional active agents can be administered at essentially the same time, i.e., concurrently, or at separately staggered times, i.e., sequentially; combination therapy is understood to include all these regimens.

An example of combination treatment or prevention of atherosclerosis may be wherein a compound of Structural Formula I or salts thereof is administered in combination with one or more of the following active agents: antihyperlipidemic agents; plasma HDL-raising agents; antihypercholesterolemic agents, fibrates, vitamins, aspirin, and the like. As noted above, the compounds of

- 20 -

Structural Formula I can be administered in combination with more than one additional active agent.

Another example of combination therapy can be seen in treating diabetes and related disorders wherein the compounds of Structural Formula I, salts thereof can be effectively used in combination with, for example, sulfonylureas, biguanides, thiazolidinediones, α -glucosidase inhibitors, other insulin secretogogues, insulin as well as the active agents discussed above for treating atherosclerosis.

10

30

The compounds of the present invention, and the pharmaceutically acceptable salts, solvates and hydrates thereof, have valuable pharmacological properties and can be used in pharmaceutical compositions containing a 15 therapeutically effective amount of a compound of the present invention, or pharmaceutically acceptable salts, esters or prodrugs thereof, in combination with one or more pharmaceutically acceptable excipients. Excipients are inert substances such as, without limitation carriers, diluents, fillers, flavoring agents, sweeteners, lubricants, 20 solubilizers, suspending agents, wetting agents, binders, disintegrating agents, encapsulating material and other conventional adjuvants. Proper formulation is dependent upon the route of administration chosen. Pharmaceutical compositions typically contain from about 1 to about 99 25 weight percent of the active ingredient which is a compound of the present invention.

Preferably, the pharmaceutical formulation is in unit dosage form. A "unit dosage form" is a physically discrete unit containing a unit dose, suitable for administration in human subjects or other mammals. For example, a unit dosage

form can be a capsule or tablet, or a number of capsules or tablets. A "unit dose" is a predetermined quantity of the active compound of the present invention, calculated to produce the desired therapeutic effect, in association with one or more pharmaceutically-acceptable excipients. The quantity of active ingredient in a unit dose may be varied or adjusted from about 0.1 to about 1000 milligrams or more according to the particular treatment involved.

5

15

20

. 25

30

The dosage regimen utilizing the compounds of the present invention is selected by one of ordinary skill in the medical or veterinary arts, in view of a variety of factors, including, without limitation, the species, age, weight, sex, and medical condition of the recipient, the severity of the condition to be treated, the route of administration, the level of metabolic and excretory function of the recipient, the dosage form employed, the particular compound and salt thereof employed, and the like.

Preferably, the compounds of the present invention are administered in a single daily dose, or the total daily dose may be administered in divided doses, two, three, or more times per day. Where delivery is via transdermal forms, of course, administration is continuous.

Suitable routes of administration of pharmaceutical compositions of the present invention include, for example, oral, eyedrop, rectal, transmucosal, topical, or intestinal administration; parenteral delivery (bolus or infusion), including intramuscular, subcutaneous, intramedullary injections, as well as intrathecal, direct intraventricular, intravenous, intraperitoneal, intranasal, or intraocular injections. The compounds of the invention can also be administered in a targeted drug delivery system,

such as, for example, in a liposome coated with endothelial cell-specific antibody.

for oral administration, the compounds can be
formulated readily by combining the active compounds with
pharmaceutically acceptable carriers well known in the art.
Such carriers enable the compounds of the invention to be
formulated as tablets, pills, powders, sachets, granules,
dragees, capsules, liquids, elixers, tinctures, gels,
emulsions, syrups, slurries, suspensions and the like, for
oral ingestion by a patient to be treated. Pharmaceutical
preparations for oral use can be obtained by combining the
active compound with a solid excipient, optionally grinding
a resulting mixture, and processing the mixture of granules,
after adding suitable auxiliaries, if desired, to obtain
tablets or dragee cores.

For oral administration in the form of a tablet or capsule, the active ingredient may be combined with an oral, non-toxic, pharmaceutically-acceptable carrier, such as, without limitation, lactose, starch, sucrose, glucose, methyl cellulose, calcium carbonate, calcium phosphate, calcium sulfate, sodium carbonate, mannitol, sorbitol, and the like; together with, optionally, disintegrating agents, such as, without limitation, cross-linked polyvinyl pyrrolidone, maize, starch, methyl cellulose, agar, 25 bentonite, xanthan gum, alginic acid, or a salt thereof such as sodium alginate, and the like; and, optionally, binding agents, for example, without limitation, gelatin, acacia, natural sugars, beta-lactose, corn sweeteners, natural and synthetic gums, acacia, tragacanth, sodium alginate, carboxymethyl-cellulose, polyethylene glycol, waxes, and the like; and, optionally, lubricating agents, for example, without limitation, magnesium stearate, sodium stearate,

stearic acid, sodium oleate, sodium benzoate, sodium acetate, sodium chloride, talc, and the like. When a dosage unit form is a capsule, it may contain, in addition to materials of the above type, a liquid carrier such as a fatty oil.

Solid form formulations include powders, tablets and capsules. A solid carrier can be one or more substance which may also act as flavoring agents, lubricants, solubilisers, suspending agents, binders, tablet disintegrating agents and encapsulating material.

10

In powders, the carrier is a finely divided solid which is in admixture with the finely divided active ingredient. In tablets, the active ingredient is mixed with a carrier having the necessary binding properties in suitable proportions and compacted in the shape and size desired.

Various other materials may be present as coatings or to modify the physical form of the dosage unit. For instance, tablets may be coated with shellar, sugar or both. A syrup or elixir may contain, in addition to the active ingredient, sucrose as a sweetening agent, methyl and propylparabens as preservatives, a dye and a flavoring such as cherry or orange flavor.

Sterile liquid formulations include suspensions, emulsions, syrups, and elixirs. The active ingredient can be dissolved or suspended in a pharmaceutically acceptable carrier, such as sterile water, sterile organic solvent, or a mixture of both sterile water and sterile organic solvent.

The active ingredient can also be dissolved in a suitable organic solvent, for example, aqueous propylene glycol. Other compositions can be made by dispersing the finely divided active ingredient in aqueous starch or sodium carboxymethyl cellulose solution or in a suitable oil.

Dragee cores are provided with suitable coatings. For this purpose, concentrated sugar solutions may be used, which may optionally contain gum arabic, talc, polyvinyl pyrrolidone, carbopol gel, polyethylene glycol, and/or titanium dioxide, lacquer solutions, and suitable organic solvents or solvent mixtures. Dyestuffs or pigments may be added to the tablets or dragee coatings for identification or to characterize different combinations of active compound doses.

10 Pharmaceutical preparations which can be used orally include push-fit capsules made of gelatin, as well as soft, sealed capsules made of gelatin and a plasticizer, such as glycerol or sorbitol. The push-fit capsules can contain the active ingredients in admixture with filler such as lactose, binders such as starches, and/or lubricants such as talc or magnesium stearate and, optionally, stabilizers. In soft capsules, the active compounds may be dissolved or suspended in suitable liquids, such as fatty oils, liquid paraffin, or liquid polyethylene glycols. In addition, stabilizers may be added.

All formulations for oral administration should be in dosages suitable for such administration. Particularly suitable compositions for oral administration are unit dosage forms such as tablets and capsules.

25

30

For parental administration the compounds of the present invention, or salts thereof, can be combined with sterile aqueous or organic media to form injectable solutions or suspensions. Formulations for injection may be presented in unit dosage form, such as in ampoules or in multi-dose containers, with an added preservative. The compositions may take such forms as suspensions, solutions or emulsions in oily or aqueous vehicles, and may contain

formulatory agents such as suspending, stabilizing and/or dispersing agents. The pharmaceutical forms suitable for injectable use include sterile aqueous solutions or dispersions and sterile powders for the extemporaneous preparation of sterile injectable solutions or dispersions. In all cases, the form must be sterile and must be fluid to the extent that each syringability exists. It must be stable under the conditions of manufacture and storage and must be preserved against any contamination. The carrier can be solvent or dispersion medium containing, for example, 10 water, preferably in physiologically compatible buffers such as Hanks's solution, Ringer's solution, or physiological saline buffer, ethanol, polyol (e.g. glycerol, propylene glycol and liquid polyethylene glycol), propylene glycol and liquid polyethylene glycol), suitable mixtures thereof, and vegetable oils. Under ordinary conditions of storage and use, these preparations contain a preservative to prevent the growth of microorganisms.

The injectable solutions prepared in this manner can then be administered intravenously, intraperitoneally, subcutaneously, or intramuscularly, with intramuscular administration being preferred in humans.

15

20

30

For transmucosal administration, penetrants appropriate to the barrier to be permeated are used in the formulation. Such penetrants are generally known in the art. The active compounds can also be administered intranasally as, for example, liquid drops or spray.

For buccal administration, the compositions may take the form of tablets or lozenges formulated in a conventional manner.

For administration by inhalation, the compounds for use according to the present invention are conveniently

15

20

25

30

delivered in the form of a dry powder inhaler, or an aerosol spray presentation from pressurized packs or a nebuliser, with the use of a suitable propellant, e.g., dichlorodifluoromethane, trichlorofluoromethane,

5 dichlorotetrafluoroethane, carbon dioxide or other suitable In the case of pressurized aerosol the dosage unit may be determined by providing a valve to deliver a metered amount. Capsules and cartridges of gelatin for use in an inhaler or insufflator may be formulated containing a powder mix of the compound and a suitable powder base such as lactose or starch.

Pharmaceutical compositions of the present invention can be manufactured in a manner that is itself known, e.g., by means of conventional mixing, dissolving, granulating, dragee-making, levigating, emulsifying, encapsulating, entrapping or lyophilizing processes.

In making the compositions of the present invention, the active ingredient will usually be admixed with a carrier, or diluted by a carrier, or enclosed within a carrier which may be in the form of a capsule, sachet, paper or other container. When the carrier serves as a diluent, it may be a solid, lyophilized solid or paste, semi-solid, or liquid material which acts as a vehicle, or can be in the form of tablets, pills, powders, lozenges, elixirs, suspensions, emulsions, solutions, syrups, aerosols (as a solid or in a liquid medium), or ointment, containing, for example, up to 10% by weight of the active compound. The compounds of the present invention are preferably formulated prior to administration.

The following pharmaceutical formulations 1 through 8 are illustrative only and are not intended to limit the scope of the invention in any way. "Active Ingredient",

- 27 -

refers to a compound according to Structural Formula I or salts thereof.

Formulation 1

5 Hard gelatin capsules are prepared using the following ingredients:

·	Quantity
·.	(mg/capsule)
Active Ingredient	250
Starch, dried	200
Magnesium stearate	<u>10</u>
Total	460 mg

Formulation 2

A tablet is prepared using the ingredients below:

10

	Quantity
	(mg/tablet)
Active Ingredient	250
Cellulose, microcrystalline	400
Silicon dioxide, fumed	10
Stearic acid	<u>5</u>
Total	665 mg

The components are blended and compressed to form tablets each weighing 665 mg

Formulation 3

An aerosol solution is prepared containing the following components:

5

		Weight
Active Ingredient		0.25
Ethanol		25.75
Propellant 22 (Chlorodifluo	romethane)	74.00
Total		100.00

The Active Ingredient is mixed with ethanol and the mixture added to a portion of the propellant 22, cooled to 30°C and transferred to a filling device. The required amount is then fed to a stainless steel container and diluted with the remainder of the propellant. The valve units are then fitted to the container.

Formulation 4

15 Tablets, each containing 60 mg of Active ingredient, are made as follows:

Active Ingredient	60 mg
Starch	45 mg
Microcrystalline cellulose	35 mg
Polyvinylpyrrolidone (as 10% solution in water)	4 mg
Sodium carboxymethyl starch	4.5 mg
Magnesium stearate	0.5 mg
Talc	1 mg
Total	150 mg

15

The Active Ingredient, starch and cellulose are passed through a No. 45 mesh U.S. sieve and mixed thoroughly. The aqueous solution containing polyvinylpyrrolidone is mixed with the resultant powder, and the mixture then is passed through a No. 14 mesh U.S. sieve. The granules so produced are dried at 50°C and passed through a No. 18 mesh U.S. sieve. The sodium carboxymethyl starch, magnesium stearate and talc, previously passed through a No. 60 mesh U.S. sieve, are then added to the granules which, after mixing, are compressed on a tablet machine to yield tablets each weighing 150 mg.

Formulation 5

Capsules, each containing 80 mg of Active Ingredient, are made as follows:

Active Ingredient	• •	80 mg
Starch		59 mg
Microcrystalline cellulose	•	59 mg
Magnesium stearate	*	2 mg
Total		200 mg

The Active Ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 45 mesh U.S. sieve, and filled into hard gelatin capsules in 200 mg quantities.

WO 02/16331

Formulation 6

Suppositories, each containing 225 mg of Active Ingredient, are made as follows:

Active Ingredient	225 mg
Saturated fatty acid glycerides	2,000 mg
Total	2,225 mg

5

The Active Ingredient is passed through a No. 60 mesh U.S. sieve and suspended in the saturated fatty acid glycerides previously melted using the minimum heat necessary. The mixture is then poured into a suppository mold of nominal 2g capacity and allowed to cool.

Formulation 7

Suspensions, each containing 50 mg of Active Ingredient per 5 ml dose, are made as follows:

15

Active Ingredient	50 mg
Sodium carboxymethyl cellulose	50 mg
Syrup	1.25 ml
Benzoic acid solution	0.10 ml
Flavor	q.v.
Color	q.v.
Purified water to total	5 ml

The Active Ingredient is passed through a No. 45 mesh U.S. sieve and mixed with the sodium carboxymethyl cellulose and syrup to form a smooth paste. The benzoic acid solution, flavor and color are diluted with a portion of the water and added, with stirring. Sufficient water is then added to produce the required volume.

- 31 -

Formulation 8

An intravenous formulation may be prepared as follows:

Active Ingredient

100 mg

Isotonic saline

1,000 ml

5

The solution of the above materials generally is administered intravenously to a subject at a rate of 1 ml per minute.

10 In yet another embodiment of the compounds of the present invention, the compound is radiolabelled, such as with carbon-14, or tritiated. Said radiolabelled or tritiated compounds are useful as reference standards for in vitro assays to identify new PPARα and PPARγ agonists.

15

20

25

SYNTHESIS

Compounds of the present invention have been formed by reacting a 2-(R1-substituted)-5-R2-substituted-oxazol-4-yl ethyl sulfonyl ester with a 3-(4-hydroxyphenyl)-2-R4-oxy-propionic acid or a 3-(5-hydroxy-thiophen-2,5-diyl)-2-R4-oxy-propionic acid. Generally, the sulfonyl ester chemical intermediates have been synthesized through two different routes, shown in Schemes IA and IB, while Scheme II is typical of the synthethic method used to make the propionic acid chemical intermediate. The formation of the compounds of the present invention from these chemical intermediates is shown in Scheme III.

In Scheme IA, the first step is a condensation of a dionemonooxime represented by Structural Formula IA-1 with a

R1-substituted aldehyde represented by Structural Formula IA-2 in the presence of an acid such as aqueous concentrated hydrochloric acid or, preferably, acetic acid which is saturated with hydrogen chloride gas. Typically, hydrogen chloride is bubbled through a solution of the dionemonooxime and the R1-substituted aldehyde in acetic acid, which is held at a constant temperature of about 0 °C to about 20 °C for about 15 minutes to about 1 hour. The product of the condensation is an oxazole n-oxide represented by Structural Formula IA-3.

The oxazole n-oxide is then treated with phosphorous oxyhalide, such as phosphorous oxychloride or phosphorous oxybromide in an inert solvent such as dichloromethane or chloroform to form a 2-(R1-substituted)-4-halomethyl-oxazole represented by Structural Formula IA-4. The reaction typically is carried out at the reflux temperature of the solvent used and is complete in about 15 minutes to about 1 hour.

10

15

20

25

30

The 2-(R1-substituted)-4-chloromethyl-oxazole is then treated with a cyanide and an iodide salt to form a 2-(R1-substituted)-4-cyanomethyl-oxazole represented by Structural Formula IA-5. The reaction is typically carried out in a polar, aprotic solvent such as dimethylformamide at a temperature of about 30°C to about 120°C for about 1 hour to about 6 hours. Preferably, the cyanide and iodide salts are potassium cyanide and potassium iodide.

The cyano group of the a 2-(R1-substituted)-4-cyanomethyl-oxazole is converted to a carboxylic acid group by treatment with a alkali metal hydroxide to form a 2-(R1-substituted)-4-carboxymethyl-oxazole represented by Structural Formula IA-6. The reaction is generally carried out in an aqueous solution at about 80°C to about 100°C.

- 33 -

The concentration of the alkali metal hydroxide in the aqueous solution is typically about 25% to about 85% (weight/volume). Preferably, the alkali metal hydroxide is potassium hydroxide.

5

10

15

20

25

30

The 2-(R1-substituted)-4-carboxymethyl-oxazole is then treated with a carboxylic acid reducing agent, such as borane or lithium aluminum hydride, to form the 2-(R1substituted) -4-(2-hydroxyethyl) -oxazole intermediate represented by Structural Formula IA-7. The reaction is typically carried out under anhydrous conditions in an ether solvent such as tetrahydrofuran (THF), dioxane, or ethyl ether. When borane is the reducing agent used, it typically forms a complex with the ether solvent such as a BH3-THF complex. A solution having a concentration of about 0.5 M to about 1.5 M borane complex in the ether solvent is added dropwise to a solution of 0.1 M to 1.3 M of the 2-(R1substituted) -4-carboxymethyl-oxazole in the ether solvent. The reaction temperature is about 20°C to about 40°C. Typically, the reaction is complete in about 1 hour to about 5 hours.

The chemical intermediate, represented by Structural Formula IA-7, is then converted into a 2-(R1-substituted-oxazol-4-yl)ethyl sulfonyl ester represented by Structural Formula IA-8 by treatment with a sulfonyl anhydride, such as tosyl anhydride or mesyl anhydride, or a sulfonyl halide, such as tosyl chloride or mesyl chloride, in the presence of a base. The reaction is typically carried out in an aprotic solvent such as methylene chloride in the presence of an aprotic base such as pyridine or N,N-dimethylaminopyridine (DMAP). The reaction is complete in about 0.5 hours to about 5 hours.

In Scheme IB, the first step is a condensation of .methyl L-aspartate represented by Structural Formula IB-1 with a R1-substituted acid chloride in the presence of mild base to form the amide represented by Structural Formula IB-3. Typically, the reaction is carried out in an acetone/water media in the presence of a carbonate base, such as potassium or sodium carbonate. The R1-substituted acid chloride is added to a solution of •-methyl L-aspartate in acetone/water at about 0°C to about 10°C and the reaction warms to ambient temperature for about 60 minutes to 2 hours.

The acid is then treated with a base such as pyridine and an anhydride such as acetic, n-propyl or trifluoroacetic anhydride to form the R2-substituted ketone represented by Structural Formula IB-4. The reaction is typically carried out at 90°C and is complete in about 90 minutes to about 2 hours.

10

15

20

35

Cyclo-dehydration of the R2-substituted ketone is completed with a protic acid such as sulfuric acid in the presence of acetic anhydride to form the 2-(R1-substituted)-5-(R2-substituted)-oxazole represented by Structural Formula Alternatively, the ketone can be treated with a phosphorus oxyhalide, such as phosphorous oxychloride or phosphorous oxybromide in a polar, aprotic solvent such as 25 dimethylformamide. In both methods, the reaction is heated to about 90°C and is complete in about 15 minutes to 30 minutes.

The 2-(R1-substituted)-5-(R2-substituted)-oxazole is treated with aqueous base, such as aqueous sodium hydroxide in an alcohol solvent at about 25°C to about 45°C for about 30 minutes to form the corresponding acid. The acid is treated with a carboxylic acid reducing agent, such as borane or lithium aluminum hydride, to form the 2-(R1substituted) -4-(2-hydroxyethyl) -oxazole intermediate represented by Structural Formula IA-7. The reaction is typically carried out as described for the formation of the

intermediate represented by Structural Formula IA-7 in Scheme IA.

OH-CI
$$CO_2Me + R1$$
 R_2CO_3 R_2CO_4 R_2CO_4 R_2CO_5 R_2C

5

The compound represented by Structural Formula II-7 can be prepared by the method depicted in Scheme II. In this method, an α -bromoester represented by compound II-1 is reacted with a phenol represented by compound II-2 to form an α -phenoxy ester represented by compound II-3. This reaction is typically carried out in an anhydrous polar solvent such as DMF at a temperature of about 60°C to about 110°C. The reaction time is about 10 h to about 20 h.

The α-phenoxy ester is then deprotonated with an alkylamide lithium compound, such as LDA (1.1 eq), to form the enol. This reaction is typically performed in an anhydrous, polar, aprotic solvent at a temperature of about -20°C to about -110°C. After about 5 min to about 20 min. a 4-benzyloxybenzaldehyde represented by compound II-4 is added and the reaction is stirred for about 5 min. to about 30 min., then quenched with an aqueous solution of ammonium chloride to form a 3-(4-benzyloxyphenyl)-3-hydroxy-2-substituted-2-phenoxy-propanoic ester represented by Structure II-5.

A solution of 3-(4-benzyloxyphenyl)-3-hydroxy-2-substituted-2-phenoxy-propanoic ester in an anhydrous aprotic solvent at a temperature of about -10 °C to about 10 °C was treated with an ether complex of boron trifluoride and triethylsilane. The reaction is gradually allowed to warm to room temperature then stirred for about 1 h to about 2.5 h. The mixture is quenched by adding an aqueous base to form 3-(4-benzyloxyphenyl)-2-substituted-2-phenoxy-propanoic ester represented by Structural Formula II-6.

25

The compound represented by Structural Formula II-6 is then treated to remove the benzyl protecting group to form

WO 02/16331

the phenol represented by Structural Formula II-7. Methods of removing a benzyl protecting group from a phenol can be found in Green, et al., Protective Groups in Organic Synthesis, 2nd edition, (1991), John Wiley & Sons, Inc., New York, pages 156-158, the entire teachings of which are incorporated herein by reference. A preferred method of removing a benzyl protecting group is by treating the compound represented by Structural Formula II-3 with hydrogen in the presence of palladium on carbon (Pd-C) catalyst.

Scheme II

Scheme II (continued)

In Scheme III, the 2-(oxazol-4-yl)ethyl sulfonyl ester 5 is then reacted with a phenol represented by Structural Formula II-7 in the presence of a metal carbonate, such as cesium carbonate, to form a 2-(3-{2-[2-oxazol-4-yl]ethoxy}-2-phenoxy)-alkanoic acid ester represented by Structural Formula III-1. In Structural Formula II-7, R3, R4 and R6 10 are as previously defined while R20 is a C1-C4 alkyl. reaction is typically carried out in a polar, aprotic solvent such as dimethylformamide at about 40°C to about 70°C and is allowed to proceed for about 10 hours to about 24 hours. The reactants (i.e., the compounds represented by 15 Structural Formulas IA-8 and II-7) are present in about equal molar amounts or with about 0.1 M to about 0.5 M excess of the sulfonyl ester compound represented by Structural Formula IA-8. The cesium carbonate is present in about one molar equivalent to about 1.5 molar equivalents 20 with respect to the sulfonyl ester.

Alternatively, the 2-(oxazol-4-yl)ethyl sulfonyl ester is reacted with a phenol represented by Structural Formula II-7 in the presence of a hindered base to form a 3-(4-{2-{2-oxazol-4-yl}ethoxy}-phenyl)-2-methyl-2-phenoxy-propanoic acid ester represented by Structural Formula III-1. The reaction is typically carried out in a polar solvent such as an alcohol at about 40°C to about 70°C and is allowed to proceed for about 24 hours to about 48 hours. The reactants (i.e., the compounds represented by Structural Formulas IA-8 and II-7) are present in about equal molar amounts. The alkaline metal carbonate is present in about 20 molar equivalents and is preferably bound to an inert solid support such as polystyrene.

Scheme III

Hydrolysis of the $2-(3-\{2-[2-oxazol-4-yl]ethoxy\}-2$ phenoxy) -alkanoic acid ester, represented by Structural Formula III-1 wherein R20 is a C1-C4 alkyl, is typically carried out in an alcohol solvent in the presence of an excess of aqueous alkali metal hydroxide. The reaction is heated at about 50 °C to about 60 °C and is allowed to proceed for about 10 hours to about 24 hours to form a 2-(3-{2-[2-oxazol-4-yl]ethoxy}-2-phenoxy)-alkanoic acid represented by Structural Formula III-1 wherein R20 is H.

10

EXEMPLIFICATION

Instrumental Analysis

5 Infrared spectra were recorded on a Perkin Elmer 781 spectrometer. ¹H NMR spectra were recorded on a Varian 400 MHz spectrometer at ambient temperature. Data are reported as follows: chemical shift in ppm from internal standard tetramethylsilane on the δ scale, multiplicity (b = broad, s = singlet, d = doublet, t = triplet, q = quartet, qn = 10 quintet and m = multiplet), integration, coupling constant (Hz) and assignment. ¹³C NMR were recorded on a Varian 400 MHz spectrometer at ambient temperature. Chemical shifts are reported in ppm from tetramethylsilane on the δ scale, 15 with the solvent resonance employed as the internal standard (CDCl₃ at 77.0 ppm and DMSO-d₆ at 39.5 ppm). Combustion analyses were performed by Eli Lilly & Company Microanalytical Laboratory. High resolution mass spectra were obtained on VG ZAB 3F or VG 70 SE spectrometers. 20 Analytical thin layer chromatography was performed on EM Reagent 0.25 mm silica gel 60-F plates. Visualization was accomplished with UV light.

Standard Synthesis Procedures

25 Certain standard synthesis procedures were used in preparing many of the exemplified compounds of the present invention. These standard procedures were:

Standard Procedure (A): Toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester (0.47 g, 0.132)

30 mmol) was added to a one dram, screw-cap vial and diluted with ethanol (0.5 mL). To this solution are added 3-(4-

hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (0.5 mL of a 0.264 M solution in ethanol, 0.132 mmol) and polystyrene bound 1,5,7-triazabicyclo[4.4.0]dec-5-ene (100-125 mg, 2.6 mmol/g) and the vial was tightly closed. The 5 reaction vessel was heated in a block heater for 24-48 h at 55 °C, or until TLC or MS analysis indicates the disappearance of starting materials. The suspension was filtered while warm and the residue washed with ethanol (1 mL). The solution was treated with aqueous NaOH (5N 10 solution, 100 µl) and the vial resealed tightly. The solution was heated in a block heater at 55 °C for 3-16 h, or until MS analysis indicates the completion of the hydrolysis. The solvents are removed with a stream of nitrogen or under reduced pressure and the residue redissolved in 1 mL water. The solution was acidified with 15 aqueous HCl (5N solution, 150 µl), often causing precipitation of product. The suspension was diluted with dichloromethane (3 mL) and the resultant biphasic solution was filtered through a Chrom-Elut column to remove water. 20 The filtrate was concentrated in vacuo and the resultant residue was purified by mass-directed HPLC to provide analytically pure material. Overall yield after purification 25왕.

Standard Procedure (B): A mixture of 3-(4-hydroxy-phenyl)25 2-methyl-2-m-tolyloxy-propionic acid ethyl ester (0.095 g,
0.030 mmol), toluene-4-sulfonic acid 2-(5-methyl-2-phenyloxazol-4-yl)-ethyl ester (0.108 g, 0.030 mmol) and 325 mesh
K₂CO₃ (0.084 g, 0.60 mmol) in ethanol (2 mL) was heated to
reflux for 24 h under N₂. Aqueous 5N NaOH (0.5 mL) and
30 additional ethanol (1 mL) was added to the reaction mixture
and it was heated at reflux for an additional 2 h. The

- 45 -

reaction was cooled and the solvent removed in vacuo. The residue was acidified with aqueous 1 N HCl (5 mL), extracted with water and CH₂Cl₂ and the organic layer dried by passing it through a Varian Chem Elut 1003 cartridge. The solvent was removed in vacuo to give 0.134 g of crude product which was purified by LCMS to give 0.036 g (25%) of analytically pure 2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-m-tolyloxy-propionic acid.

10

Exemplified Compounds

Example 1

rac-3-{4-[2-(2-Pheny1-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-phenoxy-propionic acid

15

The title compound, shown above, was made as described below.

Step A
2-Phenoxypropionic acid ethyl ester

5 Phenol (28.5 g, 0.30 mol), Cs₂CO₃ (197.0 g, 0.61 mol), and ethyl 2-bromopropionate (54.3 g, 0.30 mol) were combined in anhydrous N, N-dimethylformamide (DMF) (1000 mL) and stirred at 90 °C under an atmosphere of nitrogen. After 16 h, the DMF was removed in vacuo. The residue was dissolved 10 in ethyl acetate (300 mL) and washed twice with water and once with brine. The organic layer was dried over Na2SO4 and concentrated in vacuo to produce 2-phenoxypropionic acid ethyl ester, shown above, as a golden oil (48.5 g, 83%) ¹H NMR (250 MHz, CDCl₃): δ 7.31 (d, 2H, J=7.8), 7.02 (t, 1H, 15 J=7.9), 6.93 (d, 2H, J=7.8), 4.79 (q, 1H, J=6.1), 4.26 (q, 2H, J=7.2), 1.66 (d, 3H, J=6.1), 1.24 (t, 3H, J=7.2). MS [EI+] 195 $(M+H)^+$

- 47 -

Step B 2-Phenoxy-3-(4-benzyloxyphenyl)-2-methyl-propionic acid ethyl ester

5

15

A solution of lithium diisopropylamide (LDA) (16.5 mL, 24.7 mmol, 1.5M in cyclohexane) was cooled to -78 °C in a dry ice/acetone bath and then added to a solution of 3-(4hydroxyphenyl) -2-methyl-2-phenoxypropionic acid ethyl ester (4.79 g, 24.7 mmol) in anhydrous tetrahydrofuran (THF) (30 mL) also cooled to -78 °C under an atmosphere of nitrogen. After 5 min, 4-benzyloxybenzaldehyde (4.76 g, 22.4 mmol) was added in one portion. After stirring for 10 min, the reaction mixture was quenched with saturated solution of aqueous NH4Cl (10 mL) and the mixture allowed to warm to ambient temperature. The biphasic mixture was diluted with ether (100 mL) and partitioned, and the organic layer was washed with brine, dried over MgSO4 and concentrated in vacuo. The residue was purified by flash column 20 chromatography (600 g silica, 25x200 mL fractions, gradient elution 0-20% ethyl acetate in hexanes) to provide a colorless oil (3.84 g, 42%) as a mixture of inseparable diastereomers of 2-phenoxy-3-(4-benzyloxy-phenyl)-3-hydroxy-2-methylpropionic acid ethyl ester which was used without

further characterization or purification. $R_f = 0.32$ in 4:1 hexanes:ethyl acetate.

2-Phenoxy-3-(4-benzyloxyphenyl)-3-hydroxy-2methylpropionic acid ethyl ester (3.84 g, 9.5 mmol) in anhydrous CH2Cl2 (30 mL) was cooled to 0 °C and treated with BF_3-Et_2O (1.16 mL, 9.5 mmol) and triethylsilane (1.51 mL, 9.5 mmol). The mixture was stirred for 2 h and gradually warmed to ambient temperature. Saturated aqueous Na₂CO₃ (15 mL) was added and the mixture was stirred vigorously. The solution was partitioned and the organic layer was washed 10 twice with water and brine, dried over Na2SO4, and concentrated in vacuo to produce 2-phenoxy-3-(4benzyloxyphenyl)-2-methyl-propionic acid ethyl ester, shown above, as a colorless oil (1.34 g, 36%). $R_f = 0.90$ (9:1 hexanes: ethyl acetate). ¹H NMR (300 MHz, CDCl₃): δ 7.36-7.42 15 (m, 3H), 7.34 (t, 1H), 7.17-7.24 (m, 5H), 6.98 (t, 1H), 6.91 (d, 2H), 6.83 (d, 2H), 5.05 (s, 2H), 4.22 (q, 1H, J=7.1), 3.26 (d, 1H, J=13.7), 3.13 (d, 1H, J=13.7), 1.40 (s, 3H), 1.22 (t, 3H, J=7.1). MS [EI+] 408 (M+NH₄)⁺. 20

- 49 -

Step C

3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester

2-Phenoxy-3-(4-benzyloxyphenyl)-2-methyl-propionic acid ethyl ester (830 mg, 2.1 mmol) was dissolved in ethyl acetate (30 mL) and treated with 5% palladium on carbon (300 mg), and then stirred under an atmosphere of hydrogen for 20 h. The suspension was filtered through celite and concentrated in vacuo to produce 3-(4-hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester colorless oil (563 mg, 89%) ¹H NMR (300 MHz, CDCl₃): δ 7.23 (t, 2H), 7.13 (d, 2H), 6.96 (t, 1H), 6.83 (d, 2H), 6.76 (d, 2H), 4.19 (q, 1H, J=7.1), 3.23 (d, 1H, J=12.4), 3.08 (d, 1H, J=12.4), 1.39 (s, 3H), 1.22 (t, J=7.1). MS [EI+] 318 (M+H)⁺, [EI-] 359 (M+OAc⁻).

Additional 3-(4-hydroxyphenyl)-2-methyl-2phenoxypropionic acid ethyl ester(approx 48 g), prepared in
the same manner, was purified by chiral chromatography to
provided the individual enantiomers (Chiralcel OD, 8 x 27
cm, 7% IPA/heptane, 248 nm; (S)-isomer: 97.2% ee; (R)isomer: >99% ee).

20

Step D

3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxy-propionic acid ethyl ester

5 3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (495 mg, 1.7 mmol), toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester (766 mg, 2.2 mmol) and Cs₂CO₃ (700 mg, 2.2 mmol) were combined in anhydrous DMF (25 mL) and stirred for 16 h at 55 °C under an 10 atmosphere of nitrogen. The mixture was then cooled and diluted with ethyl acetate (100 mL), and washed with water then brine. The organic layer was dried with Na2SO4 and concentrated in vacuo to a viscous yellow oil. The residue was purified by flash column chromatography (100 g silica, 15 60x15mL fractions, gradient elution 0-20% ethyl acetate in hexanes) to provide the ethyl ester as a colorless oil (48%). ¹H NMR $(300 \text{ MHz}, \text{CDCl}_3)$: δ 7.96 (m, 2H), 7.41 (m, 3H), 7.19 (t, 2H), 7.12 (d, 2H), 6.93 (t, 1H), 6.82 (m, 4H), 4.20 (q, 2H), 4.18 (t, 2H), 3.23 (d, 1H), 3.06 (d, 1H), 2.95 (t, 2H), 2.37 (s, 3H), 1.33 (s, 3H). MS [EI+] $486 (M+H)^{+}$, [EI-] 20 $484 (M-H)^{+}$

- 51 -

Step E

3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2 methyl-2-phenoxy-propionic acid

The title compound, was prepared as follows. 3-{4-[2-5] (2-Phenyl-5-methyl-oxazol-4-yl)ethoxy]-phenyl}-2-methyl-2-phenoxypropionic acid ethyl ester (4.6 g, 9.5 mmol) was dissolved in methanol (75 ml) and treated with 2.0 N NaOH (75 ml) with vigorous stirring, causing slight precipitation. The suspension was heated for 18 h at 55 C, allowing full dissolution of all reagents. The methanol was then removed in vacuo and the aqueous residue was acidified with 5.0 N HCl (75 ml) at 0 °C. The suspension was extracted into ethyl acetate and the orgnaic solution dried over Na₂SO₄ and concentrated to produce a white solid (94%).

15 ¹H NMR (300 MHz, d₆-DMSO): δ 7.87 (m, 2H), 7.44 (m, 3H), 7.21 (dd, 2H, J = 7.8, 8.8), 7.10 (d, 2H, J = 8.8), 6.91 (t, 1H, J = 8.8), 6.81 (d, 2H, J = 7.8), 6.77 (d, 2H, J = 7.8), 4.14 (t, 2H, J = 6.6), 3.14 d, 1H, J = 12.0), 3.01 (d, 1H, J = 12.0), 2.88 (d, 2H, J = 6.6), 2.31 (s, 3H), 1.24 (s, 3H). MS [EI+] 458 20 (M+H)⁺, 480 (M+Na)⁺, [EI-] 456 (M-H)⁺

Example 2

(R)-3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-phenoxy-propionic acid

5 (R)-3-(4-hydroxypheny1)-2-methy1-2-phenoxypropionic acid ethy1 ester, shown below,

from Example 1, Step C, and toluene-4-sulfonic acid 2-(2-phenyl-5-methyloxazol-4-yl)-ethyl ester were reacted, as

10 described in Example 1, Step D, to provide (R)-3-{4-[2-(2-phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxypropionic acid ethyl ester, shown below, as a colorless oil (61%). ¹H NMR (300 MHz, CDCl₃): δ 7.96 (m, 2H), 7.41 (m, 3H), 7.19 (t, 2H), 7.12 (d, 2H), 6.93 (t, 1H), 6.82

15 (m, 4H), 4.20 (q, 2H), 4.18 (t, 2H), 3.23 (d, 1H), 3.06 (d, 1H), 2.95 (t, 2H), 2.37 (s, 3H), 1.33 (s, 3H). MS [EI+] 486 (M+H)⁺, [EI-] 484 (M-H)⁺.

- 53 -

The title compound was then prepared from this phenoxy propionic acid ethyl ester, via the hydrolysis procedure of Example 1, Step E, to produce a white solid (99%). ¹H NMR

5 (300 MHz, d₆-DMSO): δ 7.87 (m, 2H), 7.44 (m, 3H), 7.21 (dd, 2H, J=7.8, 8.8), 7.10 (d, 2H, J=8.8), 6.91 (t, 1H, J=8.8), 6.81(d, 2H, J=7.8), 6.77 (d, 2H, J=7.8), 4.14 (t, 2H, J=6.6), 3.14 d, 1H, J=12.0), 3.01 (d, 1H, J=12.0), 2.88 (d, 2H, J=6.6), 2.31 (s, 3H), 1.24 (s, 3H). MS [EI+] 458

10 (M+H)⁺, [EI-] 456 (M-H)⁺.

Example 3

(S)-3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-phenoxy-propionic acid

5

(S)-3-(4-hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester, shown below,

10

1H), 2.95 (t, 2H), 2.37 (s, 3H), 1.33 (s, 3H). MS [EI+] 486 $(M+H)^+$, [EI-] 484 $(M-H)^+$.

The title compound was then prepared from this phenoxy propionic acid ethyl ester, via the hydrolysis procedure of Example 1, Step E, to produce a white solid (96%). ¹H NMR (300 MHz, d₆-DMSO): δ 7.87 (m, 2H), 7.44 (m, 3H), 7.21 (dd, 2H, J=7.8, 8.8), 7.10 (d, 2H, J=8.8), 6.91 (t, 1H, J=8.8), 6.81(d, 2H, J=7.8), 6.77 (d, 2H, J=7.8), 4.14 (t, 2H, J=6.6), 3.14 d, 1H, J=12.0), 3.01 (d, 1H, J=12.0), 2.88 (d, 2H, J=6.6), 2.31 (s, 3H), 1.24 (s, 3H). MS [EI+] 458 (M+H)⁺, [EI-] 456 (M-H)⁺.

Example 4

5 rac-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid

3-(4-Hydroxypheny1)-2-methyl-2-phenoxypropionic acid 10 ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2thiophen-2-yl-oxazol-4-yl)-ethyl ester, shown below,

were reacted, as described in Example 1, Step D, to provide 2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid ethyl ester, shown below, as a colorless oil (30%). 1 H NMR (300 MHz, CDCl₃): δ 7.59 (d, 1H), 7.37 (d, 1H), 7.24 (t, 2H), 7.13, (d, 2H), 7.09 (t, 1H), 6.96 (t, 1H), 6.83 (d, 2H), 6.82 (d, 2H), 4.21 (t, 2H), 4.19 (q, 2H), 3.26 (d, 1H), 3.12 (d, 1H), 2.95 (t,

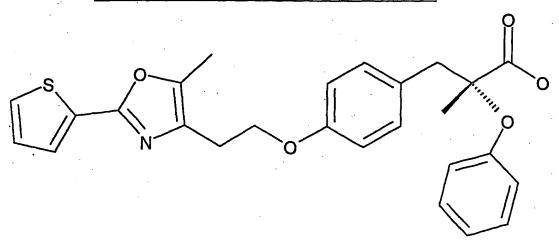
2H), 2.35 (s, 3H), 1.39 (s, 3H), 1.21 (t, 3H). MS [EI+] 492 $(M+H)^+$, [EI-] 490 $(M-H)^+$

The title compound was then prepared from this phenoxy propionic acid ethyl ester, using the hydrolysis procedure of Example 1, Step E, to provide a white solid (88%). ¹H NMR (300 MHz, d₆-DMSO): δ 7.70 (d, 1H, J =5.1), 7.57 (d, 1H, J =3.5), 7.23 (t, 2H, J =7.4), 7.15 (dd, 1H, J =3.5,5.1), 7.12 (d, 2H, J =8.6), 6.93 (dd, 1H, J =7.4, 7.8), 6.83 (d, 2H, J =8.6), 6.79 (d, 2H, J =7.8), 4.14 (t, 2H, J =6.6), 3.15 (d, 1H, J =13.7), 3.03 (d, 1H, J =13.7), 2.87 (t, 2H, J =6.6), 2.30 (s, 3H), 1.26 (s, 3H). MS [EI+] 464 (M+H)⁺, [EI-] 462 (M-H)⁺ HPLC: T= 2.78 min, purity 99%.

15

Example 5

(R)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid



(R)-3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic

acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester were reacted, as described in Example 1, Step D, to provide (R)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid ethyl ester, shown below, as a colorless oil (54%). ¹H NMR (300 MHz, CDCl₃): δ 7.59 (d, 1H), 7.37 (d, 1H), 7.24 (t, 2H), 7.13, (d, 2H), 7.09 (t, 1H), 6.96 (t, 1H), 6.83 (d, 2H), 6.82 (d, 2H), 4.21 (t, 2H), 4.19 (q, 2H), 3.26 (d, 1H), 3.12 (d, 1H), 2.95 (t, 2H), 2.35 (s, 3H), 1.39 (s, 3H), 1.21 (t, 3H). MS [EI+] 492 (M+H)⁺, [EI-] 490 (M-H)⁺.

The title compound was then prepared using the

15 hydrolysis procedure of Example 1, Step E, to provide a
white solid (78%). ¹H NMR (300 MHz, d₆-DMSO): • 7.70 (d, 1H,
J = 5.1), 7.57 (d, 1H, J = 3.5), 7.23 (t, 2H, J = 7.4), 7.15
(dd, 1H, J = 3.5,5.1), 7.12 (d, 2H, J = 8.6), 6.93 (dd, 1H, J
= 7.4, 7.8), 6.83 (d, 2H, J = 8.6), 6.79 (d, 2H, J = 7.8), 4.14

20 (t, 2H, J = 6.6), 3.15 (d, 1H, J = 13.7), 3.03 (d, 1H, J
= 13.7), 2.87 (t, 2H, J = 6.6), 2.30 (s, 3H), 1.26 (s, 3H). MS
[EI+] 464 (M+H)⁺, [EI-] 462 (M-H)⁺.

PCT/US01/22616

WO 02/16331

- 59 -

Example 6

(S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid

5

(S)-3-(4-hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester were reacted, as described in Example 1, Step D, to provide (S)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid ethyl ester, shown below, as a colorless oil (48%). ¹H NMR (300 MHz, CDCl₃): δ 7.59 (d, 1H), 7.37 (d, 1H), 7.24 (t, 2H), 7.13, (d, 2H), 7.09 (t, 1H), 6.96 (t, 1H), 6.83 (d, 2H), 6.82 (d, 2H), 4.21 (t, 2H), 4.19 (q, 2H), 3.26 (d, 1H), 3.12 (d, 1H), 2.95 (t, 2H), 2.35 (s, 3H), 1.39 (s, 3H), 1.21 (t, 3H). MS [EI+] 492 (M+H)⁺, [EI-] 490 (M-H)⁺.

The title compound was then prepared using the hydrolysis procedure of Example 1, Step E, to provide a white solid (78%). ¹H NMR (300 MHz, d₆-DMSO): δ 7.70 (d, 1H, J =5.1), 7.57 (d, 1H, J =3.5), 7.23 (t, 2H, J =7.4), 7.15 (dd, 1H, J =3.5,5.1), 7.12 (d, 2H, J =8.6), 6.93 (dd, 1H, J =7.4, 7.8), 6.83 (d, 2H, J =8.6), 6.79 (d, 2H, J =7.8), 4.14 (t, 2H, J =6.6), 3.15 (d, 1H, J =13.7), 3.03 (d, 1H, J =13.7), 2.87 (t, 2H, J =6.6), 2.30 (s, 3H), 1.26 (s, 3H). MS 10 [EI+] 464 (M+H)⁺, [EI-] 462 (M-H)⁺.

Example 7

2-Methyl-3-(4-{2-[5-methyl-2-cyclohexyl-oxazol-4-yl]-ethoxy}-phenyl)-2-phenoxypropionic acid

15

The title compound, shown above, was synthesized as follows:

Step A

20 <u>2-(Cyclohexanecarbonyl-amino)-succinic acid 4-benzyl ester</u>

Benzyl L-aspartate (25.0 g, 0.109 moles), DI water (325 mL), acetone (25 mL), and Na₂CO₃ (41.1 g, 0.384 mol) were

10

combined and cooled to 8 °C. Cyclohexanecarbonyl chloride (16 mL, 0.120 mol) was added dropwise via addition funnel over 10 min. The reaction was allowed to warm to ambient temperature and stirred for at least 90 min. Concentrated HCl (50 mL) was added to the slurry until the pH was \leq 4.0 (pH paper). The mixture was stirred for an additional 45 min, and then filtered. The solid was rinsed with DI water (2x 25 mL) and dried under vacuum at 30 °C overnight to provide 34.3 g of crude amide. Further purification was not necessary.

Step B

3-(Cyclohexanecarbonyl-amino)-4-oxo-pentanoic acid benzyl ester

In a 2L flask, 2-(cyclohexanecarbonyl-amino)-succinic acid 4-benzyl ester (34.2 g, 0.102 moles), pyridine (155 mL) and acetic anhydride (127 mL) were combined. The reaction mixture was heated to 90 °C for 2 h and then cooled to ambient temperature. DI water (950 mL) was added slowly and the reaction mixture cooled to ambient temperature before adding conc. HCl (50 mL) to the slurry until the pH was ≤ 4.0 (pH paper). After stirring for 45 min, the solid was filtered, rinsed with DI water (2x 50 mL) and then dried under vacuum at 40 °C overnight to obtain 26.0 g of crude ketone. Further purification was not necessary.

- 62 -

Step C

(2-Cyclohexyl-5-methyl-oxazol-4-yl)-acetic acid benzyl ester

Phosphorous oxychloride (22 mL, 0.235 moles, 3.0 eq) was added dropwise to a solution of 3-(cyclohexanecarbonyl-amino)-4-oxo-pentanoic acid benzyl ester (26.0 g, 0.078 moles) in DMF (330 mL). The mixture was heated to 90 °C for 30 min, and then cooled to ambient temperature before diluting by slowly adding DI water (600 mL, Caution, exothermic). The mixture was cooled to ambient temperature and extracted with MTBE (3x 150 mL). The combined organic phases were washed with DI water, brine (150 mL), dried over MgSO₄ and concentrated to obtain 21.1 g as a brown oil. Further purification was not necessary.

15

20

25

30

10

5

Step D

(2-Cyclohexyl-5-methyl-oxazol-4-yl)-acetic acid

(2-Cyclohexyl-5-methyl-oxazol-4-yl)-acetic acid benzyl ester (23.8 g , 0.076 moles), 2B-3 ethanol (120 mL), DI water (95 mL) and KOH (10.0 g, 0.152 moles, 2 eq) were stirred at ambient temperature for 60 min or until HPLC showed disappearance of benzyl ester. The reaction mixture was concentrated and then conc. HCL was added to the oily residue until the pH = 1 (pH paper). The reaction mixture was partitioned with MTBE (100 mL) and then the organic layer was washed with DI water, brine (1x 120 mL), dried over MgSO₄ and concentrated to obtain a brown semi-solid.

The brown semi-solid was dissolved in 5 % Na₂CO₃ (100 mL) and washed with MTBE (3x 100 mL). The combined organic phases were back-extracted with 5 % Na₂CO₃ (1x 50 mL). The combined aqueous layers were acidified to pH=1 with conc. HCl and extracted with MTBE (3x 50 mL). The combined

organic phases were washed with brine (1x 50 mL), dried over MgSO₄ and concentrated to obtain 9.5 g of acid. The ^1H NMR showed < 1 % benzyl alcohol.

5

Step E

2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethanol

BH3-THF complex (96 mL, 0.096 moles, 2.3 eq) was added dropwise via addition funnel to a solution of (2-cyclohexyl-5-methyl-oxazol-4-yl)-acetic acid (9.4 g, 0.041 moles) in 10 THF (45 mL) over 50 min. The reaction mixture was stirred for 3 h, and then quenched with MeOH (30 mL). After heating at 60 °C for 2 h, the reaction mixture was cooled to ambient temperature, concentrated and the residue dissolved in CH_2Cl_2 (50 mL). The organic phase was washed with 1N NaOH 15 and brine (1x 50 mL), dried over MgSO4 and concentrated to obtain 7.80 g of a yellow oil. The ¹H NMR was consistent with desired product. ¹H NMR (400 MHz, CDCl₃) $\delta 3.73$ (t, J =6.8 Hz, 2H), 2.58 (tt, J = 11.6, 3.6 Hz, 1H), 2.54 (t, J =20 6.8 Hz, 2H), 2.13 (s, 3H), 1.93-1.89 (m, 2H), 1.74 (dt, J =12.8, 3.6 Hz, 2H), 1.67-1.62 (m, 1H), 1.41 (qd, J = 12.0, 3.2 Hz, 1H), 1.33-1.17 (m, 4H); MS (EI+) 210.1 (M+H), 232.1 (M+H+Na).

Step F

Toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-

yl)-ethyl ester

A solution of 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-5 ethanol, (8.7 g, 41.6 mmol) in CH_2Cl_2 (120 mL) at ambient temperature was treated with pyridine (12 mL, 150 mmol), 4dimethylamino pyridine (DMAP) (1.6 g, 13.1 mmol), and tosyl anhyride (25.3 g, 77.5 mmol). After 18 h, the reaction mixture was partitioned with vigorous stirring between CH2Cl2 and 1N HCl. The aqueous layer was extracted with CH2Cl2 and then combined organic phases were washed with brine, dried (MgSO₄), filtered and concentrated. residue was purified by Biotage chromatography (40 L, 25% 15 EtOAc/hexanes) to provide the product (9.8 g, 65%): ¹H NMR (400 MHz, CDCl₃) δ 7.67 (d, J = 8.4 Hz, 2H), 7.27 (d, J = 8.4 Hz, 2H), 4.16 (t, J = 6.8 Hz, 2H), 2.70 (t, J = 6.8 Hz, 2H), 2.56 (tt, J = 11.6, 3.6 Hz, 1H), 2.39 (s, 3H), 2.13 (s, 3H), 1.93-1.89 (m, 2H), 1.74 (dt, J = 12.8, 3.6 Hz, 2H), 1.67-20 1.62 (m, 1H), 1.41 (qd, J = 12.0, 3.2 Hz, 1H), 1.33-1.17 (m, 4H); MS (EI+) 364.1 (M+H).

Step G

2-Methyl-3-(4-{2-[5-methyl-2-cyclohexyl-oxazol-4-yl]-ethoxy}-phenyl)-2-phenoxypropionic acid ethyl ester

3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (300 mg, 1.0 mmol), toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester (386 mg, 1.06 mmol) and Cs₂CO₃ (423 mg, 1.3 mmol) were combined in anhydrous DMF (7 mL) and stirred for 16 h at 55 °C under an atmosphere of nitrogen. The mixture was then cooled, diluted with ethyl acetate (50 mL), and washed with water and brine. The organic layer was dried with Na₂SO₄ and concentrated in vacuo to a viscous yellow oil. The residue was purified by flash column chromatography (100 g silica, 60x15mL fractions, gradient elution 0-20% ethyl acetate in hexanes) to provide the ethyl ether compound as a colorless oil (177 mg, 28%).

Step H

20 <u>2-Methyl-3-(4-{2-[5-methyl-2-cyclohexyl-oxazol-4-yl]-</u> ethoxy}-phenyl)-2-phenoxypropionic acid

The title compound was produced as follows.

2-Methyl-3-(4-{2-[5-methyl-2-cyclohexyl-oxazol-4-yl]-ethoxy}-phenyl)-2-phenoxypropionic acid ethyl ester (175 mg, 3.6 mmol) in MeOH (7 mL) was treated with 2N NaOH (7 mL) and warmed to 55 °C. After 18 h, the mixture was concentrated

under reduced pressure and then acidified with 5N HCl to a pH of 1. The solution was extracted with EtOAc and then the organic phases dried (Na₂SO₄), filtered and concentrated to a white foam (157 mg, 88%): ¹H NMR (300 MHz, d₆-DMSO): δ7.23 (t, J = 7.2 Hz, 2H), 7.15 (d, J = 8.3 Hz, 2H), 6.91 (dd, J = 7.3, 7.2 Hz, 1H), 6.82 (d, J = 8.3 Hz, 2H), 6.80 (d, J = 7.3 Hz, 2H), 4.16 (t, J = 6.3 Hz, 2H), 3.14 (d, J = 14.0 Hz, 1H), 3.02 (d, J = 14.0 Hz, 1H), 2.77 (t, J = 6.3 Hz, 2H), 2.66 (m, 1H), 2.18 (s, 3H), 1.90 (m, 1H), 1.86 (m, 1H), 1.69 (m, 2H), 1.61 (m, 1H), 1.42 (m, 2H), 1.27 (m, 1H), 1.24 (s, 3H), 1.21 (m, 2H). MS [EI+] 464 (M+H)⁺, [EI-] 462 (M-H)⁺. HPLC: T= 2.98 min, purity 94%.

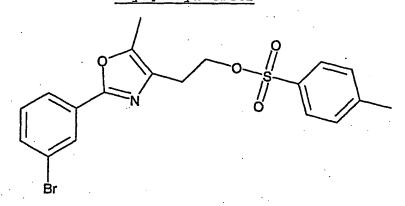
- 67 -

Example 8

3-(4-{2-[2-(3-Bromopheny1)-5-methyloxazo1-4-y1]ethoxy}pheny1)-2-methyl-2-phenoxypropionic acid

Step A

Toluene-4-sulfonic acid 2-[2-(3-bromophenyl)-5-methyloxazol-4-yl]ethyl ester



To a solution of 2-(3-bromophenyl)-5-methyl-4-oxazole

5

15

ethanol (3.27 g, 11.6 mmol) in CH_2Cl_2 (46 mL) at rt under N_2 was added pyridine (3.28 mL) and DMAP (0.43 g, 3.48 mmol) followed by portionwise addition of tosyl anhydride (4.54 g, 13.9 mmol). The reaction exothermed to 32 °C and was

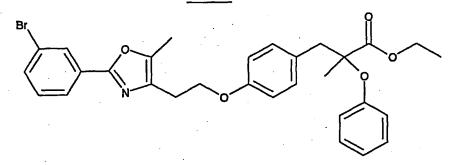
stirred 2 h before 1N HCl (50 mL) was added. The mixture was stirred vigorously 15 min, and then the organic phase was dried (MgSO₄) and then concentrated under reduced pressure. The residue was purified by column chromatography

(40 mL SiO₂, 50% EtOAc/hexanes) to provide toluene-4-sulfonic acid 2-[2-(3-bromophenyl)-5-methyloxazol-4-yl]ethyl ester (4.58 g, 91%) as a white powder: 1 H NMR (400 MHz, CDCl₃) δ 8.01 (t, J = 1.6 Hz, 1H) 7.80 (dt, J = 7.6 Hz, J = 1.6 Hz, 1H), 7.66 (d, J = 8.4 Hz, 2H), 7.53 (dt, J = 7.6 Hz, J = 1.6 Hz, 1H), 7.30 (t, J = 7.6 Hz, 1H), 7.19 (d, J = 8.4 Hz, 2H), 4.30 (t, J = 6.4 Hz, 2H), 2.82 (t, J = 6.4 Hz, 2H), 2.31 (s, 3H), 2.24 (s, 3H); MS (EI) 437.0 (M + H)⁺.

10

Step B

3-(4-{2-[2-(3-Bromophenyl)-5-methyloxazol-4-y1]ethoxy}phenyl)-2-methyl-2-phenoxypropionic acid ethyl ester



15

This compound was prepared according to the procedure in Example 1, part D, using 3-(4-hydroxyphenyl)-2-methyl-2-phenoxy-propionic acid ethyl ester (551.5 mg, 1.84 mmol) and toluene-4-sulfonic acid 2-[2-(3-bromophenyl)-5-20 methyloxazol-4-yl]ethyl ester (1.04g, 2.39 mmol): Rf = 0.54 in 1:4 EtOAc:hexanes; ¹H NMR (400 MHz, CDCl₃) & 8.14 (s, 1H), 7.92 (d, J = 8.0 Hz, 1H), 7.52 (d, J = 8.0 Hz, 1H) 7.30 (t, J = 7.6 Hz, 1H), 7.21 (t, J = 7.6 Hz, 2H), 7.15 (d, J = 8.4 Hz, 2H), 6.98-6.95 (m, 1H), 6.82 (d, J = 8.4 Hz, 2H) 6.83-6.81 (m, 2H), 4.23 (t, J = 6.8 Hz, 2H), 4.20 (q, J = 7.6 Hz, 2H), 3.26 (d, J = 14.0 Hz, 1H), 3.09 (d, J = 14.0 Hz, 1H),

- 69 -

2.97 (t, J = 7.6 Hz, 2H), 2.38 (s, 3H), 1.38 (s, 3H),1.21 (t, J = 7.6 Hz, 3H); MS (EI) = 564.2 (M + H)⁺.

Step C

 $5 \qquad \qquad 3-(4-\{2-[2-(3-Bromophenyl)-5-methyloxazol-4-$

yl]ethoxy}phenyl)-2-methyl-2-phenoxypropionic acid The title compound was prepared according to the procedure in Example 1, Step E, using 3-(4-{2-[2-(3-bromophenyl)-5-methyloxazol-4-yl]ethoxy}phenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (52 mg, 0.092 mmol): 1 H NMR (400 MHz, DMSO-d₆) δ 7.96 (s, 1H), 7.83 (d, J = 8.0 Hz, 1H), 7.62 (d, J = 8.0 Hz, 1H), 7.40 (t, J = 8.0 Hz, 1H),

7.91 (t, J = 7.6 Hz, 2H), 7.08 (d, J = 8.4 Hz, 2H), 6.89 (t,

J = 7.6 Hz, 1H), 6.79 (d, J = 8.4 Hz, 2H), 6.75 (d, J = 7.6 Hz, 2H), 4.12 (t, J = 6.8 Hz, 2H), 3.11 (d, J = 13.6 Hz, 1H), 2.99 (d, J = 13.6 Hz, 1H), 2.86 (t, J = 6.8 Hz, 2H), 2.30 (s, 3H), 1.21 (s, 3H); MS (EI) 536.1 (M + H)⁺, 535.1 (M - H)⁻.

2-Methyl-3-(4-{2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl]ethoxy}phenyl)-2-phenoxypropionic acid

In this synthesis, the following chemical intermediates and title compound were sequentially formed by the procedure of Example 7 using 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl]ethanol, shown below.

Toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl]ethyl ester, shown below:

- 71 -

¹H NMR (400 MHz, CDCl₃) δ 7.73 (d, J = 8.4 Hz, 2H), 7.30 (t, J = 8.4 Hz, 2H), 4.12 (t, J = 6.6 Hz, 2H), 2.76 (t, J = 6.6 Hz, 2H), 2.42 (s, 3H), 2.17 (s, 3H), 2.61-2.02 (m, 2H), 1.56-1.30 (m, 8H), 1.19 (s, 3H); MS (EI) 378.2 (M + H)⁺.

2-Methyl-3-(4-{2-[5-methyl-2-(1-methylcyclohexyl) oxazol-4-yl]ethoxy}phenyl)-2-phenoxypropionic acid ethyl ester, shown below:

10 ¹H NMR (400 MHz, CDCl₃) δ 7.24-7.19 (m, 2H), 7.15-7.13 (m,
2H), 6.99-6.95 (m, 1H), 6.83-6.80 (m, 4H), 4.20 (q, J = 7.6
Hz, 2H), 4.14 (t, J = 6.4 Hz, 2H), 3.29 (d, J = 14.0 Hz,
1H), 3.10 (d, J = 14.0 Hz, 1H), 2.89 (t, J = 6.4 Hz, 2H),
2.24 (s, 3H), 2.11 (broad m, 2H), 1.56-1.24 (v. broad m,
15 14H), 1.21 (t, J = 7.6 Hz, 3H); MS (EI) 506.3 (M + H)⁺,
528.3 (M + Na)⁺.

The title compound, 2-methyl-3-(4-{2-[5-methyl-2-(1-methylcyclohexyl) oxazol-4-yl]ethoxy}phenyl)-2-phenoxy-propionic acid: ¹H NMR (400 MHz, DMSO-d₆) δ 7.24 (t, J = 7.2 Hz, 2H), 7.12 (d, J = 8.4Hz, 2H), 6.94 (t, J = 7.2 Hz, 1H), 6.81 (d, J = 8.4 Hz, 2H), 6.80 (d, J = 7.2 Hz, 2H), 4.09 (t, J = 6.8 Hz, 2H), 3.16 (d, J = 13.2 Hz, 1H), 3.03 (d, J = 13.2 Hz, 1H), 2.78 (t, J = 6.8 Hz, 2H), 2.19 (s, 3H), 2.03-1.99 (m, 2H), 1.48-1.27 (m, 11H), 1.16 (s, 3H); MS (EI) 478.3 (M + H)⁺, 476.3 (M - H)⁻.

5

10

Example 10

3-{4-[2-(2-Cyclohex-1-enyl-5-methyloxazol-4-yl)ethoxy]phenyl}-2-methyl-2-phenoxypropionic acid

In this synthesis, the following chemical intermediates and the title compound were sequentially prepared by the procedure of Example 7 using 2-(2-cyclohex-1-enyl-5-methyl-oxazol-4-yl)ethanol, shown below.

Toluene-4-sulfonic acid 2-(2-cyclohex-1-enyl-5-methyloxazol-4-yl)ethyl ester, shown below: 1 H NMR (400 MHz, CDCl₃) δ 7.68 (d, J = 8.0 Hz, 2H), 7.27 (d, J = 8.0 Hz, 2H), 6.61 (s, 1H), 4.23 (t, J = 6.4 Hz, 2H) 2.76 (t, J = 6.4 Hz, 2H), 2.42-2.20 (m, 8H), 1.72-1.63 (m, 6H); MS (EI) 362.2 (M + H)⁺.

3-{4-[2-(2-Cyclohex-1-enyl-5-methyloxazol-4-yl)ethoxy] phenyl}-2-methyl-2-phenoxypropionic acid ethyl ester, shown below:

¹H NMR (400 MHz, CDCl₃) δ 7.23-7.19 (m, 2H), 7.15-7.13 (m, 2H), 6.97 (m, 1H), 6.83-6.79 (m, 4H), 6.34 (s, 1H), 4.20 (q, J = 7.6 Hz, 2H), 4.16 (t, J = 6.8 Hz, 2H), 3.26 (d, J = 13.6 Hz, 1H), 3.09 (d, J = 7.6 Hz, 1H), 2.90 (t, J = 6.8 Hz, 2H), 2.45-2.43 (m, 2H), 2.28 (s, 3H), 2.22-2.21 (m, 2H), 2.04 (s, 3H), 1.73-1.64 (m, 4H), 1.38 (s, 3H), 1.26 (t, J = 7.6 Hz, 3H); MS (EI) 490.3 (M + H)⁺, 512.3 (M + Na)⁺.

The title compound, 3-{4-[2-(2-Cyclohex-1-enyl-5-methyloxazol-4-yl)ethoxy]phenyl}-2-methyl-2-phenoxypropionic acid: ¹H NMR (400 MHz, DMSO-d₆) δ 7.24 (t, J = 7.2 Hz, 2H), 7.12 (d, J = 8.4 Hz, 2H), 6.94 (t, J = 7.2 Hz, 1H), 6.82 (d, J = 7.2 Hz, 2H), 6.80 (d, J = 8.4 Hz, 2H), 6.55 (s, 1H), 4.09 (t, J = 6.8 Hz, 2H), 3.16 (d, J = 13.2 Hz, 1H), 3.04

(d, J = 13.2 Hz, IH), 2.80 (t, J = 6.8 Hz, 2H), 2.32 (bs,2H) 2.23 (s, 3H), 2.16-2.15 (m, 2H), 1.63-1.55 (m, 4H), 1.27 (s, 3H); $MS \text{ (EI) } 462.2 \text{ (M + H)}^+$, 460.3 (M - H)^- .

5

Example 11

3-{3-Methoxy-4-[2-(5-methyl-2-thiophen-2-yloxazol-4-yl)ethoxy]phenyl}-2-methyl-2-phenoxypropionic acid

Step A

10

3-(4-Benzyloxy-3-methoxyphenyl)-3-hydroxy-2-methyl-2phenoxypropionic acid

A stirred solution of LDA in cyclohexane (1.5 M) was cooled to - 20 °C, to which a solution of 2-phenoxypropionic acid (10 g, 60.2 mmol) in THF (80.3 mL) was slowly added,

keeping the temperature below -10 °C. The resulting dianion solution was stirred for 15 min, then a solution of 4-benzyloxy-3-methoxybenzaldehyde (14.58 g, 60.2 mmol) in THF (80.3 mL) was added over 1 h, maintaining temperature below - 10 °C. Fifteen minutes after completion of aldehyde addition, the reaction mixture was poured onto ice water (200 mL), and extracted using 1:2 Et₂0:hexane (500 mL). The aqueous layer was isolated, extracted again with 1:2 Et₂0:hexane (240 mL), then acidified with concentrated HCl until pH = 3. The product acid was extracted into EtOAc (2 x 165 mL), which was dried over Na₂SO₄ and concentrated to

5

10

20

an orange paste (16.5 g crude, 67%): MS (EI) 426.2 (M + NH_4)*, 407.2 (M - H)*.

Step B

3-(4-Benzyloxy-3-methoxyphenyl)-2-methyl-2-phenoxypropionic acid

A stirred solution of Et₃SiH (8.67 mL, 54.3 mmol) in CH₂Cl₂ (45 mL) was treated with BF₃·Et₂O (6.8 mL, 54.3 mmol). 3-(4-Benzyloxy-3-methoxyphenyl)-3-hydroxy-2-methyl-2-phenoxypropionic acid (7.39g, 18.1 mmol) in CH₂Cl₂ (90.5 mL) was then added dropwise via addition funnel, maintaining temperature below -7 °C. After the addition was complete, the reaction was stirred for 1.5 h at -10 °C, then quenched with 1 M NaOH (18.1 mL) and diluted with H₂O (12 mL). 1N HCl was used to adjust pH to 4, followed by separation of layers. The aqueous layer was extracted with CH₂Cl₂ (2 x 15 mL), and combined organic layers were washed first with 1N HCl (15 mL), then H₂O (15 mL), followed by drying over Na₂SO₄ and concentration to a gummy orange solid (6.86 g, 97%): MS (EI) 410.2 (M + NH₄)⁺, 391.3 (M - H)⁻.

Step C
3-(4-Hydroxy-3-methoxy-pheny1)-2-methy1-2-

phenoxypropionic acid

A solution of 3-(4-benzyloxy-3-methoxyphenyl)-2-methyl-2-phenoxypropionic acid (6.86 g, 17.5 mmol) in EtOH (175 mL) was added to 5% Pd/C (186 mg, 10 wt %). The mixture was purged first with nitrogen, then with H₂, which was then applied at 45 p.s.i. for 2 h. Pd/C was subsequently filtered off through celite, and the filtrate was concentrated to a crude oil (5.42 g, in excess of theory). MS (EI) 301.2 (M - H)⁻.

Step D

3-(4-Hydroxy-3-methoxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester

A solution of 3-(4-hydroxy-3-methoxyphenyl)-2-methyl-2phenoxy-propionic acid (4.56 g, 15.08 mmol) in EtOH (150 mL) was treated with SOCl2 and heated at 75 °C for 14 h, then cooled to rt and partitioned between EtOAc (300 mL) and $\rm H_2O$ (400 mL). The aqueous layer was removed and backextracted with EtOAc (100 mL). Combined organic phases were 10 washed with 10% Na₂CO₃, which was isolated and backextracted with EtOAc (100 mL). Combined organic phases were washed with brine (200 mL), dried over Na₂SO₄, concentrated, and purified by column chromatography (200 g SiO2, 1:4 EtOAc:hexanes) to provide a colorless oil, which developed a 15 green color over a 24-hour period. The material was taken up in EtOAc and filtered through celite, then concentrated to yield a colorless oil (1.99 g, 40 %): Rf=0.40 in 1:4 EtOAc:hexanes; 1 H NMR (400 MHz, CDCl₃) δ 7.66-7.55(m, 1H), 7.25-7.21 (m, 2H), 6.99-6.92 (m, 1H) 6.84-6.79 (m, 3H), 20 6.74-6.71 (m, 1H), 5.54 (s, 1H), 4.22 (q, J = 6.8 Hz, 2H), 3.84 (s, 3H), 3.30 (d, J = 14 Hz, 1H), 3.07 (d, J = 14 Hz, 1H), 1.40 (s, 3H), 1.23 (t, J = 6.8 Hz, 3H).

- 78 -

Step E

3-{3-methoxy-4-[2-(5-methyl-2thiophen-2-yl-oxazol-4-yl)ethoxy]phenyl-2-methyl-2-phenoxypropionic acid

The title compound was prepared from 2-(5-methyl-2-

thiophen-2-yloxazol-4-yl)ethyl tosylate and 3-(4-hydroxy-3-methoxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester according to the parallel synthesis procedure (A). MS (EI) 494.4 (M + H)⁺.

10

Example 12

3-{4-[2-(2-Cyclohexyl-5-methyloxazol-4-yl)ethoxy]-3-methoxyphenyl}-2-methyl-2-phenoxypropionic acid

The title compound was prepared by Standard Procedure

(A), using 2-(2-cyclohexyl-5-methyloxazol-4-yl)ethyl
tosylate. MS (EI) 494.0 (M + H)⁺.

- 79 -

Example 13

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-3-propyl-phenyl}-2-phenoxy-propionic acid ethyl ester

Step A

3-(4-Allyloxyphenyl)-2-methyl-2-phenoxy-propionic acid ethyl ester

10

15

5

A solution of 3-(4-hydroxyphenyl)-2-methyl-2-phenoxy-propionic acid ethyl ester (500 mg, 1.67 mmol) in methyl ethyl ketone (6 mL) was treated with allyl bromide (232 mg, 1.92 mmol, 0.17 mL) and potassium carbonate (311 mg, 2.25 mmol) and then heated to reflux. After 18 h, the mixture was cooled to ambient temperature and then partitioned between EtOAc and water. The aqueous phase was extracted with EtOAc and then the organic phases were dried (MgSO₄), filtered and concentrated under reduced pressure. The residue was purified by column chromatography (100 mL SiO₂,

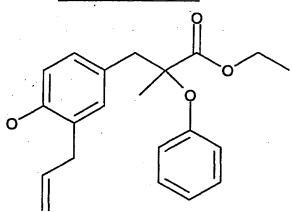
hexanes to 10% EtOAc/hexanes) to provide the desired product (478 mg, 84%) as a clear, colorless oil: 1 H NMR (400 MHz, CDCl₃) δ 7.22 (t, J = 8.0 Hz, 2H), 7.16 (d, J = 8.8 Hz, 2H), 6.97 (dt, J = 7.6, 1.2 Hz, 1H), 6.83 (d, J = 7.8 Hz, 2H), 6.84 (t, J = 8.4 Hz, 2H), 6.05 (ddd, J = 17.2, 10.6, 5.2 Hz, 1H), 5.41 (dd, J = 17.2, 1.6 Hz, 1H), 5.28 (dd, J = 10.8, 1.4 Hz, 1H), 4.22 (d, J = 5.2 Hz, 2H), 4.19 (q, J = 6.8 Hz, 2H), 3.27 (A of AB, J = 14 Hz, 1H), 3.11 (B of AB, J = 14 Hz, 1H), 1.40 (s, 3H), 1.21 (t, J = 6.8 Hz, 3H).

10

Step B

3-(3-Allyl-4-hydroxyphenyl)-2-methyl-2-phenoxy-propionic

acid ethyl ester



A solution of 3-(4-allyloxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (475 mg, 1.39 mmol) in
dimethylaniline (1.5 mL) was heated at reflux for 18 h.
After cooling to ambient temperature, the reaction mixture
was partitioned between EtOAc and 1N H₂SO₄. The organic

20 phase was dried (MgSO₄), filtered and concentrated. The
residue was purified by column chromatography (100 mL SiO₂,
hexanes to 30% EtOAc/hexanes) to provide the desired product
(343 mg, 72%) as a pale yellow oil: ¹H NMR (400 MHz, CDCl₃) δ
7.23 (t, J = 8.4 Hz, 2H), 7.02-6.96 (m, 3H), 6.83 (d, J =

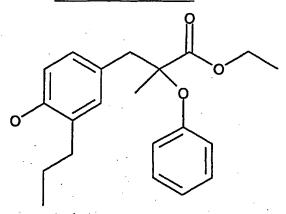
- 81 -

8.8 Hz, 2H), 6.72 (d, J = 7.6 Hz, 1H), 6.05 (m, 1H), 5.16-5.09 (m, 2H), 4.21 (q, J = 6.8 Hz, 2H), 3.38 (d, J = 6.4 Hz, 2H), 3.25 (A of AB, J = 13.6 Hz, 1H), 3.10 (B of AB, J = 13.6 Hz, 1H), 1.41 (s, 3H), 1.23 (t, J = 6.8 Hz, 3H).

5

Step C

3-(4-Hydroxy-3-propylphenyl)-2-methyl-2-phenoxy-propionic acid ethyl ester



A solution of 3-(3-allyl-4-hydroxyphenyl)-2-methyl-2phenoxy-propionic acid ethyl ester(330 mg, 0.97 mmol) in
absolute EtOH (5 mL) was treated with 5% Pd/C and then the
mixture was evacuated three times with N2. The reaction
mixture was hydrogenated at 1 atm with an H2-filled balloon
for 24 h before filtering the mixture over celite and
rinsing with EtOH. The product was used without further
purification. ¹H NMR (400 MHz, CDCl3) δ 7.22 (t, J = 7.6 Hz,
2H), 7.99-6.95 (m, 3H), 6.82 (m, 2H), 6.68 (d, J = 8.0 Hz,
1H), 4.20 (q, J = 6.8 Hz, 2H), 3.24 (A of AB, J = 13.6 Hz,
20 1H), 3.08 (B of AB, J = 13.6 Hz, 1H), 2.55 (t, J = 7.6 Hz,
2h), 1.62 (sextet, J = 7.6 Hz, 2H), 1.41 (s, 3H), 1.23 (t, J
= 6.8 Hz, 3H), 0.96 (t, J = 7.2 Hz, 3H).

5

Step D

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-3-propyl-phenyl}-2-phenoxy-propionic acid ethyl ester

A solution of 3-(4-hydroxy-3-propylpheny1)-2-methy1-2-phenoxy-propionic acid ethy1 ester (266 mg, 1.0 mmol) in DMF (10 mL) was treated with cesium carbonate (407 mg, 1.25 mmol) and toluene-4-sulfonic acid 2-(2-pheny1-5-methy1-oxazol-4-y1)-ethy1 ester and then heated at 55 °C for 18 h. After cooling to ambient temperature, the mixture was partitioned between EtOAc and water. The aqueous phase was extracted with EtOAc and then the organic phases were dried (MgSO₄), filtered and concentrated under reduced pressure. The residue was purified by column chromatography (100 mL SiO₂, hexanes to 30% EtOAc/hexanes) to provide the desired product (315 mg, 60%) as a clear, colorless oil: MS (EI) 528.3 (M + H)⁺.

20

15

10

5

10

Step E

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-3-propyl-phenyl}-2-phenoxy-propionic acid

A solution of 3-{4-[2-(5-methyl-2-phenyloxazol-4-yl)-ethoxy]-3-propyl-phenyl}-2-methyl-2-phenoxy-propionic acid ethyl ester in EtOH (1.5 mL) was treated with 5 N NaOH (140 μL) and then warmed to 65 °C. After 18 h, the mixture was acidified to pH = 1 with 5 N HCl. The mixture was extracted with EtOAc and then the combined organic phases were dried (MgSO₄), filtered and concentrated under reduced pressure to yield the title product. MS (EI) 500.2 (M + H)⁺; LC RT = 3.22 min (>99% pure).

Example 14

15 <u>3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-3-</u> propyl-phenyl}-2-methyl-2-phenoxy-propionic acid

The title compound, and its corresponding ester: MS

(EI) 534.3 (M + H)⁺ shown below, were synthesized according

to the procedure of Example 13, Steps D and E, respectively from toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester, and then purified by LC/MS: MS

(EI) 506.2 (M + H)⁺; LC RT = 3.11 min (>85% pure).

Example 15

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-3-propyl-phenyl}-2-phenoxy-propionic acid

5

10

The title compound, and its corresponding ester: MS

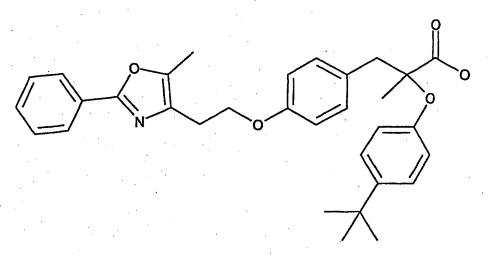
(EI) 534.2 (M + H)⁺ shown below, were synthesized according to the procedure of Example 13, Steps D and E, respectively from toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-5-methyl-oxazol-4-yl)-ethyl ester, and then purified by LC/MS:

MS (EI) 506.1 (M + H)⁺; LC RT = 3.12 min (>99% pure).

- 85 -

Example 16

3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(4-tert-butylphenoxy)-propionic acid



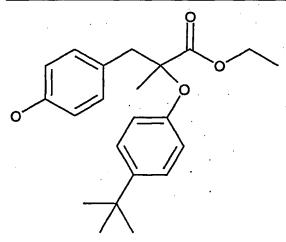
Step A

2-(4-tert-Butyl-phenoxy)-propionic acid ethyl ester

4-t-Butylphenol (7.52 g, 50 mmol) in anhydrous DMF (40 mL) was added dropwise to NaH (2.2 g, 55 mmol, 60% w/w in mineral oil) at 0 °C under an atmosphere of nitrogen. After five min, ethyl 2-bromopropionate (6.49 mL, 50 mmol, d=1.394) was added rapidly dropwise and the resultant mixture was allowed to stir for 18 h, gradually warming to ambient temperature. The reaction mixture was diluted with ethyl acetate (300 mL) and extracted twice with water and 10 once with brine. The organic layer was dried over Na₂SO₄ and concentrated in vacuo to produce a colorless oil (12.5 g, 100%) ¹H NMR (300 MHz, CDCl₃): δ 7.28 (d, 2H, J=5.5), 6.80 (d, 2H, J=5.5), 4.70 (q, 1H, J=6.6), 4.22 (q, 2H, J=7.1),1.59 (d, 3H, J=6.6), 1.28 (s, 9H), 1.25 (t, 3H, J=7.1). MS [EI+] 251 $(M+H)^+$, 268 $(M+NH_4)^+$. 15

Step B

2-(4-tert-Butyl-phenoxy)-3-(4-hydroxyphenyl)-2methylpropionic acid ethyl ester



20

A solution of LDA (12.7 mL, 19.1 mmol, 1.5M in cyclohexane) was cooled to -78 °C in a dry ice/acetone bath and then added to a solution of 2-(4-tert-butyl-phenoxy)-

propionic acid ethyl ester in anhydrous THF (20 mL) also cooled to -78 °C under an atmosphere of nitrogen. After five min, 4-benzyloxybenzaldehyde (3.69 g, 17.4 mmol) was added in one portion. After stirring for 10 min, the reaction mixture was quenched with saturated solution of aqueous NH4Cl (10 mL) and the mixture allowed to warm to ambient temperature. The biphasic mixture was diluted with ether (100 mL) and partitioned, and the organic layer was washed with brine, dried over MgSO4 and concentrated in vacuo. The residue was purified by flash column chromatography (600 g silica, 25x200mL fractions, gradient elution 0-20% ethyl acetate in hexanes) to provide a colorless oil (3.46 g, 58%) as a mixture of inseparable diastereomers of 3-(4-benzyloxyphenyl)-2-(4-tert-butyl-phenoxy)-3-hydroxy-2-methylpropionic acid ethyl ester which was used without further characterization or purification.

3-(4-Benzyloxy-phenyl)-2-(4-tert-butyl-phenoxy)-3-hydroxy-2-methylpropionic acid ethyl ester (3.46 g, 7.5 mmol) in anhydrous CH₂Cl₂ (50 mL) was cooled to 0 °C and treated with pyridine (6.0 mL, 75 mmol, d=0.978). Trifluoroacetic anhydride (2.11 mL, 15 mmol, d=1.487) was added dropwise and the mixture was stirred for 1 h,

gradually warming to ambient temperature. The solution was washed twice with 1N HCl and the organic layer dried over Na₂SO₄ and concentrated in vacuo to produce 3-(4-benzyloxyphenyl)-2-(4-tert-butyl-phenoxy)-3-trifluoroacetoxy-2-methylpropionic acid ethyl ester which was used without characterization.

The material was dissolved in ethyl acetate (50 mL) and treated with 10% palladium on carbon (1.5 g), and stirred under an atmosphere of hydrogen for 48 h. The suspension was filtered through celite and concentrated in vacuo to a golden oil. The residue was purified by flash column chromatography (200 g silica, 30x20mL fractions, 2% ethyl acetate in CHCl₃) to provide the title compound as a colorless oil (1.06 g, two steps 40%) ¹H NMR (300 MHz, CDCl₃): δ 7.21 (d, 2H, J=8.6), 7.12 (d, 2H, J=8.6), 4.19 (q, 1H, J=7.1), 3.24 (d, 1H, J=12.3), 3.11 (d, 1H, J=12.3), 1.38 (s, 3H), 1.27 (s, 9H), 1.23 (t, J=7.1). MS [EI+] 357 (M+H)⁺, [EI-] 355 (M-H)⁺.

20

Step C

3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2methyl-2-(4-tert-butylphenoxy)-propionic acid

The title compound was prepared using the representative Standard Procedure (A) from 3-(4-

hydroxyphenyl)-2-methyl-2-(4-tert-butylphenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-phenyl)-oxazol-4-yl)-ethyl ester to produce a white solid (17%). MS [EI+] 514 (M+H)⁺, [EI-] 512 (M-H)⁺.

5

Example 17

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-tert-butylphenoxy)-propionic acid

10

15

The title compound was prepared, acording to the procedure of Example 16, Step C, using 3-(4-hydroxyphenyl)-2-methyl-2-(4-tert-butylphenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester to produce a white solid (19%). MS [EI+] 520 (M+H)+, [EI-] 518 (M-H)+.

2-Methy1-3-(4-{2-{5-methy1-2-cyclohexyly1-oxazol-4-y1}-ethoxy}-pheny1)-2-(4-tert-butylphenoxy)-propionic acid

5

10

The title compound was prepared, according to the procedure of Example 16, Step C, using 3-(4-hydroxypheny1)-2-methyl-2-(4-tert-butylphenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-cyclohexylyl-oxazol-4-yl)-ethyl ester to produce a white solid (18%). MS [EI+] 520 (M+H)⁺, [EI-] 518 (M-H)⁺

- 91 -

Example 19

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid

Step A

2-(4-Methoxyphenoxy)-propionic acid ethyl ester

4-Methoxyphenol (3.29 g, 26.5 mmol), K₂CO₃ (7.32 g, 53 mmol), and ethyl 2-bromopropionate (4.8 g, 26.5 mmol) were combined in anhydrous DMF (50 mL) and stirred at 90 °C under an atmosphere of nitrogen. After 16 h, the DMF was removed in vacuo. The residue was dissolved in ethyl acetate (100 mL) and washed twice with water and once with brine. The organic layer was dried over Na₂SO₄ and concentrated in vacuo to produce a golden oil (4.8 g, 81%) ¹H NMR (250 MHz, CDCl₃): δ 6.76 (d, 2H, J=7.9), 6.73 (d, 2H, J=7.9), 4.58 (q, 1H, J=6.1), 4.14 (q, 2H, J=7.2), 3.69 (s, 3H), 1.52 (d, 3H,

J=6.1), 1.19 (t, 3H, J=7.2). MS [EI+] 225 (M+H)⁺, [EI-] 223 (M-H)⁺.

Step B

5 <u>2-(4-Methoxyphenoxy)-3-(4-benzyloxyphenyl)-2-methylpropionic</u> acid ethyl ester

A solution of 2-(4-methoxyphenoxy)-propionic acid ethyl ester in anhydrous THF (20 mL) was cooled to -78 ℃ under nitrogen and then treated with dropwise addition of LDA (13.4 mL, 20 mmol, 1.5M in cyclohexane) at a rate slow enough to keep the temperature below -70 °C. After 30 min, 4-benzyloxybenzaldehyde (3.88 g, 18.3 mmol) in anhydrous THF was added slowly dropwise in the fashion previously 15 described. After stirring for 30 min, the reaction mixture was quenched with saturated solution of aqueous NH₄Cl (20 mL) and the mixture was warmed to ambient temperature. The biphasic mixture was diluted with ether (100 mL) and partitioned, and the organic layer was washed with brine, 20 dried over MgSO4 and concentrated in vacuo. The residue was purified by flash column chromatography (500 g silica, 40x125mL fractions, gradient elution 0-20% ethyl acetate in hexanes) to provide a colorless oil (3.97 g, 50%) as a

mixture of inseparable diastereomers of 3-(4-benzyloxy-phenyl)-2-(4-methoxyphenoxy)-3-hydroxy-2-methylpropionic acid ethyl esterwhich was used without further characterization or purification. $R_f=0.28$ in 4:1 hexanes:ethyl acetate.

3-(4-Benzyloxyphenyl)-2-(4-methoxyphenoxy)-3-hydroxy-2methylpropionic acid ethyl ester (2.15 g, 4.9 mmol) in anhydrous CH₂Cl₂ (30 mL) was cooled to 0 °C and treated with BF₃-Et₂O (0.91 mL, 7.4 mmol, d=1.154) and triethylsilane 10 (1.18 mL, 7.4 mmol, d=0.728). The mixture was stirred for 2 h, gradually warming to ambient temperature. Saturated aqueous Na₂CO₃ (15 mL) was added and the mixture was stirred vigorously. The solution was partitioned and the organic layer was washed twice with water and brine, dried over 15 Na₂SO₄, and concentrated in vacuo to produce 3-(4-benzyloxyphenyl)-2-(4-methoxyphenoxy)-2-methylpropionic acid ethyl ester as a colorless oil (428 mg, 21%). $R_f=0.36$ in 4:1 hexanes:ethyl acetate ¹H NMR (300 MHz, CDCl₃): δ 7.45 (t, 2H, J=7.1), 7.35 (d, 2H, J=7.1), 7.34 (t, 1H, J=7.0), 7.18 (d, 20 2H, 8.6), 6.91 (d, 2H, J=6.6), 6.79 (d, 2H, 8.6), 6.74 (d, 2H, J=6.6), 5.05 (s, 2H), 4.21 (q, 1H, J=7.1), 3.75 (s, 3H), 3.23 (d, 1H, J=13.7), 3.10 (d, 1H, J=13.7), 1.31 (s, 3H), 1.25 (t, 3H, J=7.1). MS [EI+] 438 $(M+NH_4)^+$, [EI-] 419 $(M-H)^+$.

Step C

2-(4-Methoxyphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic acid ethyl ester

3-(4-Benzyloxy-phenyl)-2-(4-methoxyphenoxy)-2methylpropionic acid ethyl ester (428 mg, 1.0 mmol) was dissolved in ethanol (50 mL) and treated with 5% palladium on carbon (200 mg), and stirred under an atmosphere of hydrogen for 16 h. The suspension was filtered through 10 celite and concentrated in vacuo to provide a colorless oil. (257 mg, 76%) ¹H NMR (300 MHz, CDCl₃): δ 7.06 (d, 2H, J=8.6), 6.73 (d, 2H, J=6.6), 6.72 (d, 2H, J=8.6), 6.69 (t, 1H, J=6.6), 4.16 (q, 1H, J=7.4), 3.68 (s, 3H), 3.14 (d, 1H, J=13.7), 3.01 (d, 1H, J=13.7), 1.23 (s, 3H), 1.18 (t, 15 J=7.4). MS [EI+] 331 (M+H)⁺, 348 (M+NH₄)⁺, [EI-] 329 (M-H)⁺. 2-(4-Methoxyphenoxy)-3-(4-hydroxyphenyl)-2methylpropionic acid ethyl ester (515821) (approx. 2.5 g) prepared in the same manner was purified by chiral chromatography to provide the individual enantiomers (Chiracel OD, 8 x 29 cm, 5% IPA/heptane, 275 nm; (S)-isomer:

20 1.09 g, 97.4% ee, (R)-isomer: 1.01 g, >99% ee).

- 95 -

Step D

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid ethylester

5

Prepared from 3-(4-hydroxyphenyl)-2-methyl-2-(4-methoxyphenoxy)-propionic acid ethyl ester and toluene-4
10 sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester to produce a colorless oil (86%). ¹H NMR (300 MHz, CDCl₃): δ 7.57 (d, 1H, J=3.5), 7.36 (d, 1H, J=5.1), 7.15 (d, 2H, J=8.6), 7.07 (dd, 1H, J=5.1,3.5), 6.81 (d, 2H, J=6.6), 6.78 (d, 2H, J=8.6), 6.71 (d, 2H, J=6.6), 4.21 (q, 2H, J=7.2), 4.20 (t, 2H, J=6.4), 3.74 (s, 3H), 3.21 (d, 1H, J=13.7), 3.08 (d, 1H, J=13.7), 2.95 (t, 2H, J=6.4), 2.35 (s, 3H), 1.28 (s, 3H), 1.25 (t, 3H, J=7.2). MS [EI+] 522 (M+H)⁺.

Step E

20 <u>2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-</u> ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid

The title compound was prepared from 2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid ethyl ester using the

10

hydrolysis procedure of Example 1, Step E, to provide a white solid (63%). 1 H NMR (300 MHz, d₆-DMSO): δ 7.70 (d, 1H, J=4.8), 7.57 (d, 1H, J=3.9), 7.15 (dd, 1H, J=4.8,3.9), 7.10 (d, 2H, J=8.6), 6.83 (d, 2H, J=8.6), 6.76 (d, 2H, J=9.0), 6.71 (d, 2H, J=9.0), 4.12 (t, 2H, J=6.4), 3.65 (s, 3H), 3.07 (d, 1H, J=13.7), 3.06 (d, 1H, J=13.7), 2.86 (t, 2H, J=6.4), 2.30 (s, 3H), 1.20 (s, 3H). MS [EI+] 494 (M+H)⁺, [EI-] 492 (M-H).

Example 20

(S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid

- 97 -

Step A

(S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid ethyl

ester

The title compound was prepared from (S)-3-(4-hydroxyphenyl)-2-methyl-2-(4-methoxyphenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester to produce a colorless oil (32%). ¹H NMR (300 MHz, CDCl₃): δ 7.57 (d, 1H, J=3.5), 7.36 (d, 1H, J=5.1), 7.15 (d, 2H, J=8.6), 7.07 (dd, 1H, J=5.1,3.5), 6.81 (d, 2H, J=6.6), 6.78 (d, 2H, J=8.6), 6.71 (d, 2H, J=6.6), 4.21 (q, 2H, J=7.2), 4.20 (t, 2H, J=6.4), 3.74 (s, 3H), 3.21 (d, 1H, J=13.7), 3.08 (d, 1H, J=13.7), 2.95 (t, 2H, J=6.4), 2.35 (s, 3H), 1.28 (s, 3H), 1.25 (t, 3H, J=7.2). MS [EI+] 522 (M+H)⁺.

20

25

5

Step B

(S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-methoxyphenoxy)-propionic acid

The title compound was prepared from (S)-2-methyl-3-{4[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2(4-methoxyphenoxy)-propionic acid ethyl ester, according to the procedure of Example 19, Step E, to provide a sticky

white solid (83%). ¹H NMR (300 MHz, d_6 -DMSO): δ 7.70 (d, 1H, J=4.8), 7.57 (d, 1H, J=3.9), 7.15 (dd, 1H, J=4.8,3.9), 7.10 (d, 2H, J=8.6), 6.83 (d, 2H, J=8.6), 6.76 (d, 2H, J=9.0), 6.71 (d, 2H, J=9.0), 4.12 (t, 2H, J=6.4), 3.65 (s, 3H), 3.07 (d, 1H, J=13.7), 3.06 (d, 1H, J=13.7), 2.86 (t, 2H, J=6.4), 2.30 (s, 3H), 1.20 (s, 3H). MS [EI+] 494 (M+H)⁺, [EI-] 492 (M-H).

Example 21

10 <u>2-(3-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid</u>

2-(3-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid was

15 obtained from 2-(3-fluoro-phenoxy)-3-(4-hydroxyphenyl)-2-methyl-propionic acid ethyl ester by the Standard Procedure
(B). ¹H NMR (400 MHz, CDCl₃) δ 7.99-7.97 (m, 2H), 7.47-7.45 (m, 3H), 7.21-7.15 (m, 3H), 6.82 (d, 2H, J = 8.2 Hz), 6.76-6.61 (m, 3H), 4.20 (t, 2H, J = 6.3 Hz), 3.26 (d, 1H, J = 14.1 Hz), 3.12 (d, 1H, J = 14.1 Hz), 3.05 (t, 2H, J = 6.3 Hz), 2.42 (s, 3H), 1.44 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for C₂₈H₂₆FNO₅ 476.1873, found 476.1869.

2-(3-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound wasprepared from 2-(3-fluoro-phenoxy)-3-(4-hydroxyphenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester according to the method of Example 21. ¹H NMR (400 MHz, CDCl₃) δ 7.64 (dd, 1H, J = 3.5 Hz, 1.17 Hz), 7.41 (dd, 1H, J = 5.1 Hz, 1.17 Hz), 7.19-7.16 (m, 3H), 7.08 (dd, 1H, J = 5.1 Hz, 3.91 Hz), 6.81 (d, 2H, J = 8.6 Hz), 6.75-6.62 (m, 3H), 4.17 (t, 2H, J = 6.6 Hz), 3.26 (d, 1H, J = 13.7 Hz), 3.14 (d, 1H, J = 13.69 Hz), 2.98 (t, 2H, J = 6.65 Hz), 2.36 (s, 3H), 1.45 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for C₂₆H₂₅FNO₅S 482.1437, found 482.1454.

2-(3-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-cyclohexyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5

The title compound wasprepared from 2-(3-fluoro-phenoxy)-3-(4-hydroxyphenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester according to the method of Example

10 21.

15

¹H NMR (400 MHz, CDCl₃) δ 7.87 (d, 1H, J = 7.8 Hz), 7.57 (d, 2H, J = 7.8 Hz), 7.50-7.27 (m, 5H), 7.12 (m, 3H), 6.76 (d, 2H, J = 8.6 Hz), 6.72-6.58 (m, 3H), 4.14 (t, 2H, J = 6.7 Hz), 3.18 (d, 1H, J = 14.1 Hz), 3.08 (d, 1H, J = 14.1 Hz), 2.94 (t, 2H, J = 6.7 Hz), 2.37 (s, 3H), 1.38 (s, 3H). MS (ES⁺) m/z mass calcd for $C_{34}H_{31}FNO_{5}$ 552.21, found 552.2.

2-(3-tert-Butyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5

2-(3-t-Butyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid was obtained from 2-(3-tert-butyl-phenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester by the Standard

- Procedure (B). ¹H NMR (400 MHz, CDCl₃) δ 7.19-7.16 (m, 3H), 7.08 (dt, 1H, J = 7.0 Hz, 0.8 Hz), 7.92 (t, 1H, J = 2.0 Hz), 6.83 (d, 2H, J = 8.6 Hz), 6.72-6.99 (m, 1H), 4.21 (t, 2H, J = 6.3 Hz), 3.25 (d, 1H, J = 14.1 Hz), 3.15 (d, 1H, J = 14.1 Hz), 3.00 (t, 2H, J = 6.3 Hz), 2.39 (s, 3H), 1.43 (s, 3H),
- 15 1.25 (s, 9H). HRMS (ES †) m/z exact mass calcd for $C_{32}H_{354}NO_5$ 514.2593, found 514.2622.

2-(3-tert-Butyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5

WO 02/16331

Example 26

2-(2-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5

2-(2-Fluorophenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid was prepared from 2-(2-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester by the parallel synthesis 10 method (B). ¹H NMR (400 MHz, CDCl₃) δ 7.96 (dd, 2H, J = 7.43 Hz, 2.35 Hz), 7.42-7.40 (m, 3H), 7.22 (d, 2H, J = 8.99 Hz), 7.12-6.95 (m, 4H), 6.84 (d, 2H, J = 8.60 Hz), 4.20 (t, 2H, J = 6.65 Hz), 3.26 (d, 1H, J = 14.08 Hz), 3.18 (d, 1H, J = 14.08 Hz), 2.99 (t, 2H, J = 6.65 Hz), 2.38 (s, 3H), 1.42 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for C₂₈H₂₆FNO₅ 476.1873, found 476.1858.

2-(2-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared from 2-(2-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester by the procedure of Example 26. ¹H NMR (400 MHz, CDCl₃) δ 7.58 (dd, 1H, J = 3.52 Hz, 1.17 Hz), 7.36 (dd, 1H, J = 5.08 Hz, 1.17 Hz), 7.21 (d, 3H, J = 8.60 Hz), 7.12-6.95 (m, 3H), 6.83 (d, 3H, J = 8.60 Hz), 4.19 (t, 2H, J = 6.65 Hz), 3.27 (d, 1H, J = 14.08 Hz), 3.17 (d, 1H, J = 14.08 Hz), 2.95 (t, 2H, J = 6.65 Hz), 2.35 (s, 3H), 1.41 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for C₂₆H₂₅FNO₅S 482.1437, found 482.1454.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(2-fluoro-phenoxy)-2-methyl-propionic acid

5

The title compound was prepared from 2-(2-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester by the procedure of Example 26. ¹H NMR (400 MHz, CDCl₃) δ 7.21 (d, 2H, J = 8.60 Hz), 7.12-6.96 (m, 4H), 6.79 (d, 2H, J = 8.60 Hz), 4.15 (t, 2H, J = 6.65 Hz), 3.26 (d, 1H, J = 14.08 Hz), 3.19 (d, 1H, J = 14.08 Hz), 2.98-2.80 (m, 2H), 2.32 (s, 3H), 2.02 (d, 2H, J = 10.95 Hz), 1.81 (d, 2H, J = 12.90 Hz), 1.70 (d, 1H, J = 12.90 Hz), 1.85 (q, 2H, J = 11.73 Hz), 1.40 (s, 3H), 1.39-1.23 (m, 3H). HRMS (ES⁺) m/z exact mass calcd for C₂₈H₃₃FNO₅ 482.2343, found 482.2349.

- 106 -

Example 29

2-(4-Chloro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5 2-(4-Chlorophenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl)-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid was obtained from 2-(4-chlorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester by the Standard Procedure (B). ¹H NMR (400 MHz, CDCl₃) δ 7.98-7.96 (m, 2H), 7.45 (d, 3H, J = 6.65 Hz), 7.17 (t, 4H, J = 7.43 Hz), 6.82 (dd, 4H, J = 8.60 Hz, 2.74 Hz), 4.20 (t, 2H, J = 6.26 Hz), 3.23 (d, 1H, J = 14.08 Hz), 3.12 (d, 1H, J = 14.08 Hz), 3.04 (t, 2H, J = 6.26 Hz), 2.41 (s, 3H), 1.39 (s, 3H). MS (ES⁺) m/z mass calcd for C₂₈H₂₇ClNO₅ 492.16, found 492.2.

2-(4-Chlorophenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared from 2-(4-chlorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester by the procedure of Example 29. ¹H NMR (400 MHz, CDCl₃) δ 7.59 (d, 1H, J = 4.30 Hz), 7.38 (d, 1H, J = 4.30 Hz), 7.20-7.16 (m, 4H), 7.06 (dd, 1H, J = 8.60 Hz, 3.91 Hz), 6.83 (t, 4H, J = 8.60 Hz), 4.17 (t, 2H, J = 6.65 Hz), 3.23 (d, 1H, J = 14.08 Hz), 3.14 (d, 1H, J = 14.08 Hz), 2.97 (t, 2H, J = 6.65 Hz), 2.36 (s, 3H), 1.41 (s, 3H). MS (ES[†]) m/z mass calcd for C₂₆H₂₅ClNO₅S 498.12, found 498.1.

2-(4-Chlorophenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid

The title compound was prepared from 2-(4-chlorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester by the procedure of Example 29. ¹H NMR (400 MHz, CDCl₃) δ 7.19 (d, 2H, J = 8.60 Hz), 7.16 (d, 2H, J = 8.60 Hz), 6.83 (d, 2H, J = 8.60 Hz), 6.79 (d, 2H, J = 8.60 Hz), 4.12 (t, 2H, J = 6.26 Hz), 3.21 (d, 1H, J = 14.08 Hz), 3.11 (d, 1H, J = 14.08 Hz), 2.95 (t, 2H, J = 6.26 Hz), 2.89-2.83 (m, 3H), 2.05 (d, 2H, J = 11.73 Hz), 1.80 (d, 2H, J = 11.73 Hz), 1.55 (q, 2H, J = 11.73 Hz), 1.40 (s, 3H), 1.37-1.20 (m, 4H). MS (ES⁺) m/z mass calcd for C₂₈H₃₃ClNO₅ 498.21, found 498.2.

2-(4-Cyclohexyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

PCT/US01/22616

WO 02/16331

Example 33

- 110 -

$2-(4-Cyclohexyl-phenoxy)-2-methyl-3-\{4-[2-(5-methyl-2$ thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5 The title compound was prepared from 2-(4cyclohexylphenoxy) -3-(4-hydroxyphenyl) -2-methylpropionic acid ethyl ester by the method of Example 32. ¹H NMR (400 MHz, CDCl₃) δ 7.68 (d, 1H, J = 3.13 Hz), 7.43 (dd, 1H, J = 4.69 Hz, 0.78 Hz), 7.18 (d, 2H, J = 8.60 Hz), 7.10 (dd, 1H, J = 5.08 Hz, 3.52 Hz), 7.08 (d, 2H, <math>J = 8.60 Hz), 6.87-6.8010 (m, 4H), 4.19 (t, 2H, J = 6.26 Hz), 3.39 (s, 5H), 3.23 (d, 4Hz)1H, J = 14.08 Hz), 3.11 (d, 1H, <math>J = 14.08 Hz), 2.99 (t, 2H, 2H, 2H)J = 6.26 Hz), 2.37 (s, 3H), 1.82 (d, 4H, J = 11.73 Hz), 1.73 (d, 1H, J = 11.73 Hz), 1.40 (s, 3H). MS (ES^{+}) m/z mass calcd for C₃₂H₃₆NO₅S 546.23, found 546.2.

3-{4-[2-(2-Cyclohexy1-5-methy1-oxazo1-4-y1)-ethoxy]-pheny1}-2-(4-cyclohexy1-phenoxy)-2-methyl-propionic acid

The title compound was prepared from 2-(4cyclohexylphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic
acid ethyl ester by the method of Example 32. ¹H NMR (400
MHz, CDCl₃) δ 7.18 (d, 2H, J = 8.60 Hz), 7.08 (d, 2H, J =
8.60 Hz), 6.80 (q, 4H, J = 8.60 Hz), 4.14 (t, 2H, J = 6.26
Hz), 3.38 (s, 6H), 3.22 (d, 1H, J = 14.08 Hz), 3.12 (d, 1H,
J = 14.08 Hz), 2.96 (t, 2H, J = 6.26 Hz), 2.92-2.83 (m, 2H),
2.30 (s, 3H), 2.02 (d, 2H, J = 10.56), 1.81-1.78 (m, 6H),
1.76-1.68 (m, 2H), 1.59-1.50 (m, 2H), 1.40 (s, 3H). MS
(ES⁺) m/z mass calcd for C₃₄H₄₄NO₅ 546.32, found 546.3.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-(3,4-dimethyl-phenoxy)-2-methyl-propionic acid

The representative parallel synthesis procedure (B) was 5 used to prepare the title compound from 2-(3,4dimethylphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 10 7.18 (d, 2H, J = 8.4 Hz), 6.99 (d, 1H, J = 8.4 Hz), 6.79 (d, 2H, J = 8.4 Hz), 6.71 (d, 1H, J = 2.4 Hz), 6.64 (dd, 1H, J =8.4, 2.4 Hz), 4.16 (t, 2H, J = 6.0 Hz), 3.21 and 3.11 (d of Abq, 2H, J = 14.0 Hz), 2.98 (t, 2H, J = 6.0 Hz), 2.91 (tt, 1H, J = 11.4, 3.2 Hz), 2.31 (s, 3H), 2.20 (s, 3H), 2.19 (s, 15 3H), 2.06-2.02 (m, 2H), 1.85-1.79 (m, 2H), 1.73-1.68 (m, 1H), 1.62-1.51 (m, 2H), 1.42-1.22 (m, 3H), 1.39 (s, 3H). (KBr) 3500, 2935, 1735, 1612, 1513, 1249, 1178 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for $C_{30}H_{38}NO_5$ 492.2750, found 492.2751.

2-(3,4-Dimethyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The procedure of Example 35 was used to prepare the title compound from 2-(3,4-dimethylphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thipohen-2-yl-oxazol-4-yl)-ethyl ester.

1 NMR (400 MHz, CDCl₃) δ 7.73 (d, 1H, J = 3.2 Hz), 7.46 (d, 1H, J = 4.8 Hz), 7.18 (d, 2H, J = 8.4 Hz), 7.13-7.10 (m, 1H), 7.06 (bs, 1H), 6.99 (d, 1H, J = 8.0 Hz), 6.81 (d, 2H, J = 8.4 Hz), 6.70 (d, 1H, J = 2.4 Hz), 6.63 (dd, 1H, J = 8.0, 2.4 Hz), 4.20 (t, 2H, J = 6.0 Hz), 3.23 and 3.11 (d of Abq, 2H, J = 14.0 Hz), 3.02 (t, 2H, J = 6.0 Hz), 2.38 (s, 3H), 2.19 (s, 3H), 2.18 (s, 3H), 1.39 (s, 3H). IR (KBr) 3500, 3000, 1729, 1512, 1250, 1178 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₈H₃₀NO₅S 492.1845, found 492.1845.

2-(3,4-Dimethyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The representative parallel synthesis procedure (B) was 5 used to prepare the title compound from 2-(3,4-dimethylphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyloxazol-4-yl)-ethyl ester. ^{1}H NMR (400 MHz, CDCl3) δ 8.01-7.99 (m, 2H), 7.48-7.46 (m, 3H), 7.18 (d, 2H, J = 8.8 Hz), 10 6.99 (d, 1H, J = 8.4 Hz), 6.82 (d, 2H, J = 8.4 Hz), 6.70 (d, 1H, J = 2.0 Hz), 6.63 (dd, 1H, J = 8.4, 2.0 Hz), 6.28 (bs, 1H), 4.22 (t, 2H, J = 6.4 Hz), 3.22 and 3.11 (d of Abq, 2H, J = 13.6 Hz), 3.06 (t, 2H, J = 6.4 Hz), 2.42 (s, 3H), 2.19 15 (s, 3H), 2.18 (s, 3H), 1.39 (s, 3H). IR (KBr) 3100, 2950, 1772, 1611, 1512, 1177 cm^{-1} . HRMS (ES⁺) m/z exact mass calcd for C₃₀H₃₂NO₅ 486.2280, found 486.2295.

WO 02/16331

PCT/US01/22616

- 115 -

Example 38

2-(3,4-Dimethyl-phenoxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-propionic acid

5

The representative parallel synthesis procedure (B) was used to prepare the title compound from 2-(3,4-dimethylphenoxy)-3-(4-hydroxyphenyl)-2-methylpropionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-(1-10 methylcyclohexyl)-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) & 7.10 (d, 2H, J = 8.60 Hz), 6.92 (d, 1H, J = 8.60 Hz), 6.73 (d, 2H, J = 8.99 Hz), 6.64 (d, 1H, J = 2.35 Hz), 6.57 (dd, 1H, J = 8.21 Hz, J = 3.13 Hz), 4.06 (t, 2H, J = 6.25 Hz), 3.14 (d, 1H, J = 14.08 Hz), 3.04 (d, 1H, J = 14.08 Hz), 2.85 (t, 2H, J = 6.25 Hz), 2.19 (s, 3H), 2.13 (s, 3H), 2.12 (s, 3H), 2.07-2.01 (m, 2H), 1.53-1.28 (m, 8H), 1.36 (s, 3H), 1.20 (s, 3H); MS (ES⁺) calcd for C₃₁H₄₀NO₅: Found m/e 506.3 (M + 1, 100%).

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-p-tolyloxy-propionic acid

OH OH

The representative procedure (B) was utilized to prepare the title compound from 3-(4-hydroxyphenyl)-2-methyl-2-p-tolyloxypropionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester.

¹H NMR (400 MHz, CDCl₃) δ 8.05 (bs, 1H), 8.02-7.96 (m, 2H),

7.51-7.45 (m, 3H), 7.18 (d, 2H, J = 8.4 Hz), 7.05 (d, 2H, J = 8.4 Hz), 6.81 and 6.81 (d of Abq, 4H, J = 8.0 Hz), 4.22 (t, 2H, J = 6.0 Hz), 3.23 and 3.11 (d of Abq, 2H, J = 14.0 Hz), 3.06 (t, 2H, J = 6.0 Hz), 2.42 (s, 3H), 2.28 (s, 3H),

1.38 (s, 3H). IR (KBr) 3420, 1718, 1712, 1508, 1228 cm⁻¹.

HRMS (ES⁺) m/z exact mass calcd for C₂₉H₃₀NO₅ 472.2124, found 474.2139.

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-p-tolyloxy-propionic acid

The representative procedure (B) was utilized to prepare the title compound from 3-(4-hydroxyphenyl)-2-methyl-2-p-tolyloxypropionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester.

1 H NMR (400 MHz, CDCl₃) δ 10.0 (bs, 1H), 7.59 (dd, 1H, J = 3.8, 1.2 Hz), 7.36 (dd, 1H, J = 5.0, 1.2 Hz), 7.19 (d, 2H, J = 8.4 Hz), 7.05 (dd, 1H, J = 5.0, 3.8 Hz), 7.02 (d, 2H, J = 8.0 Hz), 6.83-6.80 (m, 4H), 4.17 (t, 2H, J = 6.4 Hz), 3.29 and 3.14 (d of Abq, 2H, J = 13.8 Hz), 2.96 (t, 2H, J = 6.4 Hz), 2.35 (s, 3H), 2.27 (s, 3H), 1.38 (s, 3H). IR (KBr) 3420, 1715, 1509, 1225 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₈NO₅S 478.1688, found 478.1714.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-p-tolyloxy-propionic acid

5 The representative procedure (B) was utilized to prepare the title compound from 3-(4-hydroxyphenyl)-2methyl-2-p-tolyloxypropionic acid ethyl ester and toluene-4sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 10.90 (bs, 1H), 7.18 (d, 10 2H, J = 8.4 Hz), 7.05 (d, 2H, J = 8.4 Hz), 6.79 and 6.79 (d of Abq, 4H, J = 8.0 Hz), 4.15 (t, 2H, J = 6.0 Hz), 3.23 and 3.11 (d of Abq, 2H, J = 13.8 Hz), 3.02-2.93 (m, 3H), 2.34 (s, 3H), 2.29 (s, 3H), 2.10-2.00 (m, 2H), 1.89-1.80 (m, 2H), 1.77-1.70 (m, 1H), 1.64-1.51 (m, 2H), 1.45-1.19 (m, 3H), 15 1.38 (s, 3H). IR (KBr) 3450, 1734, 1509, 1228 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for $C_{29}H_{36}NO_5$ 478.2593, found 478.2613.

The following compounds were prepared from (S)-3-(4-hydroxyphenyl)-2-methyl-2-p-tolyloxypropionic acid ethyl ester (96% ee, Chiracel OD separation, 8 x 29 cm, 7% IPA/heptane, 275 nm) by the procedure described in Example 1: (S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-p-tolyloxy-propionic acid and(S)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-p-tolyloxy-propionic acid.

5

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-trifluoromethoxy-phenoxy)-propionic acid

5

The representative procedure (B) was utilized to prepare the title compound from 3-(4-hydroxy-pheny1)-2-methyl-2-(4-trifluoromethoxy-phenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-10 oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) & 7.79-7.94 (m, 2H), 7.43-7.41 (m, 3H), 7.18 (d, 2H, J = 8.8 Hz), 7.07 (d, 2H, J = 8.4 Hz), 6.89 (d, 2H, J = 8.8 Hz), 6.82 (d, 2H, J = 8.4 Hz), 4.19 (t, 2H, J = 6.4 Hz), 3.24 and 3.14 (d of Abq, 2H, J = 14.0 Hz), 3.01 (t, 2H, J = 6.4 Hz), 3.00 (bs, 1H), 2.39 (s, 3H), 1.42 (s, 3H). IR (KBr) 3600, 2980, 1725, 1611, 1504, 1265 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₉H₂₇NO₆ F₃ 542.1790, found 542.1802.

- 121 -

Example 43

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-trifluoromethoxy-phenoxy)-propionic acid

5

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-methyl-2-(4-trifluoromethoxy-phenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 42. ¹H NMR (400 MHz, CDCl₃) δ 7.70-7.67 (m, 1H), 7.41 (dd, 1H, J = 5.2, 1.2 Hz), 7.17 (d, 2H, J = 8.8 Hz), 7.11-7.07 (m, 3H), 6.90 (d, 2H, J = 8.8 Hz), 6.83 (d, 2H, J = 8.8 Hz), 4.20 (t, 2H, J = 6.6 Hz), 3.25 and 3.14 (d of Abq, 2H, J = 14.0 Hz), 2.99 (t, 2H, J = 6.4 Hz), 2.37 (s, 3H), 1.43 (s, 3H). IR (KBr) 3600, 3000, 1727, 1611, 1504, 1265 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₅NO₆F₃S 548.1354, found 548.1362.

				» ₩ #.;							peri.
										:	
					North State (1997) Martin (1997)						
					\$ F				* .		
b ye se		مريعية الانجواني. الريان		4 Merikania Tanàna		i the Made Countries. The San Countries of the Countries	Angele Mary Call	grad Maria		ertuere i i i i i i i i i i i i i i i i i i	
							and State of the S				
ĺ											
		A									
19 j 17 j									Yang di		
4 % #.											
									<u> </u>		
2 1 1 1 80											. 1
	* * * * * * * * * * * * * * * * * * *										
											1
<u> </u>									A TABLET Marie Salatina Salatina		
*											
*									4.4		
her.			n ,								
e.				* *							
d.							•				
1.4.				ay g							
							and the second s		100		
											-
*											
er.											
								31.5			
											8:35
			•								t
						sa fa					
130 st.	i The Level						at the state of the	4			

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(4-trifluoromethoxy-phenoxy)-propionic acid

5 The title compound was prepared from 3-(4-hydroxyphenyl)-2-methyl-2-(4-trifluoromethoxy-phenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester using the procedure of Example 42. ¹H NMR (400 MHz, CDCl₃) δ 7.17 (d, 10 2H, J = 8.4 Hz), 7.13 (d, 2H, J = 8.4 Hz), 6.90 (d, 2H, J = 8.4 Hz) 8.4 Hz), 6.79 (d, 2H, J = 8.4 Hz), 4.43 (bs, 1H), 4.16 (t,2H, J = 6.0 Hz), 3.25 and 3.13 (d of Abq, 2H, J = 14.0 Hz), 3.02 (t, 2H, J = 6.0 Hz), 3.02-2.98 (m, 1H), 2.36 (s, 3H), 2.09-2.00 (m, 2H), 1.88-1.79 (m, 2H), 1.78-1.69 (m, 1H), 15 1.64-1.52 (m, 2H), 1.43 (s, 3H), 1.40-1.23 (m, 3H). IR (KBr) 3600, 2980, 1725, 1601, 1500, 1268 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for $C_{29}H_{33}NO_6F_3$ 548.2260, found 548.2274.

2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-2-(4-trifluoromethoxy-phenoxy)-propionic acid

5

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-methyl-2-(4-trifluoromethoxy-phenoxy)-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl)-ethyl ester using the

10 procedure of Example 42. ¹H NMR (400 MHz, CDCl₃) δ 7.16 (d, 2H, J = 8.60 Hz), 7.08 (d, 2H, J = 8.60 Hz), 6.89 (d, 2H, J = 8.60 Hz), 6.79 (d, 2H, J = 8.60 Hz), 4.13 (t, 2H, J = 6.25 Hz), 3.23 (d, 1H, J = 14.08 Hz), 3.11 (d, 1H, J = 14.08 Hz), 2.99 (t, 2H, J = 6.25 Hz), 2.33 (s, 3H), 2.16-2.08 (m, 2H), 1.62-1.32 (m, 8H), 1.42 (s, 3H), 1.32 (s, 3H); MS (ES⁺) calcd for C₃₀H₃₅NO₆F₃: Found m/e 562.3 (M + 1, 100%)

2-{4-[2-(5-Methyl-2-phenyl-oxazol-4-yl)-ethoxy]-benzyl}-2-phenoxy-butyric acid

The Standard Procedure (B) was utilized to prepare the title compound from 2-(4-hydroxybenzyl)-2-phenoxybutyric acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 7.99-7.94 (m, 2H), 7.44-7.40 (m, 3H), 7.32-7.28 (m, 2H), 7.07 (t, 1H, J = 7.4 Hz), 7.02-6.97 (m, 4H), 6.79-6.74 (m, 2H), 4.18 (t, 2H, J = 6.6 Hz), 3.29 (s, 2H), 2.98 (t, 2H, J = 6.6 Hz), 2.37 (s, 3H), 2.14 (qd, 1H, J = 14.8, 7.6 Hz), 2.07 (qd, 1H, J = 14.8, 7.6 Hz), 0.91 (t, 3H, J = 7.6 Hz).

15

Example 47

2-{4-[2-(5-Methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-benzyl}-2-phenoxy-butyric acid

The title compound was prepared from 2-(4-

20 hydroxybenzyl)-2-phenoxybutyric acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol4-y1)-ethyl ester using the method of Example 46. ^{1}H NMR (400 MHz, CDCl₃) δ 7.59 (dd, 1H, J = 3.6, 0.8 Hz), 7.37 (dd, 1H, J = 5.2, 1.2 Hz), 7.33-7.27 (m, 2H), 7.09-7.05 (m, 2H), 7.02-6.96 (m, 4H), 6.78-6.73 (m, 2H), 4.16 (t, 2H, J = 6.6 Hz), 3.29 (s, 2H), 2.94 (t, 2H, J = 6.6 Hz), 2.34 (s, 3H), 2.14 (qd, 1H, J = 14.8, 7.6 Hz), 2.07 (qd, 1H, J = 14.8, 7.6 Hz), 0.91 (t, 3H, J = 7.6 Hz).

Example 48

10 <u>2-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-benzyl}-</u> <u>2-phenoxy-butyric acid</u>

The title compound was prepared from 2-(4-hydroxybenzyl)-2-phenoxybutyric acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester using the method of Example 46. ¹H NMR (400 MHz, CDCl₃) δ 8.01(bs, 1H), 7.31-7.26 (m, 2H), 7.06-6.96 (m, 5H), 6.72 (d, 2H, J = 8.8 Hz), 4.08 (t, 2H, J = 6.4 Hz), 3.28 (s, 2H), 2.91 (t, 2H, J = 6.4 Hz), 2.81 (tt, 1H, J = 11.6, 3.6 Hz), 2.26 (s, 3H), 2.18-1.98 (m, 4H), 1.82-1.77 (m, 2H), 1.72-1.67 (m, 1H), 1.58-1.48 (m, 2H), 1.39-1.18 (m, 3H), 0.92 (t, 3H, J = 7.6 Hz).

2-(4-{2-[5-Methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-benzyl)-2-phenoxy-butyric acid

The title compound was prepared from 2-(4-hydroxybenzyl)-2-phenoxybutyric acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl) oxazol-4-yl)-ethyl ester using the method of Example 46. ¹H NMR (400 MHz, CDCl₃) δ 7.29 (dd, 2H, J = 8.60 Hz, J = 7.43 Hz), 7.07-7.03 (m, 1H), 7.02-6.96 (m, 4H), 6.72 (d, 2H, J = 8.60 Hz), 4.10 (t, 2H, J = 6.25 Hz), 2.38 (s, 2H), 2.95 (t, 2H, J = 6.25 Hz), 2.29 (s, 3H), 2.15-2.01 (m, 4H), 1.56-1.36 (m, 8H), 1.30 (s, 3H), 0.91 (t, 3H, J = 7.43 Hz); MS (ES⁺) calcd for C₃₀H₃₈NO₅: Found m/e 492.3 (M + 1, 100%).

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]phenyl}-2-(4-trifluoromethyl-phenoxy)-propionic acid

5 Standard Procedure (B) was utilized to prepare the title compound from 3-(4-hydroxyphenyl)-2-methyl-2-(4-trifluoromethyl-phenoxy)-propionic acid ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 9.18 (bs, 1H), 7.96 (d, 2H, J = 6.8 Hz), 7.52-7.40 (m, 5H), 7.16 (d, 2H, J = 8.4 Hz), 6.93 (d, 2H, J = 8.8 Hz), 6.80 (d, 2H, J = 8.4 Hz), 4.18 (t, 2H, J = 6.0 Hz), 3.28 and 3.15 (d of Abq, 2H, J = 14.0 Hz), 3.05 (t, 2H, J = 6.0 Hz), 2.42 (s, 3H), 1.47 (s, 3H). IR (KBr) 3420, 1734, 1613, 1513, 1328 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₉H₂₇NO₅F₃ 526.1841, found 526.1851.

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-trifluoromethyl-phenoxy)-propionic acid

5 The title compound was prepared from 3-(4hydroxyphenyl)-2-methyl-2-(4-trifluoromethyl-phenoxy)propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 50. ¹H NMR (400 MHz, CDCl₃) δ 8.67 (bs. 1H), 7.66 (d, 1H, J = 3.2 Hz), 7.48 (d, 2H, J = 8.4 Hz), 10 7.43 (d, 1H, J = 5.0 Hz), 7.16 (d, 2H, J = 8.4 Hz), 7.08 (dd, 1H, J = 5.0, 3.2 Hz), 6.95 (d, 2H, J = 8.4 Hz), 6.80(d, 2H, J = 8.4 Hz), 4.16 (t, 2H, J = 6.2 Hz), 3.28 and 3.16(d of Abq, 2H, J = 13.8 Hz), 3.00 (t, 2H, J = 6.2 Hz), 2.37 15 (s, 3H), 1.49 (s, 3H). IR (KBr) 3420, 3000, 1714, 1614, 1513, 1327 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₅NO₅F₃S 532.1406, found 532.1412.

WO 02/16331 PCT/US01/22616

- 129 -

Example 52

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-(4-trifluoromethyl-phenoxy)-propionic acid

5 The title compound was prepared from 3-(4hydroxyphenyl) -2-methyl-2-(4-trifluoromethyl-phenoxy) propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester using the procedure of Example 50. ¹H NMR (400 MHz, CDCl₃) δ 7.48 (d, 2H, J = 8.8 Hz), 7.16 (d, 2H, J = 8.8 Hz), 6.95 (d, 2H, J =10 8.4 Hz), 6.78 (d, 2H, J = 8.4 Hz), 4.11 (t, 2H, J = 6.2 Hz), 3.24 and 3.15 (d of ABq, 2H, J = 13.8 Hz), 2.95 (t, 2H, J =6.2 Hz), 2.85 (tt, 1H, J = 11.6, 3.4 Hz), 2.30 (s, 3H), 2.03-1.95 (m, 2H), 1.83-1.74 (m, 2H), 1.73-1.68 (m, 1H), 1.58-1.47 (m, 1H), 1.49 (s, 3H), 1.38-1.17 (m, 4H). IR 15 (KBr) 3400, 2937, 1735, 1614, 1513, 1328 cm⁻¹. HRMS (ES⁺) m/z exact mass calcd for $C_{29}H_{33}NO_5F_3$ 532.2311, found 532.2332.

- 130 - ·

Example 53

2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-2-(4-trifluoromethyl-phenoxy)-propionic acid

5

The title compound was prepared from 3-(4-hydroxyphenyl)-2-methyl-2-(4-trifluoromethyl-phenoxy)propionic acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl)-ethyl ester using

the procedure of Example 50. ¹H NMR (400 MHz, CDCl₃) & 7.49
(d, 2H, J = 8.60 Hz), 7.15 (d, 2H, J = 8.60 Hz), 6.94 (d, 2H, J = 8.60 Hz), 6.78 (d, 2H, J = 8.60 Hz), 4.13 (t, 2H, J = 6.25 Hz), 3.25 (d, 1H, J = 14.08 Hz), 3.15 (d, 1H, J = 14.08 Hz), 2.99 (t, 2H, J = 6.25 Hz), 2.33 (s, 3H), 2.14
15 2.06 (m, 2H), 1.61-1.41 (m, 8H), 1.49 (s, 3H), 1.30 (s, 3H);
MS (ES⁺) calcd for C₃₀H₃₅NO₅F₃: Found m/e 546.3 (M + 1, 100%).

(S)-3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(4-trifluoromethyl-phenoxy)-propionic acid

5

The title compound was prepared from (S)-3-(4-hydroxypheny1)-2-methyl-2-(4-trifluoromethyl-phenoxy)-propionic acid ethyl ester (95% ee; Chiralpak AD separation, 8 x 27 cm, 10% IPA/heptane, 275 nm) and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester by the procedure described in Example 1.

Example 55

(S)-2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)ethoxy]-phenyl}-2-(4-trifluoromethyl-phenoxy)-propionic acid

The title compound was prepared from (S)-3-(4-hydroxyphenyl)-2-methyl-2-(4-trifluoromethyl-phenoxy)-propionic acid ethyl ester (95% ee; Chiralpak AD separation,

WO 02/16331 PCT/US01/22616

- 132 -

8 x 27 cm, 10% IPA/heptane, 275 nm) and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester by the procedure described in Example 1.

5

Example 56

2-(3,4-Difluoro-phenoxy)-2-methyl-3-{4-{2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy}-phenyl}-propionic acid

Standard Procedure (B) was utilized to prepare 2-(3,4-difluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid from 2-(3,4-difluoro-phenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 9.13 (bs, 1H), 7.99-7.95 (m, 2H), 7.48-7.41 (m, 3H), 7.17 (d, 2H, J = 8.4 Hz), 6.99 (q, 1H, J = 9.5 Hz), 6.82 (d, 2H, J = 8.4 Hz), 6.75 (ddd, 1H, J = 11.6, 6.4, 2.8 Hz), 6.63-6.56 (m, 1H), 4.20 (t, 2H, J = 6.4 Hz), 3.22 and 3.10 (d of ABq, 2H, J = 13.8 Hz), 3.04 (t, 2H, J = 6.4 Hz), 2.41 (s, 3H), 1.38 (s, 3H).

2-(3,4-Difluoro-phenoxy)-2-methyl-3-(4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared from 2-(3,4-difluoro-phenoxy)-3-(4-hydroxy-pheny1)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the method of Example 56.

¹H NMR (400 MHz, CDCl₃) δ 7.61 (d, d, 1H, J = 3.6 Hz), 7.39

10 (d, 1H, J = 5.2 Hz), 7.17 (d, 2H, J = 8.4 Hz), 7.08 (dd, 1H, J = 5.2, 3.6 Hz), 7.00 (q, 1H, J = 9.5 Hz), 6.82 (d, 2H, J = 8.4 Hz), 6.78 (ddd, 1H, J = 11.6, 6.4, 2.8 Hz), 6.65-6.60 (m, 1H), 4.18 (t, 2H, J = 6.4 Hz), 3.22 and 3.12 (d of ABq, 2H, J = 13.6 Hz), 2.98 (t, 2H, J = 6.4 Hz), 2.37 (s, 3H), 1.40 (s, 3H).

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(3,4-difluoro-phenoxy)-2-methyl-propionic acid

The title compound was prepared from 2-(3,4-difluoro-phenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester using the method of Example 56. ¹H NMR (400 MHz, CDCl₃) δ 9.37 (bs, 1H), 7.16 (d, 2H, J = 8.4 10 Hz), 6.99 (dd, 1H, J = 9.5 Hz), 6.78 (d, 2H, J = 8.4 Hz), 6.77-6.72 (m, 1H), 6.63-6.58 (m, 1H), 4.12 (t, 2H, J = 6.4 Hz), 3.21 and 3.08 (d of ABq, 2H, J = 14.0 Hz), 2.97 (t, 2H, J = 6.4 Hz), 2.91 (tt, 1H, J = 12.0, 3.6 Hz), 2.32 (s, 3H), 2.04-1.98 (m, 2H), 1.85-1.78 (m, 2H), 1.76-1.68 (m, 1H), 1.62-1.49 (m, 2H), 1.41-1.19 (m, 3H), 1.37 (s, 3H).

2-(3,4-Difluoro-phenoxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-propionic acid

5

The title compound was prepared from 2-(3,4-difluoro-phenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl)-ethyl ester using the method of Example 56. ¹H NMR (400 MHz, CDCl₃) δ 7.15 (d, 2H, J = 8.60 Hz), 7.00 (q, 1H, J = 8.99 Hz), 6.79 (d, 2H, J = 8.60 Hz), 6.77-6.74 (m, 1H), 6.63-6.61 (m, 1H), 4.12 (t, 2H, J = 6.25Hz), 3.19 (d, 1H, J = 14.08 Hz), 3.09 (d, 1H, J = 14.08 Hz), 2.97 (t, 2H, J = 6.25 Hz), 2.31 (s, 3H), 2.16-2.08 (m, 2H), 1.61-1.35 (m, 8H), 1.39 (s, 3H), 1.29 (s, 3H); MS (ES⁺) calcd for C₂₉H₃₄NO₅F₂: Found m/e 514.3 (M + 1, 100%).

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-m-tolyloxy-propionic acid

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-methyl-2-m-tolyloxy-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester using Standard Procedure (B). ¹H NMR (400 MHz, CDCl₃) δ 8.04-8.01 (m, 2H), 7.47-7.45 (m, 3H), 7.18 (d, 2H, J = 8.60 Hz), 7.13 (t, 1H, J = 7.82 Hz), 6.87-6.85 (m, 1H), 6.82 (d, 2H, J = 8.60 Hz), 6.74-6.67 (m, 2H), 4.23 (t, 2H, J = 6.26 Hz), 3.24 (d, 1H, J = 13.69 Hz), 3.12 (d, 1H, J = 13.69 Hz), 3.06 (t, 2H, J = 6.26 Hz), 2.41 (s, 3H), 2.29 (s, 3H), 1.42 (s, 3H); HRMS (ES[†]) m/z exact mass calcd for C₂₉H₃₀NO₅ 472.2124, found 472.2098.

- 137 -

Example 61

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-m-tolyloxy-propionic acid

5 The title compound was prepared from 3-(4-hydroxyphenyl)-2-methyl-2-m-tolyloxy-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 60. ¹H NMR (400 MHz, CDCl₃) δ 7.76 (d, 1H, J = 3.52 Hz), 7.46 (d, 1H, J = 4.69 Hz), 7.17 (d, 2H, J = 8.21 Hz), 7.16-7.10 (m, 2H), 6.87-6.86 (m, 1H), 6.81 (d, 2H, J = 8.60 Hz), 6.72-6.69 (m, 2H), 4.21 (t, 2H, J = 6.26 Hz), 3.24 (d, 1H, J = 14.08 Hz), 3.12 (d, 1H, J = 14.08 Hz), 3.01 (t, 2H, J = 6.26 Hz), 2.38 (s, 3H), 2.30 (s, 3H), 1.41 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₈NO₅S 478.1688, found 478.1692.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-m-tolyloxy-propionic acid

5 The title compound was prepared from 3-(4hydroxyphenyl) -2-methyl-2-m-tolyloxy-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyloxazol-4-yl)-ethyl ester using the procedure of Example 60. ¹H NMR (400 MHz, CDCl₃) δ 7.17 (d, 2H, J = 8.60 Hz), 7.13 (t, 10 1H, J = 7.82 Hz), 6.85 (d, 1H, J = 7.43 Hz), 6.78 (d, 2H, J = 8.60 Hz), 6.69-6.68 (m, 2H), 4.16 (t, 2H, J = 5.86 Hz), 3.20 (d, 1H, J = 14.08 Hz), 3.14 (d, 1H, J = 14.08 Hz), 3.09-2.96 (m, 3H), 2.33 (s, 3H), 2.30 (s, 3H), 2.06-2.02 (m, 2H), 1.83-1.80 (m, 2H), 1.73-1.70 (m, 1H), 1.59-1.56 (m, 2H), 15 1.41 (s, 3H), 1.38-1.26 (m, 3H); HRMS (ES †) m/z exact mass

calcd for C29H36NO5 478.2593, found 478.2592.

2-(4-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

Standard Procedure (B) was utilized to prepare the title compound from 2-(4-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester.

¹H NMR (400 MHz, CDCl₃) δ 8.00-7.97 (m, 2H), 7.43-7.41 (m, 3H), 7.18 (d, 2H, J = 8.99 Hz), 6.93-6.82 (m, 6H), 4.21 (t, 2H, J = 6.65 Hz), 3.21 (d, 1H, J = 14.08 Hz), 3.13 (d, 1H, J = 14.08 Hz), 3.01 (t, 2H, J = 6.65 Hz) 2.39 (s, 3H), 1.36 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₈H₂₇NO₅F 476.1873, found 476.1871.

2-(4-Fluoro-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared from 2-(4-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 63. ¹H NMR (400 MHz, CDCl₃) δ 7.58 (dd, 1H, J = 3.52 Hz, J = 1.17 Hz), 7.36 (dd, 1H, J = 5.08 Hz, J = 1.17 Hz), 7.18 (d, 2H, J = 8.60 Hz), 7.06 (dd, 1H, J = 5.08 Hz, J = 3.91 Hz), 6.93-6.85 (m, 4H), 6.82 (d, 2H, J = 8.60 Hz), 4.18 (t, 2H, J = 6.65 Hz), 3.21 (d, 1H, J = 13.69 Hz), 3.13 (d, 1H, J = 13.69 Hz), 2.96 (t, 2H, J = 6.65 Hz), 2.35 (s, 3H), 1.36 (s, 3H); HRMS (ES[†]) m/z exact mass calcd for C₂₆H₂₅NO₅FS 482.1437, found 482.1451.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(4-fluoro-phenoxy)-2-methyl-propionic acid

The title compound was prepared from 2-(4-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester using the procedure of Example 63. ¹H NMR (400 MHz, CDCl₃) δ 7.17 (d, 2H, J = 8.60 Hz), 6.95-6.85 (m, 4H), 6.79 (d, 2H, J = 8.60 Hz), 4.12 (t, 2H, J = 6.26 Hz), 3.20 (d, 1H, J = 14.08 Hz), 3.11 (d, 1H, J = 14.08 Hz), 2.95 (t, 2H, J = 6.26 Hz) 2.85 (tt, 1H, J = 11.73 Hz, J = 3.52 Hz), 2.30 (s, 3H), 2.02-1.99 (m, 2H), 1.83-1.78 (m, 2H), 1.72-1.69 (m, 1H), 1.58-1.49 (m, 2H), 1.36 (s, 3H), 1.33-1.22 (m, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₈H₃₃NO₅F 482.2343, found 482.2347.

2-(4-Fluoro-phenoxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl}-ethoxy}-phenyl)-propionic acid

The title compound was prepared from 2-(4fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid
ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-(1methylcyclohexyl)oxazol-4-yl)-ethyl ester using the
procedure of Example 63. ¹H NMR (400 MHz, CDCl₃) δ 7.17 (d,

10 2H, J = 8.60 Hz), 6.93-6.84 (m, 4H), 6.69 (d, 2H, J = 8.60
Hz), 4.13 (t, 2H, J = 6.06 Hz), 3.22 (d, 1H, J = 13.68 Hz),
3.09 (d, 1H, J = 13.68 Hz), 2.98 (t, 2H, J = 6.06 Hz), 2.31
(s, 3H), 2.17-2.09 (m, 2H), 1.57-1.50 (m, 4H), 1.45-1.37 (m,
4H), 1.35 (s, 3H), 1.31 (s, 3H); MS (ES⁺) calcd for

15 C_{29H35}NO₅F: Found m/e 496.3 (M + 1, 100%).

Example 67.

(S)-2-(4-Fluoro-phenoxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-propionic acid

- 5

The title compound was prepared from (S)-2-(4-fluorophenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)-oxazol-4-yl)-ethyl ester (95% ee;

10 Chiralpak AD separation, 8 x 28 cm, 10% IPA/heptane, 275 nm) by the procedure described in Example 1.

(S)-2-(4-Methanesulfonyl-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

Standard Procedure (B) was utilized to prepare the title compound from 3-(4-hydroxyphenyl)-2-(4-methanesulfonyl-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester.

¹H NMR (400 MHz, CDCl₃) δ 8.00 (d, 2H, J = 7.04 Hz), 7.80 (d, 2H, J = 9.00 Hz), 7.55-7.50 (m, 3H), 7.14 (d, 2H, J = 8.60 Hz), 6.97 (d, 2H, J = 9.00 Hz), 6.80 (d, 2H, J = 8.21 Hz), 4.20 (t, 2H, J = 5.87 Hz), 3.29 (d, 1H, J = 14.08 Hz), 3.17 (d, 1H, J = 14.08 Hz), 3.10 (t, 2H, J = 5.87 Hz) 3.01 (s, 3H), 2.46 (s, 3H), 1.54 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₉H₃₀NO₇S 536.1743, found 536.1771.

2-Methy1-3-{4-[2-(5-methy1-2-pheny1-oxazol-4-y1)-ethoxy]-pheny1}-2-(4-nitro-phenoxy)-propionic acid

5 Standard Procedure (B) was utilized to prepare the title compound from toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 8.12 (d, 2H, J = 9.00 Hz), 8.05-7.96 (m, 2H), 7.52-7.45 (m, 3H), 7.14 (d, 2H, J = 8.60 Hz), 6.90 (d, 2H, J = 9.00 Hz), 6.80 (d, 2H, J = 8.60 Hz), 4.20 (t, 2H, J = 5.87 Hz), 3.29 (d, 1H, J = 14.08 Hz), 3.18 (d, 1H, J = 14.08 Hz), 3.08 (t, 2H, J = 5.87 Hz), 2.45 (s, 3H), 1.55 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₈H₂₇N₂O₇ 503.1818, found 503.1850.

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(3-trifluoromethyl-phenoxy)-propionic acid

٠,

Example 71

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-(3-trifluoromethyl-phenoxy)-propionic acid

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-methyl-2-(3-trifluoromethyl-phenoxy)-propionic acid ethyl ester using the procedure of Example 70.

¹H NMR (400 MHz, CDCl₃) δ 7.77 (d, 1H, J = 3.51 Hz), 7.47 (d, 1H, J = 5.08 Hz), 7.35 (t, 1H, J = 8.01 Hz), 7.29-7.27 (m, 1H), 7.19-7.11 (m, 4H), 7.08-7.03 (m, 1H), 6.82 (d, 2H, J = 8.60 Hz), 4.18 (t, 2H, J = 6.26 Hz), 3.27 (d, 1H, J = 14.08 Hz), 3.15 (d, 1H, J = 14.08 Hz), 3.02 (t, 2H, J = 6.26 Hz), 2.39 (s, 3H), 1.46 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₅NO₅F₃S 532.1405, found 532.1423.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-(3-trifluoromethyl-phenoxy)-propionic acid

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-methyl-2-(3-trifluoromethyl-phenoxy)-propionic acid ethyl ester using the procedure of Example 70.

¹H NMR (400 MHz, CDCl₃) δ 7.35 (t, 1H, J = 7.82 Hz), 7.28-7.26 (m, 1H), 7.16 (d, 2H, J = 8.60 Hz), 7.13-7.12 (m, 1H), 7.05-7.02 (m, 1H), 6.78 (d, 2H, J = 8.60 Hz), 4.14 (t, 2H, J = 5.67 Hz), 3.26 (d, 1H, J = 14.08 Hz), 3.13 (d, 1H, J = 14.08 Hz), 3.01-2.93 (m, 3H) 2.35 (s, 3H), 2.05-2.01 (m, 2H), 1.83-1.78 (m, 2H), 1.73-1.69 (m, 1H), 1.58-1.49 (m, 2H), 1.45 (s, 3H), 1.37-1.18 (m, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₉H₃₃NO₅F₃ 532.2311, found 532.2305.

2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-2-(3-trifluoromethyl-phenoxy)-propionic acid

5

Standard Procedure (B) was utilized to prepare the title compound from toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl)ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 7.34 (t, 1H, J = 8.01 Hz), 7.28-7.26 (m, 1H), 7.16 (d, 2H, J = 8.60 Hz), 7.13-7.13 (m, 1H), 7.06-7.01 (m, 1H), 6.79 (d, 2H, J = 8.60 Hz), 4.14 (t, 2H, J = 6.25 Hz), 3.24 (d, 1H, J = 14.08 Hz), 3.13 (d, 1H, J = 14.08 Hz), 2.99 (t, 2H, J = 6.25 Hz), 2.34 (s, 3H), 2.14-2.08 (m, 2H), 1.62-1.32 (m, 8H), 1.45 (s, 3H), 1.31 (s, 3H); MS (ES⁺) calcd for C₃₀H₃₅NO₅F₃: Found m/e 546.2 (M + 1, 100%).

2-(3-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

Standard Procedure (B) was utilized to prepare the title compound from 3-(4-hydroxy-phenyl)-2-(3-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester.

¹H NMR (400 MHz, CDCl₃) δ 7.97-7.95 (m, 2H), 7.42-7.39 (m, 3H), 7.18-7.12 (m, 3H), 6.83 (d, 2H, J = 8.99 Hz), 6.61-6.58 (m, 1H), 6.52-6.46 (m, 2H), 4.21 (t, 2H, J = 6.65 Hz), 3.74 (s, 3H), 3.25 (d, 1H, J = 13.69 Hz), 3.15 (d, 1H, J = 13.69 Hz), 2.98 (t, 2H, J = 6.65 Hz), 2.37 (s, 3H), 1.45 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₉H₃₀NO₆ 488.2073, found 488.2083.

2-(3-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared from 3-(4-hydroxy-pheny1)-2-(3-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 74. ¹H NMR (400 MHz, CDCl₃) δ 7.58 (d, 1H, J = 3.52 Hz), 10 7.36 (d, 1H, J = 5:08 Hz), 7.17-7.13 (m, 3H), 7.08-6.99 (m, 1H), 6.82 (d, 2H, J = 8.60 Hz), 6.62-6.59 (m, 1H), 6.52-6.46 (m, 2H), 4.19 (t, 2H, J = 6.65 Hz), 3.75 (s, 3H), 3.24 (d, 1H, J = 14.08 Hz), 3.16 (d, 1H, J = 14.08 Hz), 2.95 (t, 2H, J = 6.65 Hz), 2.35 (s, 3H), 1.45 (s, 3H); HRMS (ES⁺) m/z exact mass calcd for C₂₇H₂₈NO₆S 494.1637, found 494.1642.

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-(3-methoxy-phenoxy)-2-methyl-propionic acid

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-(3-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester using the procedure of Example 74.

¹H NMR (400 MHz, CDCl₃) δ 7.17-7.12 (m, 3H), 6.77 (d, 2H, J = 8.99 Hz), 6.61-6.59 (m, 1H), 6.50-6.47 (m, 1H), 6.46 (t, 1H, J = 2.35 Hz), 4.14 (t, 2H, J = 6.06 Hz), 3.75 (s, 3H), 3.25 (d, 1H, J = 14.08 Hz), 3.13 (d, 1H, J = 14.08 Hz), 3.00-2.94 (m, 3H), 2.33 (s, 3H), 2.05-2.01 (m, 2H), 1.83-1.80 (m, 2H), 1.75-1.69 (m, 1H), 1.58-1.54 (m, 2H), 1.44 (s, 3H), 1.37-1.26 (m, 3H); HRMS (ES[†]) m/z exact mass calcd for C₂₉H₃₆NO₆ 494.2543, found 494.2543.

WO 02/16331 PCT/US01/22616

- 153 -

Example 77

2-(3-Methoxy-phenoxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-propionic acid

5

The title compound was prepared from 3-(4-hydroxy-phenyl)-2-(3-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl)-ethyl ester using the

10 procedure of Example 74. ¹H NMR (400 MHz, CDCl₃) δ 7.16-7.13 (m, 3H), 6.79 (d, 2H, J = 8.60 Hz), 6.61-6.59 (m, 1H), 6.51-6.48 (m, 1H), 6.46 (t, 1H, J = 2.35 Hz), 4.13 (t, 2H, J = 6.25 Hz), 3.75 (s, 3H), 3.24 (d, 1H, J = 13.68 Hz), 3.12 (d, 1H, J = 13.68 Hz), 2.96 (t, 2H, J = 6.25 Hz), 2.30 (s, 3H), 2.15-2.08 (m, 2H), 1.61-1.45 (m, 5H), 1.44 (s, 3H), 1.43-1.36 (m, 3H), 1.30 (s, 3H); MS (ES⁺) calcd for C₃₀H₃₈NO₆: Found m/e 508.3 (M + 1, 100%).

2-(Benzo[1,3]dioxol-5-yloxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

2-(Benzo[1,3]dioxol-5-yloxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

5 The title compound was prepared from 2-(benzo[1,3]dioxol-5-yloxy)-3-(4-hydroxy-phenyl)-2-methylpropionic acid ethyl ester and toluene-4-sulfonic acid 2-(5methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester using the procedure of Example 78. ¹H NMR (400 MHz, CDCl₃) δ 7.57 (dd, 10 1H, J = 3.90 Hz, J = 1.47 Hz), 7.35 (dd, 1H, J = 5.37 Hz, J= 1.47 Hz), 7.13 (d, 2H, J = 8.31 Hz), 7.04 (dd, 1H, J =5.37 Hz, J = 3.90 Hz), 6.78 (d, 2H, J = 8.79 Hz), 6.60 (d, 1H, J = 8.30 Hz), 6.42 (d, 1H, J = 2.44 Hz), 6.33 (dd, 1H, J= 8.31 Hz, J = 2.44 Hz), 5.88 (d, 2H, J = 0.98 Hz), 4.15 (t,2H, J = 6.35 Hz), 3.16 (d, 1H, J = 13.92 Hz), <math>3.04 (d, 1H, J)= 13.92 Hz), 2.93 (t, 2H, J = 6.35 Hz), 2.31 (s, 3H); 1.30 (s, 3H); HRMS (ES*) m/z exact mass calcd for C₂₇H₂₆NO₇S 508.1430, found 508.1425.

2-(Benzo[1,3]dioxol-5-yloxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid

5 The title compound was prepared from 2-(benzo[1,3] dioxol-5-yloxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5methyl-oxazol-4-yl)-ethyl ester using the procedure of Example 78. ¹H NMR (400 MHz, CDCl₃) δ 7.13 (d, 2H, J = 8.30 10 Hz), 6.75 (d, 2H, J = 8.79 Hz), 6.61 (d, 2H, J = 8.30 Hz), 6.42 (d, 2H, J = 2.44 Hz), 6.33 (dd, 1H, J = 8.30, J = 2.44Hz), 5.88 (d, 2H, J = 0.98 Hz), 4.11 (t, 2H, J = 5.86 Hz), 3.15 (d, 1H, J = 13.68 Hz), 3.03 (d, 1H, J = 13.68 Hz), 2.93 (t, 2H, J = 5.86 Hz), 2.86 (tt, 1H, J = 11.72 Hz, J = 3.42)Hz), 2.27 (s, 3H), 1.99-1.96 (m, 2H), 1.80-1.75 (m, 2H), 15 1.71-1.65 (m, 1H), 1.57-1.46 (m, 2H), 1.37-1.33 (m, 1H), 1.32 (s, 3H), 1.29-1.19 (m, 2H); HRMS (ES $^{+}$) m/z exact mass calcd for $C_{29}H_{34}NO_7$ 508.2335, found 508.2351.

2-(Benzo[1,3]dioxol-5-yloxy)-2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-propionic acid

5

The title compound was prepared from 2-(benzo[1,3] dioxol-5-yloxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-[5-methyl-2-(1-methylcyclohexyl)oxazol-4-yl]-ethyl ester using the

10 procedure of Example 78. ¹H NMR (400 MHz, CDCl₃) δ 7.17 (d, 2H, J = 8.60 Hz), 6.79 (d, 2H, J = 8.60 Hz), 6.65 (d, 1H, J = 8.21 Hz), 6.47 (d, 1H, J = 2.35 Hz), 6.37 (dd, 1H, J = 8.21 Hz, J = 2.35 Hz), 5.92 (d, 2H, J = 0.78 Hz), 4.14 (t, 2H, J = 6.25 Hz), 3.19 (d, 1H, J = 14.08 Hz), 3.07 (d, 1H, J = 14.08 Hz), 2.98 (t, 2H, J = 6.25 Hz), 2.31 (s, 3H), 2.17-2.08 (m, 2H), 1.62-1.35 (m, 8H), 1.34 (s, 3H), 1.31 (s, 3H); MS (ES⁺) calcd for C₃₀H₃₅NO₇: Found m/e 522.3 (M + 1, 100%).

2-{4-{2-(5-Methyl-2-phenyl-oxazol-4-yl)-ethoxy}-benzyl}-2-phenoxy-hexanoic acid

Standard Procedure (B) was utilized to prepare the title compound from 2-(4-hydroxybenzyl)-2-phenoxy-hexanoic acid ethyl ester and toluene-4-sulfonic acid 2-(2-phenyl-5-methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 7.97-7.94 (m, 2H), 7.42-7.40 (m, 3H), 7.31-7.27 (m, 2H), 7.06 (t, 1H, J = 7.43 Hz), 6.98 (t, 4H, J = 8.99 Hz), 6.75 (d, 2H, J = 8.60 Hz), 4.17 (t, 2H, J = 6.65Hz), 3.29 (s, 2H), 2.96 (t, 2H, J = 6.65 Hz), 2.36 (s, 3H), 2.10-1.98 (m, 2H), 1.42-1.16 (m, 4H), 0.79 (t, 3H, J = 7.04 Hz); MS (ES⁺) calcd for C₃₁H₃₄NO₅: Found m/e 500.2 (M + 1, 100%).

15

WO 02/16331 PCT/US01/22616

- 159 -

Example 83

2-{4-[2-(5-Methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-benzyl}-2-phenoxy-hexanoic acid

The title compound was prepared from from 2-(4-hydroxybenzyl)-2-phenoxy-hexanoic acid ethyl ester and what following the procedure of Example 84. ¹H NMR (400 MHz, CDCl₃) δ 7.49 (dd, 1H, J = 3.91 Hz, J = 1.17 Hz), 7.28 (dd, 1H, J = 5.08 Hz, J = 1.17 Hz), 7.21 (dd, 2H, J = 8.60 Hz, J = 7.43), 6.99-6.95 (m, 2H), 6.92-6.87 (m, 4H), 6.66 (d, 2H, J = 8.60 Hz), 4.07 (t, 2H, J = 6.65 Hz), 3.21 (s, 2H), 2.85 (t, 2H, J = 6.65 Hz), 2.26 (s, 3H), 2.02-1.88 (m, 2H), 1.32-1.09 (m, 4H), 0.71 (t, 3H, J = 7.04 Hz); MS (ES⁺) calcd for C₂₉H₃₂NO₅S: Found m/e 506.2 (M + 1, 100%).

15

2-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-benzyl}2-phenoxy-hexanoic acid

The title compound was prepared from from 2-(4-hydroxybenzyl)-2-phenoxy-hexanoic acid ethyl ester and what following the procedure of Example 82. ¹H NMR (400 MHz, CDCl₃) δ 7.29 (dd, 2H, J = 8.60 Hz, J = 7.43 Hz), 7.06-6.94 (m, 5H), 6.70 (d, 2H, J = 8.60 Hz), 4.09 (t, 2H, J = 5.86 Hz), 3.30 (d, 1H, J = 14.65 Hz), 3.27 (d, 1H, J = 14.65 Hz), 2.95-2.86 (m, 3H), 2.30 (s, 3H), 2.08-1.92 (m, 4H), 1.83-1.79 (m, 2H), 1.72-1.69 (m, 1H), 1.60-1.50 (m, 2H), 1.42-1.18 (m, 7H), 0.71 (t, 3H, J = 7.04 Hz); MS (ES[†]) calcd for C₃₁H₄₀NO₅: Found m/e 506.3 (M + 1, 100%).

2-(4-{2-[5-Methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]ethoxy}-benzyl)-2-phenoxy-hexanoic acid

The title compound was prepared from from 2-(4-hydroxybenzyl)-2-phenoxy-hexanoic acid ethyl ester and what following the procedure of Example 82. ¹H NMR (400 MHz, CDCl₃) δ 7.29 (t, 2H, J = 8.01 Hz), 7.06 (t, 1H, J = 7.43 Hz), 7.00-6.95 (m, 4H), 6.71 (d, 2H, J = 8.60 Hz), 4.10 (t, 2H, J = 5.86 Hz), 3.28 (s, 2H), 2.96 (t, 2H, J = 5.86 Hz), 2.30 (s, 3H), 2.13-1.95 (m, 4H), 1.62-1.15 (m, 12H), 1.31 (s, 3H), 0.79 (t, 3H, J = 7.04 Hz); MS (ES⁺) calcd for C₃₂H₄₂NO₅: Found m/e 520.3 (M + 1, 100%).

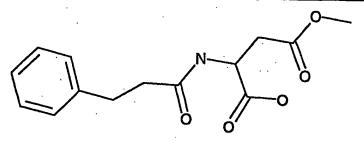
5

Example 86

(S)-2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxy-propionic acid

Step A

2-(3-Phenyl-propionylamino)-succinic acid 4-methyl ester



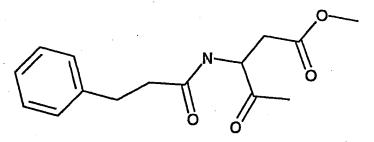
Methyl L-aspartate (15.0 g, 0.082 mol), DI water (245 10 mL), acetone (20 mL), and Na_2CO_3 (30.8 g, 0.286 mol) were combined and cooled the solution to 5 °C. 3-Phenyl-propionyl chloride (13.3 mL, 0.089 mol) was added dropwise via addition funnel over 10 min. The reaction was allowed to warm to ambient temperature and stir for 2 h. The reaction 15 became very thick during this time. Added conc. HCl (50 mL) to the slurry until the pH was ≤ 4.0. The reaction mixture was extracted with CH2Cl2 (3x). The organic phase was washed with water and then dried (MgSO₄), filtered and concentrated under reduced pressure. The clear, colorless 20 oil was used without further purification. 1H NMR (400 MHz, CDCl₃) δ 7.92 (br s, 1H), 7.28-7.17 (m, 5H), 6.57 (d, J =7.6 Hz, 1H), 4.87 (m, 1H), 3.67 (s, 3H), 2.96 (t, J = 7.6

5

Hz, 2H), 2.89 (A of ABX, $J_{AB} = 17.6$ Hz, $J_{AX} = 4.8$ Hz, 1H), 2.88 (B of ABX, $J_{BA} = 17.6$ Hz, $J_{EX} = 4.0$ Hz, 1H), 2.69 (t, J = 7.6 Hz, 2H); MS (EI+) 280 (M+H), 302 (M+H+Na).

Step B

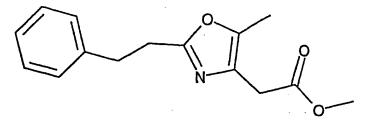
4-0xo-3-(3-phenyl-propionylamino)-pentanoic acid methyl ester



2-(3-Phenyl-propionylamino)-succinic acid 4-methyl 10 ester (10 g, 36 mmol), pyridine (50 mL) and acetic anhydride (45 mL) were combined in a 500 mL flask. reaction mixture was heated at 90 °C for 2 h and then cooled to ambient temperature. After concentrating the reaction mixture under reduced pressure, DI water was added (100 mL). 15 (Potential exotherm!). The reaction mixture was partitioned between water and CH2Cl2. The organic phase was washed with 1N HCl and then dried (MgSO₄), filtered and concentrated under reduced pressure. The material was used without further purification. 1 H NMR (400 MHz, CDCl₃) δ 7.31-7.20 (m, 20 5H), 6.79 (br d, J = 7.6 Hz, 1H), 4.72 (X of ABX, 1H), 3.65 (s, 3H), 3.01-2.93 (m, 3H), 2.71-2.62 (m, 3H), 2.11 (s, 3H); MS (EI) 278.1 (M+H).

Step C

(5-Methyl-2-phenethyl-oxazol-4-yl)-acetic acid methyl ester



In a 100 mL flask, 4-oxo-3-(3-phenyl-propionylamino)pentanoic acid methyl ester (10 g, 36 mmol), and acetic anhydride (28 mL) were combined. Following addition of concentrated H2SO4 (1 mL), the solution was heated to 90 °C for 30 min and then cooled to ambient temperature. reaction was slowly diluted with DI water (30 mL, potential 10 exotherm). The reaction mixture was partitioned between CH2Cl2 and water. The organic phase was washed with DI water, 10% NaHCO3 (aq), brine (150 mL), and then dried over MgSO4 and concentrated to obtain a brown oil. The residue was purified by column chromatography (600 mL SiO2, 35% 15 EtOAc/hexanes) to provide the desired product (3.25 g) as a pale yellow oil. ¹H NMR (400 MHz, CDCl₃) δ 7.33-7.20 (m, 5H), 3.72 (s, 3H), 3.47 (s, 2H), 3.08-2.96 (m, 4H), 2.24 (s, 3H); MS (EI+) 260 (M+H).

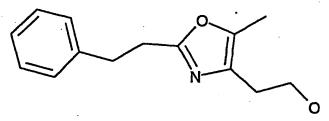
Step D (5-Methyl-2-phenethyl-oxazol-4-yl)-acetic acid

(5-Methyl-2-phenethyl-oxazol-4-yl)-acetic acid methyl ester (8.75 g , 33.8 mmol), in MeOH (120 mL) was treated with 5N NaOH (40 mL) and then the solution was warmed to 40 °C. After 40 min, the reaction mixture was concentrated under reduced pressure, suspended in water, and then acidified to pH=1 with 5N HCl. The mixture was extracted with EtOAc (2x), dried (MgSO₄), and concentrated to provide 5.25 g (63%) of the product as an off-white solid. ¹H NMR (400 MHz, CDCl₃) • • ¹H NMR (400 MHz, CDCl₃) δ 7.33-7.20 (m, 5H), 3.52 (s, 2H), 3.06-3.03 (m, 4H), 2.24 (s, 3H).

15

Step E

2-(5-Methyl-2-phenethyl-oxazol-4-yl)-ethanol



BH₃-THF complex (49 mL of a 1.0 M solution in THF) was added dropwise via addition funnel over 50 min to a solution of (5-methyl-2-phenethyl-oxazol-4-yl)-acetic acid (5.05 g, 20.6 mmol) in THF (35 mL). The reaction mixture was stirred at ambient temperature for 3 h, and then quenched with MeOH (12 mL). After heating at 50 °C for 2 h, the reaction

mixture was cooled to ambient temperature, and then partitioned between CH_2Cl_2 and 1N NaOH. The organic phase was washed with brine (1x 50 mL), dried over MgSO₄ and concentrated to obtain a residue which was purified by column chromatography (500 mL SiO₂, 35% EtOAc/hexanes) to provide 3.99 g (84%) of the desired product as a clear, colorless oil. ¹H NMR (400 MHz, CDCl₃) δ 7.33-7.20 (m, 5H), 3.84 (q, J = 5.6 Hz, 2H), 3.06-2.67 (m, 4H), 2.62 (t, J = 5.6 Hz, 2H), 2.22 (s, 3H); MS (EI+) 232.19 (M+H); 254.15 (M+H+Na).

Step F

Toluene-4-sulfonic acid 2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethyl ester

A solution of 2-(5-methyl-2-phenethyl-oxazol-4-yl)ethanol (1.2 g, 5.19 mmol) in CH₂Cl₂ at 0°C was treated with pyridine (1.64 g, 20.7 mmol, 1.68 mL), DMAP (190 mg, 1.56 mmol), and tosyl anhyride (2.2 g, 6.75 mmol). The reaction was warmed to ambient temperature and, after 90 min, the solution was filtered through a pad of silica gel (rinsed with CH₂Cl₂). The product was used without further purification. ¹H NMR (400 MHz, CDCl₃) δ 7.73 (d, J = 8.4 Hz, 2H), 7.31-7.17 (m, 7H), 4.21 (t, J = 6.8 Hz, 2H), 3.01-2.88 (m, 4H), 2.75 (t, J = 6.8 Hz, 2H), 2.43 (s, 3H), 2.19 (s, 3H).

10

Step G

(S)-2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxy-propionic_acid_ethyl_ester

(S)-3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (298 mg, 1.0 mmol), toluene-4-sulfonic acid 2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethyl ester (460 mg, 1.19 mmol) and Cs_2CO_3 (388 mg, 1.19 mmol) are combined in anhydrous DMF (8 mL) and stirred for 16 h at 55 °C under an 10 atmosphere of nitrogen. The mixture was then cooled and diluted with ethyl acetate (50 mL), and washed with water then brine. The organic layer was dried with MgSO4 and concentrated in vacuo to a viscous tan oil. The residue was purified by flash column chromatography (200 g silica, 15 hexanes to 25% EtOAc/hexanes) to provide unreacted phenol (80 mg) and the title compound as a colorless oil (340 mg, 67% (91% based on recovered phenol)). H NMR (400 MHz, CDCl₃) δ 7.31-7.17 (m, 9H), 6.98 (tt, J = 7.2, 1.2 Hz, 1H), 6.87-6.83 (m, 4H), 4.22 (q, J = 7.2 Hz, 2H), 4.17 (t, J =20 6.8 Hz, 2H), 3.29 (A of Abq, J = 14.0 Hz, 1H), 3.13 (B of Abq, J = 14.0 Hz, 1H), 3.01-2.97 (m, 4H), 2.89 (t, J = 6.8)Hz, 2H), 2.26 (s, 3H), 1.42 (s, 3H), 1.23 (t, J = 7.2 Hz, 3H); MS (EI+) 514.27 (M+H).

Step H

(S)-2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxy-propionic acid

5 $(S)-2-Methyl-3-\{4-[2-(5-methyl-2-phenethyl-oxazol-4$ yl)-ethoxy]-phenyl}-2-phenoxy-propionic acid ethyl ester (340 mg, 0.66 mmol) in MeOH (10 mL) was treated with 2N NaOH (10 mL) and warmed to 55 °C. After 18 h, the mixture was concentrated under reduced pressure and then acidified with 10 5N HCl to pH = 1. The solution was extracted with EtOAc and then the organic phases dried (MgSO4), filtered and concentrated to a white foam (273 mg, 85%): 1H NMR (400 MHz, CDCl₃) δ 9.00 (br s, 1H), 7.27-7.15 (m, 9H), 6.95 (t, J = 7.3 Hz, 1H), 6.91 (d, J = 7.7 Hz, 2H), 6.78 (d, J = 7.7 Hz, 15 2H), 4.10 (t, J = 6.2 Hz, 2H), 3.27 (A of ABq, J = 13.9 Hz, 1H), 3.13 (B of ABq, J = 13.9 Hz, 1H), 3.04 (s, 4H), 2.89 (t, J = 6.2 Hz, 2H), 2.26 (s, 3H), 1.41 (s, 3H); MS (EI+)486.1 (M+H), (EI-) 484.1 (M-H).

2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxy-propionic acid

5

Step A

2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]phenyl}-2-phenoxy-propionic acid ethyl ester

Racemic 3-(4-hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester was coupled by the procedure of Example 88, Step G, to provide the title compound. ¹H NMR (400 MHz, CDCl₃) δ 7.29-7.19 (m, 7H), 7.15 (d, J = 8.4 Hz, 2H), 6.97 (t, J = 7.2, 1H), 6.84-6.81 (m, 4 H), 4.21 (q, J = 7.2 Hz, 2H), 4.16 (t, J = 6.8 Hz, 2H), 3.27 (A of Abq, J = 14.0 Hz, 1H), 3.11 (B of Abq, J = 14.0 Hz, 1H), 3.07-2.95 (m, 4H), 2.88 (t, J = 6.8 Hz, 2H), 2.26 (s, 3H), 1.40 (s, 3H), 1.22 (t, J = 7.2 Hz, 3H).

- 170 -

Step B

2-Methyl-3-{4-[2-(5-methyl-2-phenethyl-oxazol-4-yl)-ethoxy]phenyl}-2-phenoxy-propionic acid

The title compound was mage according to the procedure of Example 88, Step H. 1 H NMR (400 MHz, CDCl₃) δ 9.15 (br s, 1H), 7.27-7.08 (m, 9H), 6.89 (t, J = 7.3 Hz, 1H), 6.82 (d, J = 7.7 Hz, 2H), 6.74 (d, J = 7.7 Hz, 2H), 4.07 (t, J = 6.2 Hz, 2H), 3.19 (A of ABq, J = 13.9 Hz, 1H), 3.03 (B of ABq, J = 13.9 Hz, 1H), 3.04-2.96 (m, 4H), 2.84 (t, J = 6.2 Hz, 2H), 10 2.23 (s, 3H), 1.27 (s, 3H).

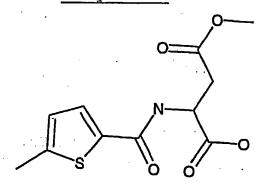
5

Example 88

$(S)-2-(4-\{2-[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4$ yl]-ethoxy}-benzyl)-2-phenoxy-butyric acid

Step À

2-[(5-Methyl-thiophene-2-carbonyl)-amino]-succinic acid 4methyl ester



A mixture of 5-methyl-2-thiophenecarboxylic acid (6.44 10 g, 45.4 mmol), N-methyl-morpholine (4.82 g, 47.7 mmol), and 2-chloro-4,6-dimethyl-1,3,5-triazine (8.2 g, 46.7 mmol) in THF (100 mL) was stirred at ambient temperature for 90 min. β -Methyl L-aspartate (8.6 g, 46.7 mmol), N-methylmorpholine (9.64 g, 95.3 mmol), and distilled water (10 mL) were added 15 and the mixture was stirred 3 h. The reaction was partitioned between CH2Cl2 and 1N HCl. The organic phase was dried (MgSO₄), filtered and concentrated under reduced pressure. The clear, colorless oil was used without further purification. ¹H NMR (400 MHz, CDCl₃) δ 7.39 (d, J = 3.6 Hz, 1H), 7.09 (br d, J = 7.6 Hz, 1H), 6.74 (dd, J = 3.6, 0.8 Hz,

20

WO 02/16331 PCT/US01/22616

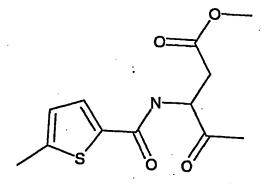
- 172 -

1H), 5.00 (m, 1H), 4.07 (s, 3H), 3.06 (A of ABX, $J_{AB} = 17.6$ Hz, $J_{AX} = 4.4$ Hz, 1H), 3.05 (B of ABX, $J_{BA} = 17.6$ Hz, $J_{BX} = 4.8$ Hz, 1H), 2.51 (s, 3H).

•

3-[(5-Methyl-thiophene-2-carbonyl)-amino]-4-oxo-pentanoic acid methyl ester

Step B



2-[(5-Methyl-thiophene-2-carbonyl)-amino]-succinic acid
4-methyl ester (12 g, 45 mmol), pyridine (60 mL) and acetic
anhydride (50 mL) were combined in a 500 mL flask. The
reaction mixture was heated at 90 °C for 2 h and then cooled
to ambient temperature. After concentrating the reaction
mixture under reduced pressure, DI water was added (100 mL).

(Potential exotherm!). The reaction mixture was partitioned
between water and CH₂Cl₂. The organic phase was washed with
1N HCl and then dried (MgSO₄), filtered and concentrated
under reduced pressure. The material was used without
further purification. MS (EI) 270.1 (M+H).

20

5

Step C

[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-acetic acid methyl ester

In a 100 mL flask, 3-[(5-methyl-thiophene-2-25 carbonyl)-amino]-4-oxo-pentanoic acid methyl ester(12 g, 45 mmol), and acetic anhydride (30 mL) were combined.

Following addition of concentrated H₂SO₄ (1 mL), the
solution was heated to 90 °C for 30 min and then cooled to
ambient temperature. The reaction was slowly diluted with

5 DI water (30 mL, potential exotherm). The reaction mixture
was partitioned between CH₂Cl₂ and water. The organic phase
was washed with DI water and brine (150 mL), and then dried
over MgSO₄ and concentrated to obtain a brown oil. The
residue was purified by column chromatography (700 mL SiO₂,

10 30% EtOAc/hexanes) to provide the desired product (3.44 g)
as a pale yellow oil. Rf=0.39 (50% EtOAc/hexanes); ¹H NMR
(400 MHz, CDCl₃) & 7.40 (d, J = 3.6 Hz, 1H), 6.73 (dd, J =
3.6, 0.8 Hz, 1H), 3.71 (s, 3H), 3.55 (s, 2H), 2.51 (s, 3H),
2.32 (s, 3H).

15

Step D

[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-acetic acid

______[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]acetic acid methyl ester (3.44 g , 13.7 mmol), in MeOH (45 mL) was treated with 5N NaOH (16 mL) and then the solution was warmed to 40 °C. After 30 min, the reaction mixture was concentrated under reduced pressure, suspended in water, and then acidified to pH=1 with 5N HCl. The mixture was

25 extracted with EtOAc (2x), dried (MgSO₄), and concentrated to provide 2.47 g (76%) of the product as an off-white solid. ¹H NMR (400 MHz, CDCl₃) δ 7.43 (d, J = 3.6 Hz, 1H), 6.73 (dd, J = 3.6, 0.8 Hz, 1H), 3.59 (s, 2H), 2.51 (s, 3H), 2.32 (s, 3H).

WO 02/16331 PCT/US01/22616

- 174 -

Step E

2-[5-Methy1-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-ethanol

BH₃-THF complex (15 mL of a 1.0 M solution in THF) was added dropwise via addition funnel over 50 min to a solution of [5-methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-acetic acid (1.5 g, 6.33 mmol) in THF (10 mL). The reaction mixture was stirred at ambient temperature for 3 h, and then quenched with MeOH (4 mL). After heating at 50 °C for 2 h, the reaction mixture was cooled to ambient temperature, and then partitioned between CH_2Cl_2 and 1N NaOH. The organic phase was washed with brine (1x 50 mL), dried over MgSO₄ and concentrated to obtain a colorless oil (1.4 g, 99%) which was used without further purification. ¹H NMR (400 MHz, CDCl₃) δ 7.38 (d, J = 3.6 Hz, 1H), 6.73 (dd, J = 3.6, 0.8 Hz, 1H), 3.89 (q, J = 5.6 Hz, 2H), 3.04 (t, J = 5.9 Hz, 1H), 2.68 (t, J = 5.6 Hz, 2H), 2.51 (s, 3H), 2.30 (s, 3H); MS (EI+) 224.04 (M+H); 246.06 (M+H+Na).

Step F

20 <u>Toluene-4-sulfonic acid 2-[5-methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-ethyl ester</u>

A solution of 2-[5-methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-ethanol(1.42 g, 6.37 mmol) in CH₂Cl₂ (25 mL) at 0°C was treated with pyridine (2.0 g, 25.5 mmol, 2.0 mL), DMAP (233 mg, 1.91 mmol), and tosyl anhyride (2.70 g, 8.28 mmol). The reaction was warmed to ambient temperature and, after 90 min, the solution was filtered through a pad of silica gel (rinsed with CH₂Cl₂). The product was used without further purification. MS (EI+) 378.1 (M+H).

15

- 175 -

Step G

(S)-2-(4-{2-[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-ethoxy}-benzyl)-2-phenoxy-butyric acid ethyl ester

5 (S)-3-(4-Hydroxyphenyl)-2-methyl-2-phenoxypropionic acid ethyl ester (255 mg, 0.85 mmol), toluene-4-sulfonic acid 2-[5-methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]ethyl ester (383 mg, 1.02 mmol) and Cs₂CO₃ (335 mg, 1.02 mmol) are combined in anhydrous DMF (6 mL) and stirred for 10 16 h at 55 °C under an atmosphere of nitrogen. The mixture was then cooled and diluted with ethyl acetate (50 mL), and washed with water then brine. The organic layer was dried with MgSO4 and concentrated in vacuo to a viscous tan oil. The residue was purified by flash column chromatography (200 15 g silica, hexanes to 25% EtOAc/hexanes) to provide the title compound as a colorless oil (201 mg, 47%). H NMR (400 MHz, CDCl₃) δ 7.39 (d, J = 3.4 Hz, 1H), 7.22-7.13 (m, 4H), 6.97 (t, J = 7.2 Hz, 1H), 6.85-6.80 (m, 4H), 6.72 (dd, J = 3.6,1.2 Hz, 1H), 4.23-4.17 (m, 4H), 3.26 (A of Abq, J = 13.6 Hz, 20 1H), 3.11 (B of Abq, J = 13.6 Hz, 1H), 2.94 (t, J = 5.6 Hz, 2H), 2.50 (s, 3H), 2.34 (s, 3H), 1.39 (s, 3H), 1.22 (t, J =7.2 Hz, 3H); MS (EI+) 505.9 (M+H); 637.8 (M+H+Cs).

Step H

(S)-2-(4-{2-[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]-ethoxy}-benzyl)-2-phenoxy-butyric acid

 $(S)-2-(4-\{2-[5-Methyl-2-(5-methyl-thiophen-2-yl)$ oxazol-4-yl]-ethoxy}-benzyl)-2-phenoxy-butyric acid ethyl ester (201 mg, 0.40 mmol) in MeOH (8 mL) was treated with 2N NaOH (8 mL) and warmed to 55 °C. After 18 h, the mixture was concentrated under reduced pressure and then acidified with 5N HCl to pH = 1. The solution was extracted with 10 EtOAc and then the organic phases dried (MgSO₄), filtered and concentrated to a white foam (158 mg, 81%) that was dried in a vacuum oven at 50 °C for 24 h: 1H NMR (400 MHz, CDCl₃) δ 7.36 (d, J = 3.6 Hz, 1H), 7.16 (t, J = 8.0 Hz, 2H), 7.10 (d, J = 8.4 Hz, 2H), 6.96 (t, J = 7.2 Hz, 1H), 6.83 (d, 15 J = 7.6 Hz, 2H), 6.75 (d, J = 8.8 Hz, 2H), 6.71 (dd, J = 8.8 Hz, 2H)3.6, 0.8 Hz, 1H), 4.13 (t, J = 6.8 Hz, 2H), 3.18 (A of Abq, J = 13.6 Hz, 1H, 3.00 (B of Abq, J = 13.6 Hz, 1H), 2.90 (t,

J = 6.8 Hz, 2H), 2.49 (s, 3H), 2.31 (s, 3H), 1.31 (s, 3H).

20

_ 177 -

Example 89

2-(4-{2-[5-Methyl-2-(5-methyl-thiophen-2-yl)-oxazol-4-yl]ethoxy}-benzyl)-2-phenoxy butyric acid

The title compound was prepared in the manner of Example 86 from racemic 3-(4-hydroxypheny1)-2-methy1-2-phenoxypropionic acid ethy1 ester and toluene-4-sulfonic acid 2-[5-methy1-2-5-methy1-thiophen-2-y1)-oxazol-4-y1)-ethyl ester. ¹H NMR (400 MHz, CDCl₃) δ 7.35 (d, J = 3.2 Hz, 1H), 7.03-6.99 (m, 4H), 6.83 (t, J = 7.2 Hz, 1H), 6.75-6.70 (m, 5H), 4.08 (t, J = 6.4 Hz, 2H), 3.12 (A of Abq, J = 13.6 Hz, 1H), 2.86 (t, J = 6.4 Hz, 2H), 2.81 (B of Abq, J = 13.6 Hz, 1H), 2.48 (s, 3H), 2.27 (s, 3H), 1.12 (s, 3H).

5

Example 90

2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propionyl]thiophen-2-yl}-2-phenoxy-propionic acid

Step A

3-Hydroxy-2-methyl-2-phenoxy-3-thiophen-2-yl-propionic acid

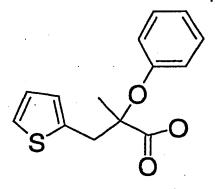
To a 2.0 M solution of LDA in THF/ heptane/ ethyl benzene (200 mL, 408 mmol) cooled by an ice/ acetone bath, a 0.75 M solution of 2-phenoxypropionic acid (30.8 g, 185 mmol) in THF (250 mL) was added dropwise over 30 min, keeping the reaction temperature below -10 °C. After allowing the reaction mixture to stir for 15 min, a 0.75 M solution of 2-thiophenecarboxaldehyde (20.8 g, 185 mmol) in THF (250 mL) was added dropwise over the course of 1 h, maintaining the reaction temperature below -5 °C. After stirring for 5 min at 0 °C, HPLC analysis showed the reaction to be complete. The reaction was poured into ice water (600 mL) and ether (500 mL) was added. Hexane (1.0 L)

was added and the layers were separated. The aqueous layer was further extracted with Et₂O: hexane (1:2) (750 mL). The organic layers were checked for product then discarded. Ethyl acetate (500 mL) was added to the aqueous layer, acidified to pH=2 with conc. HCl (18 mL), and the layers were separated. The aqueous layer was extracted with ethyl acetate (2 x 200 mL). The organic layer was dried over NaCl and solvent removed in vacuo to provide 50.0 g of crude product. The product was used in the next step without further purification: ¹H NMR (400 MHz, CDCl₃) δ 7.33 (dd, 1 H), 7.26 (m, 2 H), 7.12 (m, 1 H), 7.04 (d, 1 H), 6.97 (m, 2 H), 6.87 (dd, 1 H), 5.37 (s, 1 H), 1.40 (s, 3 H); MS (EI-) 277.1 (M -1)⁻.

15

Step B

2-Methyl-2-phenoxy-3-thiophen-2-yl-propionic acid



To a solution of triethylsilane (56.4 g, 77.4 mL, 485 mmol) in 100 mL of CH₂Cl₂ at -20 °C, boron trifluoride

20 diethyl etherate (68.8 g, 61.5 mL, 485 mmol) was added. A solution of 3-hydroxy-2-methyl-2-phenoxy-3-thiophen-2-yl-propionic acid (45.0 g, 162 mmol) in CH₂Cl₂ (600 mL) was then added dropwise to the BF₃ solution over 1 h, keeping the temperature at -15 °C. The reaction was stirred at 0 °C

25 for 2 h. The reaction was quenched with 1 N NaOH (approx.

360 mL) diluted with 180 mL of water and the pH was adjusted to pH=4.0 using 1 N HCl and 1 N NaOH. The organic layer was separated and the aqueous layer was further extracted with CH₂Cl₂ (2 x 300 mL). The combined organic layers were then washed with 0.1 N HCl (300 mL) and water (2 x 300 mL). Xylene (150 mL) and NaCl were added and the organics were concentrated to dryness to yield 40.0 g of crude product. The product was used in the next step without further purification: ¹H NMR (400 MHz, CDCl₃) δ 6.86-7.29 (m, 8 H), 3.53 (d, 2 H), 3.37 (d, 2 H), 1.44 (s, 3 H); MS (EI) 263.1 (M+H)⁺.

Step C

2-Methyl-2-phenoxy-3-thiophen-2-yl-propionic acid methyl

15

ester

In a 100 mL beaker, 1.12 g of 1-methyl-3-nitro-1nitrosoguanidine (MNNG) was added to a solution of ether (30
mL) and 5 N KOH (2.3 mL) and stirred until N2 evolution

20 ceased. In another beaker, crude 2-methyl-2-phenoxy-3thiophen-2-yl-propionic acid (1.00 g) was dissolved in
CH2Cl2 (20 mL). The beaker containing the ether/base
mixture was then placed in a Dewar flask containing dry ice/
acetone, the aqueous layer was frozen and the ether layer

25 decanted into the other beaker containing the crude acid
solution. This mixture was then stirred for an additional 5

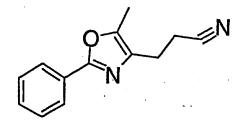
10

20

min, which by HPLC showed the reaction to be complete. The solvent was removed in vacuo to provide a crude oil. Purification by flash chromatography EtOAc: hexane (1:10) provided 533 mg of desired product (28 %): ¹H NMR (400 MHz, CDCl₃) • 7.16-7.22 (m, 4 H), 6.96 (m, 1 H), 6.91 (m, 1 H), 6.84 (m, 2 H), 3.73 (s, 3 H), 3.49 (d, 1 H), 3.38 (d, 1 H), 1.42 (s, 3 H); MS (EI) 277.1 (M+H)⁺.

Step D

3-(5-Methyl-2-phenyl-oxazol-4-yl)-propionitrile



Toluene-4-sulfonic acid 2-(5-methyl-2-phenyloxazol-4-yl)ethyl ester (5.00 g, 14.0 mmol), sodium cyanide (852 mg, 16.8 mmol), and potassium bicarbonate (1.70 g, 16.8 mmol) were combined and vigorously stirred in DMSO (50 mL) at 50 °C for 2 h, then overnight at 25 °C. The mixture was then poured into H₂O (50 mL) and extracted with Et₂O (2 x 50 mL). The organic layer were combined then washed with H₂O (50 mL), sat. NaCl (50 mL), dried over NaCl. The solvent was removed in vacuo to provide 2.90 g (98%) of product as a white powder: ¹H NMR (400 MHz, CDCl₃) & 7.93 (m, 2 H), 7.39 (m, 3 H), 2.81 (t, 2 H), 2.71 (t, 2 H), 2.35 (s, 3 H); MS (EI) 213.1 (M+H)⁺.

Step E
3-(5-Methyl-2-phenyl-oxazol-4-yl)-propionic acid

A mixture of 3-(5-methyl-2-phenyl-oxazol-4-yl)
5 propionitrile (3.4 g, 16.0 mmol) and HCl (10 mL) was stirred at 95 °C for 4.5 h. The reaction mixture was cooled to room temperature, poured into ice water (50 mL). The product was extracted with a 1:1 mixture of Et₂O and EtOAc (2 x 50 mL). The combined organic layers were washed with sat. NaCl (50 mL), dried over NaCl, and solvent removed in vacuo to afford 2.27 g (61 %) of acid as a white solid: ¹H NMR (400 MHz, CDCl₃) δ 7.93 (m, 2 H), 7.40 (m, 3 H), 2.78 (t, 2 H), 2.76

 $(t, 2 H), 2.32 (s, 3 H); MS (EI) 232.0 (M+H)^{+}.$

Step F

2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propionyl]thiophen-2-yl}-2-phenoxy-propionic acid methyl ester

5 A sample of 3-(5-methyl-2-phenyl-oxazol-4-yl)-propionic acid (2.27 g, 9.82 mmol) was dissolved in anhydrous CH₂Cl₂ (20 mL) followed by addition of a catalytic amount of DMF (0.72 mL) and slow addition of a 2 M solution of oxalyl chloride (7.36 mL). The reaction mixture was stirred at 10 room temperature for 24 h under N2. The solvent was removed in vacuo to provide crude acid chloride which was then dissolved in 10 mL anhydrous CH2Cl2 and then added to a flask containing 2-methyl-2-phenoxy-3-thiophen-2-yl-propionic acid methyl ester (527167) (2.51 g, 9.11 mmol) in anhydrous CH₂Cl₂ (10 mL) at 0 °C under N₂. Anhydrous 1.0 M SnCl₄ solution (5.6 mL) was then added dropwise at 0 °C. After 1 h, the reaction was checked by HPLC, it appeared that little product had formed. Another 3.3 mL of SnCl4 solution was added and allowed to stir for 24 h at room temperature. 20 When the starting materials were consumed, the reaction was quenched by adding 6 M HCl dropwise at 0 °C until solid forms (20 mL) and the aqueous phase was extracted with

CH₂Cl₂ (2 x 50 mL). The organic layer was washed with water (50 mL) and solvent removed to give an oil. Following column chromatography (gradient 5 % to 20 % EtOAc in hexane), 1.31 g (30%) of product was obtained: 1 H NMR (400 MHz, CDCl₃) δ 7.95 (d, 2 H), 7.56 (d, 1 H), 7.38 (m, 3 H), 7.20 (m, 2 H), 6.84 (t, 1 H), 6.81 (m, 3 H), 3.72 (s, 3 H), 3.50 (d, 1 H), 3.33 (d, 1 H), 3.28 (t, 2 H), 2.89 (t, 2 H), 2.33 (s, 3 H), 1.41 (s, 3 H); MS (EI) 490.2 (M+H)⁺.

10

Step G

2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propionyl]thiophen-2-yl}-2-phenoxy-propionic acid (515337)

Hydrolysis, using the procedure of Example 1, Step E,

provided 275 mg (94 %) of product from 300 mg of 2-methyl-3{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propionyl]-thiophen-2yl}-2-phenoxy-propionic acid methyl ester: ¹H NMR (400 MHz,
CDCl₃) δ 8.05 (d, 2 H), 7.60 (d, 1 H), 7.42 (m, 3 H), 7.20
(m, 2 H), 6.84 (t, 1 H), 6.81 (m, 3 H), 3.50 (d, 1 H), 3.35

(t, 2 H), 3.33 (d, 1 H), 2.95 (t, 2 H), 2.40 (s, 3 H), 1.41 (s, 3 H); MS (EI) 476.0 (M+H)⁺.

Example 91

5 <u>2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propyl]-</u> thiophen-2-yl}-2-phenoxy-propionic acid

Step A

3-{5-[1-Hydroxy-3-(5-methyl-2-phenyl-oxazol-4-yl)-propyl]thiophen-2-yl}-2-methyl-2-phenoxy-propionic acid methyl
ester

A sample of 2-methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propionyl]-thiophen-2-yl}-2-phenoxy-propionic acid methyl ester (1.00 g, 2.04 mmol) was dissolved in THF (40 mL) and MeOH (20 mL) and cooled to 0 °C. Sodium borohydride

(115 mg, 3.06 mmol) was added and allowed to stir at 0 $^{\circ}\mathrm{C}$ for 45 min. The reaction was monitored by HPLC. Upon the completion of the reaction, the bulk of the solvent was removed in vacuo and water (40 mL) was added. The mixture 5 was acidified with 6 N HCl (20 mL) and stirred for 30 min. This aqueous mixture was then extracted with CH_2Cl_2 (2 x 50 The organic fractions were combined, dried over NaCl, and solvent removed in vacuo to give a crude oil. Flash chromatography (gradient 20 % to 40 % EtOAc in hexane) 10 provided 650 mg (65 %) of desired product: 1H NMR (400 MHz, $CDCl_3$) δ 8.02 (d, 2 H), 7.47 (m, 3 H), 7.19 (m, 2 H), 6.96 (t, 1 H), 6.79 (m, 3 H), 6.68 (d, 2 H), 4.96 (m, 1 H), 3.72 (s, 3 H), 3.43 (d, 1 H), 3.29 (d, 1 H), 2.71 (m, 2 H), 2.30 (s, 3 H), 2.17 (m, 2 H), 1.42 (s, 3 H); MS (EI) 492.2 15 $(M+H)^+$

Step B

2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propyl]thiophen-2-yl}-2-phenoxy-propionic acid methyl ester

20

To a solution of triethylsilane (0.62 mL, 3.89 mmol) in CH_2Cl_2 (4 mL) at -20 °C, boron trifluoride diethyl etherate (0.49 mL, 3.89 mmol) was added. A solution of 3-{5-[1-

WO 02/16331 PCT/US01/22616

hydroxy-3-(5-methyl-2-phenyl-oxazol-4-yl)-propyl]-thiophen-2-yl}-2-methyl-2-phenoxy-propionic acid methyl ester (650 mg, 1.30 mmol) in CH_2Cl_2 (4 mL) was then added dropwise to the BF₃ solution over 1 h, keeping the temperature at

- 5 -15 °C. The reaction was stirred at 0 °C for 2 h. The reaction was quenched with 1 N NaOH (approx. 3.6 mL) diluted with 1.8 mL of water and the pH was adjusted to pH 4.0 using 1 N HCl and 1 N NaOH. The organic layer was separated and the aqueous layer was further extracted with CH₂Cl₂ (2 x 30
- 10 mL). The combined organic layers were then washed with 0.1 N HCl (30 mL) and water (2 x 30 mL). Xylene (15 mL) and NaCl were added and the organics were concentrated to dryness to yield a yellow oil. The product was used in the next step without further purification: ¹H NMR (400 MHz,
- 15 CDCl₃) δ 7.95 (d, 2 H), 7.37 (m, 4 H), 7.20 (m, 1 H), 6.96 (t, 1 H), 6.84 (d, 2 H), 6.60 (dd, 2 H), 3.72 (s, 3 H), 3.41 (d, 1 H), 3.30 (d, 1 H), 2.78 (t, 2 H), 2.50 (t, 2 H), 2.24 (s, 3 H), 2.00 (m, 2 H), 1.43 (s, 3 H); MS (EI) 476.2 (M+H)⁺.

Step C

2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)-propyl]thiophen-2-yl}-2-phenoxy-propionic acid

5 2-Methyl-3-{5-[3-(5-methyl-2-phenyl-oxazol-4-yl)propyl]-thiophen-2-yl}-2-phenoxy-propionic acid methyl ester 400 mg) was dissolved in EtOH (10 mL), and then 5 N NaOH (3 mL) was added. This mixture was allowed to stir at 60 °C for 1 h. The mixture was cooled to room temperature and then acidified to pH=2 by the dropwise addition of 5 N HCl. This acidic mixture was diluted with H2O (10 mL) and then extracted with CH2Cl2 (2 x 25 mL). The organic layers were combined, dried over NaCl, and solvent removed in vacuo which provided 354 mg (92 %) of desired acid: ¹H NMR (400 15 MHz, CDCl₃) δ 8.05 (d, 2 H), 7.39 (m, 4 H), 7.23 (m, 1 H), 7.03 (t, 1 H), 6.95 (d, 2 H), 6.70 (d, 1 H), 6.62 (d, 1 H), 3.40 (d, 1 H), 3.30 (d, 1 H), 2.80 (t, 2 H), 2.52 (t, 2 H), 2.27 (s, 3 H), 2.02 (m, 2 H), 1.44 (s, 3 H); MS (EI) 462.2 $(M+H)^+$.

WO 02/16331 PCT/US01/22616

- 189 -

Example 92

2-(2-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared using the

5 representative Standard Procedure (E) from 3-(4-Hydroxyphenyl)-2-(2-methoxy-phenoxy)-2-methyl-propionic acid ethyl
ester and toluene-4-sulfonic acid 2-(5-methyl-2-phenyloxazol-4-yl)-ethyl ester. ¹H NMR (400MHz, CDCl₃): • 7.997.97 (m, 2H), 7.47 (dd, 3H, J = 5.08 Hz, 1.96 Hz), 7.18 (d,
10 2H, J = 8.60), 7.07 (td, 1H, J = 6.65 Hz, 1.56 Hz), 6.896.80 (m, 4H), 6.63 (dd, 1H, J = 7.82 Hz, 1.56 Hz), 4.21 (t,
2H, J = 6.26 Hz), 3.82 (s, 3H), 3.30 (d, 1H, J = 14.1 Hz),
3.10-3.04 (m, 3H), 2.41 (s, 3H), 1.30 (s, 3H). MS [ES+] m/z
exact mass calcd for C₂₉H₃₀NO₆ 488.2073, found 488.2086.

Example 93

2-(2-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid

The title compound was prepared using the

- 5 representative Standard Procedure (E) from 3-(4-Hydroxy-phenyl)-2-(2-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester. ¹H NMR (400MHz, CDCl₃): 7.72 (d, 1H, J = 3.52 Hz), 7.45 (d, 1H, J = 3.52 Hz), 7.18 (d, 2H, J = 8.60 Hz), 7.12-7.05 (m, 2H), 6.88 (d, 1H, J = 7.82 Hz), 6.84-6.79 (m, 3H), 6.62 (d, 1H, J = 6.65 Hz), 4.19 (t, 2H, J = 6.26 Hz), 3.82 (s, 3H), 3.30 (d, 1H, J = 14.08 Hz), 3.08 (d, 1H, J = 14.08 Hz), 3.00 (t, 2H, J = 6.26 Hz), 2.37 (s, 3H), 1.30 (s, 3H). MS [ES+] m/z exact mass calcd for
- 15 C₂₇H₂₈NO₆S 494.1637, found 494.1640.

Example 94

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(2-methoxy-phenoxy)-2-methyl-propionic acid

5 The title compound was prepared using the representative Standard Procedure (E) from 3-(4-Hydroxyphenyl)-2-(2-methoxy-phenoxy)-2-methyl-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyloxazol-4-yl)-ethyl ester. ¹H NMR (400MHz, CDCl₃): δ 7.18(d, 10 2H, J = 8.21 Hz), 7.06 (t, 1H, J = 7.82 Hz), 6.88 (d, 1H, J= 8.21 Hz), 6.83-6.79 (m, 3H), 6.62 (d, 1H, J = 7.82 Hz), 4.12 (t, 2H, J = 6.65 Hz), 3.82 (s, 3H), 3.29 (d, 1H, J = 14.08 Hz), 3.09 (d, 1H, J = 14.08 Hz). 2.85 (t, 2H, J = 6.65Hz), 2.70-2.63 (m, 1H), 2.21 (s, 3H), 1.99 (d, 2H, J = 12.5115 Hz), 1.77 (d, 2H, J = 12.90 Hz), 1.67 (d, 1H, J = 11.73 Hz, 1.50 (q, 2H, J = 12.51 Hz), 1.37-1.21 (m, 5H). MS [ES+] m/zexact mass calcd for $C_{29}H_{36}NO_{6}$ 494.2543, found 494.2562.

WO 02/16331 PCT/US01/22616

- 192 -

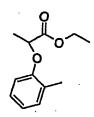
Example 95

$2-Methyl-3-\{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]$ phenyl}-2-o-tolyloxy-propionic acid

Step A

2-o-Tolyloxy-propionic acid ethyl ester

5



Cesium carbonate (53.86g, 165.3mmol) was added to a solution of 2-cresol (10.0g, 92.5mmol) in anhydrous DMF (500mL) at room temperature under an atmosphere of nitrogen. After five minutes, ethyl 2-bromopropionate (16.7mL, 10 92.5mmol, d=1.394) was added rapidly dropwise and the resultant mixture was allowed to stir at 90°C for 18h. reaction mixture was diluted with diethyl ether, then extracted twice with 1N HCl and twice with water. The organic layer was dried over MgSO4 and concentrated in vacuo 15 to provide the title compound (19.7g, 100%). H MMR $(400MHz, CDCl_3): \delta 7.16(d, 1H, J = 7.43 Hz), 7.11(t, 1H, J$ = 7.43 Hz, 6.89 (t, 1H, J = 7.48 Hz), 6.70 (d, 1H, J = 7.43Hz), 4.75 (q, 1H, J = 6.65 Hz), 4.23 (q, 2H, J = 6.65 Hz), 2.30 (s, 3H), 1.64 (dd, 3H, J = 7.04 Hz, 0.78 Hz,), 1.26 (td, 3H, J = 7.04 Hz, 0.78 Hz). $R_f=0.37$ in 25% ether in

20 hexanes. WO 02/16331 PCT/US01/22616

- 193 -

Step B

3-(4-Benzyloxy-phenyl)-3-hydroxy-2-methyl-2-o-tolyloxy-propionic acid ethyl ester

A solution of LDA (34.9mL, 52.4mmol, 1.5M in 5 cyclohexane) in anhydrous THF (60mL) was cooled to -78°C in a dry ice/acetone bath and added to a solution of 2-o-Tolyloxy-propionic acid ethyl ester in anhydrous THF (60mL) also cooled to -78°C under an atmosphere of nitrogen. After five minutes, 4-benzyloxybenzaldehyde (5.56g, 26.2mmol) was added in one portion. After stirring for one minute, the 10 reaction mixture was quenched with acetic acid (5mL, 87.4mmol, d=1.049) and a saturated solution of aqueous NH4Cl (50mL). The biphasic mixture was allowed to warm to room temperature and diluted with diethyl ether (1L). The organic layer was washed with water, dried over MgSO4, and 15 concentrated in vacuo. The residue was purified by flash column chromatography (13% ethyl acetate in hexanes) to provide a mixture of diastereomers of the titled compound (6.36g, 54%). ¹H NMR $(400MHz, CDCl_3)$: • 7.44-7.32 (m, 6H), 7.16-6.82 (m, 5H), 69.74-6.66 (m, 2H), 5.16 (d, 1H, J = 3.5220 Hz), 5.07 (s, 2H), 4.26-4.15 (m, 2H), 2.28 (s, 3H), 1.43 (s, 3H), 1.22-1.17 (m, 3H). $R_f=0.25$ in 25% ethyl acetate in hexanes.

Step C

3-(4-Benzyloxy-phenyl)-3-hydroxy-2-methyl-2-o-tolyloxy-propionic acid ethyl ester

5 3-(4-Benzyloxy-phenyl)-3-hydroxy-2-methyl-2-o-tolyloxypropionic acid ethyl ester (6.36g, 15.7mmol) in anhydrous CH₂Cl₂ (140mL) was cooled to 0°C and treated with pyridine (13mL, 157.2mmol, d=0.987). Trifluoroacetic anhydride (6.7mL, 47.2mmol, d=1.487) was added dropwise and the 10 mixture was stirred for 2h, gradually warming to ambient The reaction mixture was diluted with diethyl temperature. ether and washed with 1N HCl, then water. The organic layer was dried over Na₂SO₄ and concentrated in vacuo to produce the titled compound (7.4g, 91%) which was used without purification. ¹H NMR (400MHz, CDCl₃): δ 7.43-7.31 (m, 7H), 7.11 (d, 1H, J = 7.43 Hz), 7.03-6.98 (m, 3H), 6.91 (t, 1H, J= 7.43), 6.69 (d, 1H, J = 8.21 Hz), 6.34 (s, 1H), 5.08 (s, 2H), 4.28-4.16 (m, 2H), 2.12 (s, 3H), 1.50 (s, 3H), 1.21 (td, 3H, J = 7.04 Hz, 0.78 Hz). $R_f=0.55$ in 25% ethyl acetate 20 in hexanes.

Step D

3-(4-Hydroxy-pheny1)-2-methyl-2-o-tolyloxy-propionic acid ethyl ester

20

Step E

3-{4-[2-(2-Biphenyl-4-yl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(2-methoxy-phenoxy)-2-methyl-propionic acid

Potassium carbonate (0.078g, 0.56mmol) was added to a solution of 3-(4-Hydroxy-phenyl)-2-methyl-2-o-tolyloxypropionic acid ethyl ester and toluene-4-sulfonic acid 2-(2biphenyl-4-yl-5-methyl-oxazol-4-yl)-ethyl ester in 4A sievedried ethanol (2mL). The resultant mixture was stirred at 80°C under an atmosphere of nitrogen for 18 h, then diluted with ethanol (2mL). 5N NaOH (0.5mL) was added, then the reaction mixture was refluxed for 2 h. The reaction mixture was concentrated in vacuo, diluted with 1N HCl, and extracted with CH2Cl2. The organic layer was dried through 10 a Varian Chemelut cartridge, concentrated in vacuo, and purified by LCMS. H NMR (400MHz, CDCl₃): • 7.96-7.92 (m, 2H), 7.40 (t, 3H, J = 3.13 Hz), 7.12 (d, 2H, J = 6.65 Hz), 7.06 (t, 1H, J = 7.82 Hz), 6.91 (t, 1H, J = 7.82 Hz), 6.80 (t, 4H, J = 6.65 Hz), 4.17 (t, 2H, J = 6.65 Hz), 3.25 (d,15 1H, J = 14.08 Hz), 3.19 (d, 1H, J = 14.08 Hz), 2.98 (t, 2H, J = 6.65 Hz), 2.17 (s, 3H), 1.48 (s, 3H), 1.24 (s, 3H). MS [ES+] m/z exact mass calcd for $C_{29}H_{30}NO_5$ 472.2124, found 472.2129.

20

Example 96

2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-o-tolyloxy-propionic acid

25 The title compound was prepared using the representative Standard Procedure (E) from 3-(4-Hydroxy-phenyl)-2-methyl-2-o-tolyloxy-propionic acid ethyl ester and

toluene-4-sulfonic acid 2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethyl ester. ¹H NMR (400MHz, CDCl₃): • 7.59 (dd, 1H, J = 3.91 Hz, 1.17 Hz), 7.36 (dd, 1H, J = 3.91 Hz, 1.17 Hz), 7.14-7.11 (m, 3H), 7.08-7.04 (m, 2H), 6.91 (t, 1H, J = 7.43 Hz), 6.82-6.77 (m, 3H), 4.15 (t, 2H, J = 6.65 Hz), 3.25 (d, 1H, J = 14.08 Hz), 3.19 (d, 1H, J = 14.08 Hz), 2.94 (t, 2H, J = 6.65 Hz), 2.33 (s, 3H), 2.17 (s, 3H, 1.48 (s, 3H). MS [ES+] m/z exact mass calcd for $C_{27}H_{28}NO_5S$ 478.1688, found 478.1676.

10

Example 97

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-o-tolyloxy-propionic acid

The title compound was prepared using the representative Standard Procedure (E) from 3-(4-Hydroxy-phenyl)-2-methyl-2-o-tolyloxy-propionic acid ethyl ester and toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester. ¹H NMR (400MHz, CDCl₃): δ 7.14-7.11 (m, 3H), 7.06 (t, 1H, J = 7.82 Hz), 6.91 (t, 1H, J = 7.82 Hz), 6.79 (d, 1H, J = 8.60 Hz), 6.75 (d, 2H, J = 8.60 Hz), 4.11 (t, 2H, J = 6.26 Hz), 3.24 (d, 1H, J = 14.08 Hz), 3.18 (d, 1H, J = 14.08 Hz), 2.95 (t, 2H, J = 6.26 Hz), 2.90-2.87 (m, 1H), 2.29 (s, 3H), 2.17 (s, 3H), 2.02-1.99 (m, 2H), 1.81-25 1.78 (m, 2H), 1.71-1.68 (m, 1H), 1.58-1.52 (m, 2H), 1.47 (s, 3H), 1.38-1.21 (m, 5H). MS [ES+] m/z exact mass calcd for C₂₉H₃₆NO₅ 478.2593, found 478.2611.

Example 98

2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-2-o-tolyloxy-propionic acid

The title compound was prepared using the

5 representative Standard Procedure (E) from 3-(4-Hydroxy-phenyl)-2-methyl-2-o-tolyloxy-propionic acid ethyl ester and Toluene-4-sulfonic acid 2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethyl ester. ¹H NMR (400MHz, CDCl₃): δ 7.14-7.11 (m, 3H), 7.08-7.04 (m, 1H), 6.91 (t, 1H, J = 7.82 Hz), 6.81 10 (d, 1H, J = 8.60 Hz), 6.76 (d, 2H, J = 8.60 Hz), 4.10 (t, 2H, J = 6.26 Hz), 3.24 (d, 1H, J = 14.08 Hz), 3.18 (d, 1H, J = 14.08 Hz), 2.93 (t, 2H, J = 6.26 Hz), 2.27 (s, 3H), 2.17 (s, 3H), 2.13-2.06 (m, 2H), 1.54-1.48 (m, 8H), 1.40-1.34 (m, 3H), 1.27 (s, 3H). MS [EI+] 492 (M+H)⁺, [EI-] 490 (M-H)⁺.

5

Example 99

2-(3-Bromo-phenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid

Step A

2-(3-Bromo-phenoxy)-propionic acid ethyl ester

Cesium carbonate (57.8g, 177.4mmol) was added to a solution of 3-bromophenol (10.23g, 59.1mmol) in anhydrous

10 DMF (500mL) at room temperature under an atmosphere of nitrogen. After five minutes, ethyl 2-bromopropionate (7.7mL, 59.1mmol, d=1.394) was added rapidly dropwise and the resultant mixture was allowed to stir at 90°C for 18h. The reaction mixture was diluted with diethyl ether and

15 extracted twice with 1N HCl and three times with water. The organic layer was dried over Na₂SO₄ and concentrated in vacuo. The residue was purified by flash chromatography (25% ether in hexanes) to provide the titled compound (14.8g, 97%) as a light yellow oil. ¹H NMR (400MHz, CDCl₃):

20 & 7.13-7.07 (m,3H), 7.02-7.13 (m, 1H), 6.79 (dt, 1H, J = 7.63 Hz, 2.35 Hz), 4.70 (q, 1H, J = 6.75 Hz), 4.23 (q, 2H, J)

= 3.52 Hz), 1.60 (d, 3H, J = 7.04 Hz), 1.24 (t, 3H, J = 7.04 Hz). R_f =0.36 in 25% ether in hexanes.

Step B

5 <u>3-(4-Benzyloxy-phenyl)-2-(3-bromo-phenoxy)-3-hydroxy-2-</u> methyl-propionic acid ethyl ester

A solution of LDA (39.7mL, 59.5mmol, 1.5M in cyclohexane) in anhydrous THF (90mL) was cooled to -78°C in 10 a dry ice/acetone bath and added to a solution of 2-(3-Bromo-phenoxy)-propionic acid ethyl ester in anhydrous THF (90mL) also cooled to -78° C under an atmosphere of nitrogen. After five minutes, 4-benzyloxybenzaldehyde (6.3g, 29.8mmol) was added in one portion. After stirring for one minute, 15 the reaction mixture was quenched with acetic acid (5.7mL, 99.2mmol, d=1.049) and a saturated solution of aqueous NH4Cl (80mL). The biphasic mixture was allowed to warm to room temperature and diluted with diethyl ether (1L). The organic layer was washed with water, dried over MgSO4, and concentrated in vacuo. The residue was purified by flash 20 column chromatography (17% ethyl acetate in hexanes) to provide a mixture of diastereomers of 3-(4-Benzyloxyphenyl)-2-(3-bromo-phenoxy)-3-hydroxy-2-methyl-propionic acid ethyl ester (10.0g, 62%). H NMR (400MHz, CDCl3): • 25 7.42-7.28 (m, 6H), 7.19-7.00 (m, 3H), 6.95 (dd, 2H, J = 6.75Hz, 1.76 Hz), 6.73 (dd, 1H, J = 6.45 Hz, 1.47 Hz), 5.21-5.02

(m, 3H), 4.24-4.14 (m, 2H), 4.08 (q, 2H, J=7.04 Hz), 3.39 (s, 1H), 1.23 (t, 3H, J=7.04 Hz). $R_f=0.22$ in 25% ethyl acetate in hexanes.

5

Step C

3-(4-Benzyloxy-phenyl)-2-(3-bromo-phenoxy)-2-methylpropionic acid ethyl ester

3-(4-Benzyloxy-phenyl)-2-(3-bromo-phenoxy)-3-hydroxy-2methyl-propionic acid ethyl ester (10.0g, 20.7mmol) was added slowly to a -20°C solution of triethylsilane (9.9mL, 62.0mmol, d=0.728) and boron trifluoride etherate (15.3mL, 124.0mmol, d=1.154) in anhydrous CH_2Cl_2 (370mL). The mixture was stirred for 6h, gradually warming to 0°C. reaction mixture was quenched with a saturated solution of 15 aqueous sodium carbonate and extracted with CH2Cl2. organic layer was dried over Na2SO4, concentrated in vacuo, and purified by flash column chromatography to provide the titled compound (3.7g, 38%). ¹H NMR (400MHz, CDCl₃): δ 7.46-7.33 (m, 5H), 7.18 (d, 2H, J = 8.60 Hz), 7.15-7.05 (m, 3H), 20 6.94 (dt, 2H, J = 8.60 Hz), 6.78 (dt, 1H, J = 7.82 Hz, 2.35 Hz), 4.23 (\dot{q} , 2H, J = 7.04 Hz), 3.28 (\dot{d} , 1H, J = 13.69 Hz), 3.19 (d, 1H, J = 13.69 Hz), 1.45 (s, 3H), 1.23 (t, 3H, J = 10.007.04 Hz). $R_f=0.46$ in 25% ethyl acetate in hexanes.

hexanes.

- 202 -

Step D

2-(3-Bromo-phenoxy)-3-(4-hydroxy-phenyl)-2-methyl-propionic acid ethyl ester

3-(4-Benzyloxy-phenyl)-2-(3-bromo-phenoxy)-2-methylpropionic acid ethyl ester (3.7g, 7.8mmol) was dissolved in ethanol (140mL), treated with 5% palladium on carbon (0.37g), and stirred under an atmosphere of hydrogen for 2 h. The suspension was filtered through celite and concentrated in vacuo. The residue was purified by flash column chromatography (25% ethyl acetate in hexanes) to provide a mixture of the title compound and 3-(4-Hydroxy-phenyl)-2-methyl-2-phenoxy-propionic acid ethyl ester as a light yellow oil (2.8g, 94%). ¹H NMR (400MHz, CDCl₃): δ 7.24-6.94 (m, 4H), 6.836.80 (m, 1H), 6.75-6.71 (m, 3H), 5.12 (s, 1H), 4.19 (q, 2H, J = 7.04 Hz), 3.24 (d, 1H, J = 13.69 Hz), 3.06 (d, 1H, J = 13.69 Hz), 1.40 (s, 3H), 1.26-1.17 (m, 3H). MS [EI-] 377 (M-H)*. R_f=0.24 in 25% ethyl acetate in

Step E

2-(3-Bromo-phenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester

Cesium carbonate (2.98g, 9.2mmol) was added to a solution of 2-(3-Bromo-phenoxy)-3-(4-hydroxy-phenyl)-2methyl-propionic acid ethyl ester , 3-(4-Hydroxy-phenyl)-2methyl-2-phenoxy-propionic acid ethyl ester, and toluene-4sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester in DMF (60mL). The resultant mixture was stirred at 10 65°C under an atmosphere of nitrogen for 18 h, then diluted with diethyl ether. The organic layer was washed with 1N HCl and water, dried over MgSO4, concentrated in vacuo, and purified by flash column chromatography (9% acetone in hexanes) to provide an unseparated mixture of 2-(3-Bromo-15 phenoxy) $-3-\{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)$ ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester and 3- $\{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl\}-2$ methyl-2-phenoxy-propionic acid ethyl ester (3.3g, 80%). H NMR $(400MHz, CDCl_3)$: $\delta 7.24-6.92$ (m, 5H), 6.81-6.69 (m, 3H), 20 4.20-4.10 (m, 5H), 3.22 (d, 1H, J = 13.69 Hz), 3.10 (d, 1H, J = 13.69 Hz), 2.84 (t, 2H, J = 6.65 Hz), 2.66 (tt, 1H, J =11.73 Hz, 3.52 Hz), 2.21 (s, 3H), 2.01 (d, 2H, J = 13.30Hz), 1.79-1.75 (m, 2H), 1.66 (d, 1H, J = 11.73 Hz), 1.55-1.17 (m, 6H). MS [EI+] 571 $(M+H)^+$.

٠,

Step F

2-(3-Bromo-phenoxy)-3-(4-[2-(2-cyclohexy1-5-methy1-oxazol-4-y1)-ethoxy]-pheny1}-2-methy1-propionic acid

5 5N NaOH (0.5mL) was added to a solution of 2-(3-Bromophenoxy) $-3-\{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)$ ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester and 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2methyl-2-phenoxy-propionic acid ethyl ester in ethanol 10 (4mL). The resultant mixture was refluxed under an atmosphere of nitrogen for 2 h, then cooled to ambient temperature. The reaction mixture was concentrated in vacuo, diluted with 1N HCl, and extracted with CH2Cl2. organic layer was dried through a Varian ChemElut cartridge, 15 concentrated in vacuo, and purified by LCMS. 1H NMR $(400MHz, CDCl_3): \delta 7.17 (m, 5H), 6.90-6.76 (m, 3H), 4.12 (t, 3H)$ 2H, J = 6.26 Hz), 3.22 (d, 1H, J = 13.69 Hz), <math>3.10 (d, 1H, J)= 13.69 Hz), 2.95 (t, 2H, J = 6.26 Hz), 2.90-2.68 (m, 1H), 2.30 (s, 3H), 2.01 (d, 2H, J = 13.30 Hz), 1.79 (d, 2H, J =20 12.90 Hz), 1.69 (d, 1H, J = 13.30 Hz), 1.40 (s, 3H), 1.58-1.21 (m, 4H). MS [EI+] 543 $(M+H)^{+}$.

Example 100

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(3-thiophen-3-yl-phenoxy)-propionic acid

Step A

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(3-thiophen-3-yl-phenoxy)-propionic acid ethyl ester

Add palladium acetate (8mg, 0.04mmol) to a solution of 2-(3-Bromo-phenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid (0.204g, 0.36mmol), thiophene-3-boronic acid (91mg, 0.71mmol), triphenylphosphine (19mg, 0.07mmol), and potassium fluoride (51mg, 1.07mmol) in anhydrous THF (3mL). Reflux the reaction mixture for 18 h under an atmosphere of nitrogen. Dilute the cooled reaction mixture with ethyl acetate and wash with water and brine. The organic layer was dried over Na₂SO₄, concentrated in vacuo, and purified by flash column chromatography (9% acetone in hexanes) to provide a mixture

of the titled compound and 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxy-propionic acid ethyl ester (70mg, 34%). ¹H NMR (400MHz, CDCl₃): δ 7.38-7.19 (m, 5H), 7.13 (d, 2H, J = 8.60 Hz), 7.07 (m, 1H), 6.80 (2H, J = 8.60 Hz), 6.73-6.70 (m, 1H), 4.19 (q, 2H, J = 7.04 Hz), 4.12 (t, 2H, J = 6.65 Hz), 3.27 (d, 1H, J = 13.69 Hz), 3.11 (d, 1H, J = 13.69 Hz), 2.85 (t, 2H, J = 6.65 Hz), 2.70-2.63 (m, 1H,), 2.22 (s, 3H), 2.01 (d, 2H, J = 11.73 Hz), 1.79-1.76 (m, 2H), 1.67 (h, 1H, J = 11.73 Hz), 1.59 (s, 3H), 1.56-1.46 (m, 2H), 1.41 (s, 3H), 1.37-1.23 (m, 2H), 1.20 (t, 3H, J = 7.04 Hz). MS [EI+] 574 (M+H)*. R_f=0.08 in 9% ethyl acetate in hexanes.

Step B

15 3-{4-[2-(2-Cyclohexy1-5-methy1-oxazo1-4-y1)-ethoxy]-pheny1}2-methy1-2-(3-thiophen-3-y1-phenoxy)-propionic acid

5N NaOH (0.5mL) was added to a solution of 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(3-thiophen-3-yl-phenoxy)-propionic acid ethyl ester and 3-20 {4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxy-propionic acid ethyl ester in ethanol (4mL). The resultant mixture was refluxed under an atmosphere of nitrogen for 2 h, then cooled to ambient temperature. The reaction mixture was concentrated in vacuo, diluted with 1N HCl, and extracted with CH₂Cl₂. The organic layer was dried through a Varian ChemElut cartridge,

concentrated in vacuo, and purified by LCMS. ¹H NMR (400MHz, CDCl₃): δ 7.39-7.26 (m, 5H), 7.17 (d, 2H, J = 8.60 Hz), 7.11-7.10 (m, 1H), 6.82-6.80 (m, 1H), 6.78 (d, 2H, J = 8.60 Hz), 4.11 (t, 2H, J = 6.26 Hz), 3.25 (d, 1H, J = 14.08 Hz), 3.13 (d, 1H, J = 14.08 Hz), 2.93 (t, 2H, J = 6.26 Hz), 2.87-2.81 (m, 1H), 2.28(s, 3H), 1.99 (d, 2H, J = 12.51 Hz), 1.77 (d, 2H, J = 12.51), 1.67 (d, 2H, J = 12.51), 1.57-1.46(m, 2H), 1.45 (s, 3H), 1.37-1.19 (m, 2H). MS [ES+] m/z exact mass calcd for $C_{32}H_{36}NO_{5}S$ 546.2314, found 546.2308.

5

Example 101

2-(Bipheny1-3-yloxy)-3-{4-[2-(2-cyclohexy1-5-methy1-oxazo1-4-yl)-ethoxy]-pheny1}-2-methyl-propionic acid ethyl ester

Step A

2-(Bipheny1-3-yloxy)-3-{4-[2-(2-cyclohexy1-5-methy1-oxazo1-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester

Add palladium acetate (8mg, 0.04mmol) to a solution of 2-(3-Bromo-phenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid (0.204g, 0.36mmol), thiophene-3-boronic acid (91mg, 0.71mmol), triphenylphosphine (19mg, 0.07mmol), and potassium fluoride (51mg, 1.07mmol) in anhydrous THF (3mL). Reflux the reaction mixture for 18 h under an atmosphere of nitrogen. Dilute the cooled reaction mixture with ethyl acetate and wash with water and brine. Dry the organic layer over Na₂SO₄, concentrate in vacuo, and purify by flash column chromatography (9% acetone in hexanes) to provide a mixture

of the titled compound and $3-\{4-[2-(2-\text{Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl\}-2-methyl-2-phenoxy-propionic acid ethyl ester. ¹H NMR (400MHz, CDCl₃): <math>\delta$ 7.53 (d, 1H, J = 7.04 Hz), 7.41 (t, 1H, J = 7.82 Hz), 7.35-7.13 (m, 6H), 7.08-6.95 (m, 1H), 6.81 (s, 4H), 4.22-4.13 (m, 4H), 3.26 (d, 1H, J = 14.08 Hz), 3.14 (d, 1H, J = 14.08 Hz), 2.87-2.66 (m, 3H), 2.23 (s, 3H), 2.02 (d, 2H, J = 11.23 Hz), 1.80 (m, 10H), 1.21 (t, 3H, J = 7.04 Hz). MS [EI+] 568 (M+H)⁺. R_f =0.14 in 25% acetone in hexanes.

10

Step B

2-(Biphenyl-3-yloxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid

5N NaOH (0.5mL) was added to a solution of 2-(Biphenyl-3-yloxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester and 3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxy-propionic acid ethyl ester in ethanol (4mL). The resultant mixture was refluxed under an atmosphere of nitrogen for 2 h, then cooled to ambient temperature. The reaction mixture was concentrated in vacuo, diluted with 1N HCl, and extracted with CH₂Cl₂. The organic layer was dried through a Varian ChemElut cartridge, concentrated in vacuo, and purified by LCMS. ¹H NMR

= 7.04 Hz), 7.35-7.24 (m, 2H), 7.18 (d, 3H, J = 8.21 Hz), 7.12-7.11 (m, 1H), 6.86 (d, 1H, J = 8.60 Hz), 7.82 (d, 2H, J = 8.60 Hz), 4.13 (t, 2H, J = 5.47 Hz), 3.26 (d, 1H, J = 14.08 Hz), 3.14 (d, 1H, J = 14.08 Hz), 2.95 (t, 3H, J = 5.47 Hz), 2.29 (s, 3H), 2.00 (d, 2H, J = 12.51 Hz), 1.79 (d, 2H, J = 13.30 Hz), 1.70-1.21 (m, 8H). MS [EI+] 540 (M+H)⁺.

Example 104

2-Methy1-3-{4-[2-(5-methy1-2-pheny1-oxazo1-4-y1)-ethoxy]-pheny1}-2-(quinolin-6-yloxy)-propionic acid

Step A

2-(Quinolin-6-yloxy)-propionic acid ethyl ester

15

20

25

10

A mixture of 2-bromo-propionic acid ethyl ester (14.6 mL, 0.112 mol), quinolin-6-ol (16.3 g, 0.112 mol) and Cs_2CO_3 (44 g, 0.135 mol) in 500 mL of DMF was heated to 90 °C for overnight. The mixture was filtered and diluted with Et_2O (500 mL). Organic layer was washed with water and brine. The combined aqueous layer was then extracted with EtOAc. Combined organic layer was washed with water and brine, dried over Na_2SO_4 , filtered and concentrated. Crude material was purified by chromotography ($R_f = 0.3$ in hexanes/acetone = 1:1) to give 22 g of title compound as light yellow oil. ¹H NMR (400 MHz, CDCl₃) $\delta\delta$ 8.78 (dd, 1H, J = 4.0, 0.8 Hz), 8.02 (d, 1H, J = 8.8 Hz), 8.01 (d, 1H, J =

8.0Hz), 7.42 (dd, 1H, J = 9.4, 3.0 Hz), 7.35 (dd, 1H, J =8.6, 4.2 Hz), 7.26 (d, 1H, J = 1.2 Hz), 6.99 (d, 1H, J = 2.8Hz), 4.89 (q, 1H, J = 6.8 Hz), 4.27-4.20 (m, 2H), 1.69 (d, 3H, J = 6.8 Hz), 1.24 (t, 3H, J = 6.8 Hz).

5

Step B

3-(4-Benzyloxy-phenyl)-2-methyl-2-(quinolin-6-yloxy)propionic acid ethyl ester

10

25

To a LDA solution (42 mL, 1.5 M solution in THF) in 65 mL of dry THF at -78 °C, a solution of 2-(quinolin-6-yloxy)propionic acid ethyl ester (8.61 g, 0.035 mol) in 65 mL of dry THF was cannulated in. The resulting solution is allowed to stand at -78 °C for 3 min. Solid 4-benzyloxy-15 benzaldehyde (6.71 g, 0.032 mol) was added and resulting mixture was allowed to stand at -78 °C for 5 min until all solid dissovled in the solution. Reaction was then quenched with AcOH (6.03 mL, 0.105 mol) in 60 mL of THF at -78 °C. 20 The mixture was then diluted with Et20 and washed with sat'NH4Cl , water and brine, dried over Na2SO4, filtered and concentrated. The crude material was purified by chromatography to give 3-(4-benzyloxy-phenyl)-3-hydroxy-2methyl-2-(quinolin-6-yloxy)-propionic acid ethyl ester in 86% yield. A of solution of 2.75 g of give 3-(4-benzyloxypheny1)-3-hydroxy-2-methy1-2-(quinolin-6-yloxy)-propionic

acid ethyl ester (6.01 mmol), trifluoroacetic acid (2.8 mL, 36.1 mmol) in triethylsilane (5.8 mL, 36.1 mmol) in 80 mL of dichloroethane was heated to reflux for 50 h. The mixture was cooled to r.t. and diluted with Et₂O and washed with sat' NaHCO₃, water and brine. Organic layer was dried over Mg SO₄, filtered and concentrated. Residue was purified by chromatography (5% MeOH in CH₂Cl₂) to give 86% of title compound as light yellow oil. ¹H NMR (400 MHz, CDCl₃) δδ8.78 (dd, 1H, J = 4.4, 1.6 Hz), 8.00 (d, 1H, J = 9.2 Hz), 7.98 (d, 1H; J = 8.8 Hz), 7.45-7.32 (m, 7H), 7.19 (d, 2H, J = 8.8 Hz), 7.04 (d, 1H, J = 3.2 Hz), 6.93 (d, 2H, J = 8.8 Hz), 5.06 (s, 2H), 4.23 (q, 2H, J = 7.1 Hz), 3.38, 3.18 (ABq, 2H, J = 13.8 Hz), 1.53 (s, 3H), 1.19 (t, 3H, J = 7.1 Hz). MS(ES⁺) m/z mass calcd for C₂₈H₂₈NO₄ (m + 1) 442, found 442.

15

Step C

3-(4-Hydroxy-pheny1)-2-methyl-2-(quinolin-6-yloxy)-propionic acid ethyl ester

A solution of 3-(4-Benzyloxy-phenyl)-2-methyl-2
(quinolin-6-yloxy)-propionic acid ethyl ester
(2.65 g, 6.0 mmol) in 100 mL of EtOH with 5% Pd/C (530 mg,

20 w%) was allowed to stand under 1 atm H2 for 6 h.

Catalyst was filtered off and organic solvent was removed under vacuum. Residue was then dissolved in 200 mL of

toluene. 530 mg of 10% Pd/C was added. The mixture was heated to reflux under air for overnight. Reaction was

20

cooled to r.t. and catalyst was filtered off. Organic solvent was removed under vacuum and crude material was clean for next step without further purification. ¹H NMR (400 MHz, CDCl₃) δδ8.77 (dd, 1H, J = 4.0, 1.4 Hz), 8.04 (d, 1H, J = 7.6 Hz), 8.02 (d, 1H, J = 9.6 Hz), 7.38 (dd, 1H, J = 8.4, 4.4 Hz), 7.32 (dd, 1H, J = 9.2, 2.8 Hz), 7.09 (d, 2H, J = 8.8 Hz), 7.03 (d, 1H, J = 2.8 Hz), 6.83 (d, 2H, J = 8.8 Hz), 4.22 (q, 2H, J = 7.1 Hz), 3.35, 3.13 (ABq, 2H, J = 13.6 Hz), 1.52 (s, 3H), 1.19 (t, 3H, J = 7.1 Hz). MS(ES⁺) m/z mass calcd for C₂₁H₂₂NO₄ (m + 1) 352, found 352.

Step D

2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]phenyl}-2-(quinolin-6-yloxy)-propionic acid

OH OH

A solution of toluene-4-sulfonic acid 2-(5-methyl-2-phenyl-oxazol-4-yl)-ethyl ester (94 mg, 0.26 mmol), 3-(4-Hydroxy-phenyl)-2-methyl-2-(quinolin-6-yloxy)-propionic acid ethyl ester (77.3 mg, 0.22 mmol) and K2CO3 (61 mg, 0.44 mmol) in 2 mL of EtOH was heated to 80 oC for overnight. Then 5N NaOH (0.26 mL, 1.3 mmol) was added and reaction mixture was stand at same temperature for 2 h. The mixture was cooled off to r.t. and organic solvent was removed under vacuum. Residue was then dissolved in CH2Cl2 and 1N HCl.

25 Aqueous layer was washed with CH2Cl2 (2 x). Combined organic layer was washed with brine, dried over Na2SO4,

filtered and concentrated. Residue was purified by MS/LC to give title compound as white solid (55.6 mg, 50%). 1 H NMR (400 MHz, CDCl₃) $\delta\delta$ 8.76 (d, 1H, J = 4.4 Hz), 8.28 (d, 1H, J = 8.4 Hz), 7.94 (d, 1H, J = 9.2 Hz), 7.89-7.87 (m, 2H), 5 7.51-7.45 (m, 3H), 7.38-7.32 (m, 2H), 7.25-7.23 (m, 1H), 7.20 (d, 1H, J = 2.4 Hz), 7.16 (d, 2H, J = 8.8 Hz), 6.85 (d, 2H, J = 8.8 Hz), 4.17 (t, 2H, J = 6.6 Hz), 3.29, 3.11 (ABq, 2H, J = 13.4 Hz), 2.90 (t, 2H, J = 6.6 Hz), 2.33 (s, 3H), 1.42 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for $C_{31}H_{29}N_2O_5$ (m+1) 509.2076, found 509.2095.

Example 105

3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}2-methyl-2-(quinolin-6-yloxy)-propionic

15 acid

A solution of Toluene-4-sulfonic acid 2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethyl ester (96 mg, 0.26 mmol), 3-(4-Hydroxy-phenyl)-2-methyl-2-(quinolin-6-yloxy)-propionic acid ethyl ester (77.3 mg, 0.22 mmol) and K₂CO₃ (61 mg, 0.44 mmol) in 2 mL of EtOH was heated to 80 °C for overnight. Then 5N NaOH (0.26 mL, 1.3 mmol) was added and reaction mixture was stand at same temperature for 2 h. The mixture was cooled off to r.t. and organic solvent was removed under vacuum. Residue was then dissolved in CH₂Cl₂ and 1N HCl. Aqueous layer was washed with CH₂Cl₂ (2 x). Combined

organic layer was washed with brine, dried over Na_2SO_4 , filtered and concentrated. Residue was purified by MS/LC to give title compound as white solid (54.5 mg, 48%). ¹H NMR (400 MHz, CDCl₃) $\delta\delta$ 8.74 (dd, 1H, J = 4.0, 1.6 Hz), 8.24 (d, 1H, J = 6.8 Hz), 7.92 (d, 1H, J = 9.2 Hz), 7.45 (dd, 1H, J = 8.2, 4.2 Hz), 7.33 (dd, 1H, J = 5.2, 2.8 Hz), 7.19 (d, 1H, J = 2.8 Hz), 7.15, 6.82 (ABq, 4H, J = 8.6 Hz), 4.08 (t, 2H, J = 6.8 Hz), 3.29, 3.11 (ABq, 2H, J = 13.8 Hz), 2.76 (t, 2H, J = 6.8 Hz), 2.68-2.63 (m, 1H), 2.18 (s, 3H), 1.93-1.87 (m, 2H),1.71-1.65 (m, 2H), 1.62-1.57 (m, 1H), 1.46-1.14 (m, 5H), 1.42 (s, 3H). HRMS (ES⁺) m/z exact mass calcd for $C_{31}H_{35}N_2O_5$ (m+1) 515.2546, found 515.2567.

Additional compounds of the present invention, having the structural formula shown below, were synthesized by methods similar to those described in the previous examples.

These additional compounds are further exemplified in the following table.

20

Table I

Example	R9	R6	R3	R7	meta R8	para R8
92	phenyl	Н	СНЗ	H	н	осн3
93	cyclohexyl	H	СНЗ	H	t-butyl	H
94	phen-butyl	н	СНЗ	Н	Ħ	H

96 morpholino H CH3 H H 97 phenethyl H CH3 H H 98 phenethyl H CH3 H H 99 phenethyl H CH3 H H 100 phenethyl H CH3 H CH3 101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CF3 103 phenethyl H CH3 H F I 104 phenethyl H CH3 H F I 105 phenethyl H CH3 H F I 106 phenethyl H CH3 H H CH3 H G 107 phenethyl H CH3 H H G 108 benzyl H CH3 H H OCH3 109 benzyl H CH3 H H CH3 H H 109 benzyl H CH3 H CH3 H CH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CH3 H 112 benzyl H CH3 H CH3 H 113 benzyl H CH3 H H CF3 114 benzyl H CH3 H F H 115 benzyl H CH3 H CH5 H 116 CH3 H CH5 H 117 CF3 H 118 benzyl H CH3 H CF5 H 119 benzyl H CH3 H CF5 H 110 benzyl H CH3 H CF5 H 111 benzyl H CH3 H CF5 H 112 benzyl H CH3 H F H 113 benzyl H CH3 H F H				·				
97 phenethyl H CH3 H H 98 phenethyl H CH3 H H t-b 99 phenethyl H CH3 H H 100 phenethyl H CH3 H OCH3 101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CH3 103 phenethyl H CH3 H F I 104 phenethyl H CH3 H F I 105 phenethyl H CH3 H H C 106 phenethyl H CH3 H H C 107 phenethyl H CH3 H H OCH 108 benzyl H CH3 H H OCH3 110 benzyl H CH3 H CH3 H CH3 H 111 benzyl H CH3 H CH3 H CH3 H 112 benzyl H CH3 H CH3 H CH3 H 113 benzyl H CH3 H CH3 H CH3 H 114 benzyl H CH3 H F H 115 benzyl H CH3 H CH3 H C 116 benzyl H CH3 H CH3 H CH3 117 benzyl H CH3 H CH3 H CH3 H 118 benzyl H CH3 H CH3 H CH3 H 119 benzyl H CH3 H CH3 H CH3 H 110 benzyl H CH3 H CH3 H CH3 H 1110 benzyl H CH3 H CH3 H CH3 H 1111 benzyl H CH3 H CH3 H CH3 H 1112 benzyl H CH3 H H CH3 H CH3 H 1114 benzyl H CH3 H H CH3 H CH3 H CH3 115 benzyl H CH3 H H CH3 H CH3 H CH3 116 benzyl H CH3 H H CH3 H CH3 H CH3 117 benzyl H CH3 H H CH3 H CH3 H CH3 118 benzyl H CH3 H H CH3 H CH3 H CH3 119 benzyl H CH3 H H CH3 H CH3 H CH3 H CH3 110 benzyl H CH3 H H CH3 H CH3 H CH3 111 benzyl H CH3 H H CH3 H CH3 H CH3 1116 benzyl H CH3 H H CH3 H CH3 H CH3 1116 benzyl H CH3 H H CH3 H CH3 H CH3	H		H	Н	СНЗ	осн3	phenyl	95
98 phenethyl H CH3 H H t-b 99 phenethyl H CH3 H H 100 phenethyl H CH3 H CH3 101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CF3 103 phenethyl H CH3 H F 104 phenethyl H CH3 H F 105 phenethyl H CH3 H F 106 phenethyl H CH3 H H 107 phenethyl H CH3 H H 107 phenethyl H CH3 H H 108 benzyl H CH3 H H 109 benzyl H CH3 H CH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H CF3 H 113 benzyl H CH3 H F H 114 benzyl H CH3 H F H 115 benzyl H CH3 H CH3 H 116 benzyl H CH3 H CH3 H 117 CF3 H 118 CF3 H 119 CF3 H CH3 H CF3 H 110 CF3 H 111 CF3 H CH3 H CF3 H 111 CF3 H CH3 H CF3 H 112 CF3 H 113 CF3 H CH3 H CH3 H CF3 H 114 CF3 H CH3 H CH3 H CF3 H 115 CF3 H CH3 H CH3 H CF3 H 116 CF3 H CH3 H CH3 H CF3 H 117 CF3 H CH3 H CH3 H CF3 H 118 CF3 H CH3 H CH3 H CF3 H 119 CF3 H CH3 H CH3 H CF3 H 110 CF3 H CH3 H CH3 H CF3 H 111 CF3 H CH3 H CH3 H CF3 H 112 CF3 H CH3 H CH3 H CF3 H 113 CF3 H CH3 H CH3 H H CF3 H 114 CF3 H CH3 H H CH3 H CF3 H 115 CF3 H CH3 H H CH3 H H CF3 H H H CF3 H H H CF3 H H CF3 H H CF3 H H H CF3 H H	H		H	H	СНЗ	H	morpholino	96
99 phenethyl H CH3 H H 100 phenethyl H CH3 H OCH3 101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CF3 103 phenethyl H CH3 H F I 104 phenethyl H CH3 H F I 105 phenethyl H CH3 H H C 106 phenethyl H CH3 H H G 107 phenethyl H CH3 H H G 108 benzyl H CH3 H H G 109 benzyl H CH3 H CH3 H G 110 benzyl H CH3 H CH3 H G 111 benzyl H CH3 H CH3 H G 112 benzyl H CH3 H G 113 benzyl H CH3 H G 114 benzyl H CH3 H H CF3 115 benzyl H CH3 H H CF3 116 benzyl H CH3 H H CF3 117 benzyl H CH3 H CH3 H CF3 118 benzyl H CH3 H CH3 H CF3 119 benzyl H CH3 H CH3 H CF3 110 benzyl H CH3 H CH3 H CF3 111 benzyl H CH3 H H CF3 112 benzyl H CH3 H H CF3 113 benzyl H CH3 H H CF3 114 benzyl H CH3 H H CCI 115 benzyl H CH3 H H CCI 116 benzyl H CH3 H H CCI 117 Denzyl H CH3 H H CCI 118 Denzyl H CH3 H H CCI 119 Denzyl H CH3 H H CCI 110 Denzyl H CH3 H H CCI 111 Denzyl H CH3 H H CCI	Н		H	H	СНЗ	Н	phenethyl	97
100 phenethyl H CH3 H OCH3 101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CF3 103 phenethyl H CH3 H H CF3 104 phenethyl H CH3 H H CH3 105 phenethyl H CH3 H H CH3 106 phenethyl H CH3 H H CH3 107 phenethyl H CH3 H H OCH3 108 benzyl H CH3 H H OCH3 109 benzyl H CH3 H OCH3 110 benzyl H CH3 H CH3 H CH3 H CH3 111 benzyl H CH3 H CH3 H CH3 H CH3 111 benzyl H CH3 H CH3 H CF3 112 benzyl H CH3 H CF3 H CF3 113 benzyl H CH3 H CH3 H CF3 114 benzyl H CH3 H CH3 H CF3 115 benzyl H CH3 H CH3 H CF3 116 benzyl H CH3 H H CF3 117 benzyl H CH3 H CH3 H CF3 118 benzyl H CH3 H H CF3 119 benzyl H CH3 H H CF3 110 benzyl H CH3 H H CF3 111 benzyl H CH3 H H CF3 112 benzyl H CH3 H H CF3 113 benzyl H CH3 H H CF3 114 benzyl H CH3 H H CF3 115 benzyl H CH3 H H CCE	butyl	\exists	Н	H	СНЗ	H	phenethyl	98
101 phenethyl H CH3 H CH3 102 phenethyl H CH3 H CF3 103 phenethyl H CH3 H H CF3 104 phenethyl H CH3 H F II 105 phenethyl H CH3 H H CH3 106 phenethyl H C2H5 H H II 107 phenethyl H CH3 H H OCH 108 benzyl H CH3 H H II 109 benzyl H CH3 H CH3 H H II 110 benzyl H CH3 H CH3 H CH3 H II 111 benzyl H CH3 H CH3 H CH3 H CH3 II 111 benzyl H CH3 H CF3 II 112 benzyl H CH3 H CF3 II 113 benzyl H CH3 H F II 114 benzyl H CH3 H H CF3 II 115 benzyl H CH3 H H CF3 II 116 benzyl H CH3 H H CF3 II 117 benzyl H CH3 H H CF3 II 118 benzyl H CH3 H H CF3 II 119 benzyl H CH3 H H CF3 II 110 benzyl H CH3 H H CF3 II 111 benzyl H CH3 H H CF3 II 112 benzyl H CH3 H H CF3 II 113 benzyl H CH3 H H CF3 II 114 benzyl H CH3 H H CF3 II 115 benzyl H CH3 H H CCF3 II 116 benzyl H CH3 H H CCF3 III 117 benzyl H CH3 H H CCF3 III 118 benzyl H CH3 H H CCF3 III 119 benzyl H CH3 H H CCF3 III 110 benzyl H CH3 H H CCF3 III 111 benzyl H CH3 H H CCF3 III 112 benzyl H CH3 H H CCF3 III 114 benzyl H CH3 H H CCF3 III 115 benzyl H CCH3 H H H CCF3 III 116 benzyl H CCH3 H H H CCF3 III 117 CCF3 III 118 BENZYL H CCH3 H H H CCF3 III 119 BENZYL H CCH3 H H CCF3 III 110 BENZYL H CCH3 H H CCF3 III 111 BENZYL H CCH3 H H CCF3 III 112 BENZYL H CCH3 H H CCF3 III 113 BENZYL H CCH3 H H CCF3 III 114 BENZYL H CCH3 H H CCF3 III 115 BENZYL H CCH3 H H CCF3 III 116 BENZYL H CCH3 H H CCF3 III 117 BENZYL H CCH3 H H CCF3 III 118 BENZYL H CCH3 H H CCF3 III 119 BENZYL H CCH3 H H CCF3 III 110 BENZYL H CCH3 H H CCF3 III 111 BENZYL H CCH3 H H CCF3 III 111 BENZYL H CCH3 H H H CCF3 III 111 BENZYL H CCH3 H H H CCF3 III 111 BENZYL H CCH3 H H III 111 BENZYL H CCH3 H H H CCF3 III 111 BENZYL H CCH3 H H III 111 BENZYL H CCH3 H III 111 BENZYL	F	\top	H	H	СНЗ	Н	phenethyl	99
102 phenethyl H CH3 H CF3 I 103 phenethyl H CH3 H H CH 104 phenethyl H CH3 H F I 105 phenethyl H CH3 H H CH 106 phenethyl H CH3 H H H 107 phenethyl H CH3 H H CH 108 benzyl H CH3 H H H OC 109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H H CF 113 benzyl H CH3 H H CF 114 benzyl H CH3 H H H 115 benzyl	H	1	осн3	H	СНЗ	H	phenethyl	100
103 phenethyl H CH3 H H CH 104 phenethyl H CH3 H F I 105 phenethyl H CH3 H H CH 106 phenethyl H C2H5 H H G 107 phenethyl H CH3 H H OC 108 benzyl H CH3 H H G 109 benzyl H CH3 H CH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CH3 H 112 benzyl H CH3 H CF3 H 113 benzyl H CH3 H F H 114 benzyl H CH3 H F H 115 benzyl H CH3 H F H 116 benzyl H CH3 H H CCH3 H G 117 Denzyl H CH3 H H CF5 H 118 benzyl H CH3 H F H 119 Denzyl H CH3 H H CCH3 H H CCH3 H H CCH3 H H H CCH3 H H H CCH3 H	H		СНЗ	H	СНЗ	H	phenethyl	101
104 phenethyl H CH3 H F 1 105 phenethyl H CH3 H H C 106 phenethyl H C2H5 H H H 107 phenethyl H CH3 H H OC 108 benzyl H CH3 H H OCH3 H 109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H CF3 H 114 benzyl H CH3 H F H 115 benzyl H CH3 H CH3 H CF3 116 benzyl H CH3 H H CF3 117 benzyl H CH3 H H CF3 118 Denzyl H CH3 H H CF3 119 Denzyl H CH3 H H CF3 110 Denzyl H CH3 H H CF3 111 Denzyl H CH3 H H CF3 111 Denzyl H CH3 H H CF3 111 Denzyl H CH3 H H CC1	н		CF3	H	СНЗ	H	phenethyl	102
105 phenethyl H CH3 H H C 106 phenethyl H C2H5 H H 107 phenethyl H CH3 H H 108 benzyl H CH3 H H 109 benzyl H CH3 H OCH3 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H CF3 H 113 benzyl H CH3 H F H 114 benzyl H CH3 H F H 115 benzyl H CH3 H H CF3 116 benzyl H CH3 H H CF3 117 benzyl H CH3 H H CF3 118 benzyl H CH3 H H CF3 119 benzyl H CH3 H H CF3 110 benzyl H CH3 H H CF3 111 benzyl H CH3 H H CF3 111 benzyl H CH3 H H CF3 112 benzyl H CH3 H H CF3	CF3		H	H	СНЗ	H	phenethyl	103
106 phenethyl H C2H5 H H H 107 phenethyl H CH3 H H OC 108 benzyl H CH3 H OCH3 H 109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H F H 113 benzyl H CH3 H F H 114 benzyl H CH3 H F H 115 benzyl H CH3 H H CH3 H CH3 H 116 benzyl H CH3 H H CCH3 H H	H	\top	F	н	СНЗ	H	phenethyl	104
107 phenethyl H CH3 H H OC 108 benzyl H CH3 H H H 109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H H CF 113 benzyl H CH3 H H CT 114 benzyl H CCH3 H H H 115 benzyl H CCH3 H H H 116 benzyl H CCH3 H H OCH	Cl		. н	H	СНЗ	H	phenethyl	105
108 benzyl H CH3 H H H 109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H H CF 113 benzyl H CH3 H H CF 114 benzyl H CH3 H H CF 115 benzyl H CH3 H H H 116 benzyl H CH3 H H OCF	H	\top	H	H	C2H5	H	phenethyl	106
109 benzyl H CH3 H OCH3 H 110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H H CF 113 benzyl H CH3 H F H 114 benzyl H CH3 H H CH 115 benzyl H CCH5 H H H 116 benzyl H CCH5 H H CH	CF3		H	H	СН3	H	phenethyl	107
110 benzyl H CH3 H CH3 H 111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H H CF 113 benzyl H CH3 H F H 114 benzyl H CH3 H H CH 115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCH	F		H	н	CH3	H	benzyl	108
111 benzyl H CH3 H CF3 H 112 benzyl H CH3 H H CF 113 benzyl H CH3 H F H 114 benzyl H CH3 H H CD 115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCH	H	•	осн3	H	СНЗ	н	benzyl	109
112 benzyl H CH3 H H CF 113 benzyl H CH3 H F H 114 benzyl H CH3 H H CT 115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCH	H		СН3	H	СНЗ	H	benzyl	110
113 benzyl H CH3 H F H 114 benzyl H CH3 H H C1 115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCH	H		CF3	Н	СНЗ	H	benzyl	111
114 benzyl H CH3 H H CT 115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCF	F3		н	H	СНЗ	H	benzyl	112
115 benzyl H C2H5 H H H 116 benzyl H CH3 H H OCH	H	T	F	H	СНЗ	H	benzyl	
116 benzyl H CH3 H H OCF	C1 .		Н	н	СНЗ	н	benzyl	
-	H		н	Н	С2Н5	H	benzyl	
117 C ₂ H ₅ H CH3 H H	ΣF3		H	H	СНЗ	H		
	H		H	н	CH3	H	Ç₂H₅	117
		-						
118 H CH3 H H	H	1	H	H	СНЗ	H		118
Br S							B	
				1	1			
119 1-methyl- H CH3 H H CF3	₹3		н	Н	СН3	H	1-methyl-	119
cyclohexyl	İ						cyclohexyl	
120 3-thienyl H CH3 H H H	I		H	Н	СНЗ	H	3-thienyl	120

121	phenyl	Н	СН3	осн3	Н	H
122	2-thienyl	Н	СНЗ	осн3	H	Н
123	cyclohexyl	H	СНЗ	осн3	н .	Н
124	H ₃ C S	Н	СНЗ	H	н	СНЗ
125	phenyl	Н	СН3	СН3	Н	H
126	2-thienyl	Н	СНЗ	СНЗ	H	н
127	cyclohexyl	H	СН3	СН3	H	H
128	1-methy1- cyclohexyl	н	СН3	СН3	Н .	H
129	t-butyl	H	СНЗ	H	H	H
130	H ₃ C S	H	СНЗ	н	н	CF3
131	cyclohexyl	H	СНЗ	Н	H	t-butyl
132	morpholino	H	СНЗ	H	H	t-butyl
133	cyclohexyl	H	СН3	H	3- thienyl	н
134	cyclohexyl	H	СНЗ	H	phenyl	H
135	cyclohexyl	H	СН3	H	Br	H
136	cyclohexyl	H	CH3	H	Н	t-butyl
137	phenyl	H	СНЗ	H	C1	H
138	2-thienyl	H	СНЗ	H	Cl	H
139	1-methyl- cyclohexyl	H	СНЗ	Н	Cl	н.
140	1-methyl- cyclohexyl	Н	СН3	F	н	н

Other compounds of the present invention, having the structural formula shown below, were also synthesized by methods similar to those described in the previous examples.

These additional compounds are further exemplified in the following table.

Table II

7		
Example	R9	R4
141	phenyl	quinolyl
142	2-thienyl	quinolyl
143	cyclohexyl	quinolyl
144	phenyl	1,2,3,4-tetrahydronaphthyl
145	cyclohexyl	1,2,3,4-tetrahydronaphthyl
146	1-methyl-cyclohexyl	1,2,3,4-tetrahydronaphthyl
147	phenyl	pyridyl

10

15

5

Binding and Cotransfection Studies

The in vitro potency of compounds in modulating PPAR• and PPAR• receptors were determined by the procedures detailed below. DNA-dependent binding (ABCD binding) was carried out using SPA technology with PPAR receptors.

Tritium-labeled PPARa and PPARy agonists were used as radioligands for generating displacement curves and IC50

values with compounds of the invention. Cotransfection assays were carried out in CV-1 cells. The reporter plasmid contained an acylCoA oxidase (AOX) PPRE and TK promoter upstream of the luciferase reporter cDNA. Appropriate PPARs 5 and RXRa were constitutively expressed using plasmids containing the CMV promoter. For PPARa and PPARB, interference by endogenous PPARy in CV-1 cells was an issue. In order to eliminate such interference, a GAL4 chimeric system was used in which the DNA binding domain of the 10 transfected PPAR was replaced by that of GAL4, and the GAL4 response element was utilized in place of the AOX PPRE. Cotransfection efficacy was determined relative to PPARa agonist and PPARy agonist reference molecules. Efficacies were determined by computer fit to a concentration-response 15 curve, or in some cases at a single high concentration of agonist (10 µM). For binding or cotransfection studies with receptors other than PPARs, similar assays were carried out using appropriate ligands, receptors, reporter constructs, etc., for that particular receptor.

These studies were carried out to evaluate the ability of compounds of the invention to bind to and/or activate various nuclear transcription factors, particularly huppara ("hu" indicates "human") and huppara. These studies provide in vitro data concerning efficacy and selectivity of compounds of the invention. Furthermore, binding and cotransfection data for compounds of the invention were compared with corresponding data for marketed compounds that act on either huppara or huppara.

Binding and cotransfection data for representative compounds of the invention are compared with corresponding data for reference compounds in Table III.

Table III

5

Comparison of binding IC_{50} values and cotransfection efficacy data of compounds of the invention to reference compounds.

Example	huPPARα		huP	PARy
	IC ₅₀ (nM)	CTF	IC ₅₀ (nM)	CTF
		Efficacy		Efficacy
		(%)		(육)
1	40	70	10	79
2	1250	59	. 476	400
3	22	70	. 7	74
4	39	80.	9	63
5	542	65	170	75
6	23	72	7	. 70
7	27	82	58	72
8	63	54	24	75
9	41	61	11	73
17	. 68	129	67	105
18	72	102	60	112
19	85	64	80	23
22	70	51	85 .	12
23	63	40	81	17
25	73	95	70	106
27	75	46	76	15
29	116	65	48	82
31	53	63	19	73
34	91	112	77	76

35	66	78	79	21
36	72	70	88	21
40	50	77	10	110
41	66	49	109	11
44	157	54	159	73
49	175	63	655	58
51 .	64	152	80	48
52	62	108	76	61
58	60	149	66	41
61	64	52	84	12
62	58	101	79	35
64	67	50	112	11
65	71	46	82	24
- 67	61	34	65	11
71	78	142	. 81	50
76	76	63	83	24
78	75	52	89	17
80	76	84	80	30
86	55	24	.72	7
88	58	61	16	78
91	215	47	51	62
Trogli-	94,500	0	1180	80
tazone				
Feno-	68,000	16	125,000	0
fibric		.		
acid				

WO 02/16331 PCT/US01/22616

Evaluation of Triglyceride and Cholesterol Level in HuapoAI Transgenic Mice

Five to six week old male mice, transgenic for human apoAI [C57B1/6-tgn(apoal)1rub, Jackson Laboratory, Bar Harbor, ME] were housed five per cage (10"X20"X8" with aspen chip bedding) with food (Purina 5001) and water available at . all times. After an acclimation period of 2 weeks, animals were individually identified by ear notches, weighed, and assigned to groups based on body weight. Beginning the following morning, mice were dosed daily by oral gavage for 10 7 days using a 20 gauge, 14" curved disposable feeding needle (Popper & Sons). Treatments were test compounds (30 mg/kg), a positive control (fenofibrate, 100 mg/kg) or vehicle [1% carboxymethylcellulose (w/v)/ 0.25% Tween80 (w/v); 0.2 ml/mouse]. Prior to termination on day 7, mice 15 were weighed and dosed. Three hours after dosing, animals were anesthetized by inhalation of isoflurane (2-4%; Abbott Laboratories, Chicago, IL) and blood obtained via cardiac puncture (0.7-1.0 ml). Whole blood was transferred to serum separator tubes (Vacutainer SST), chilled on ice, and 20 permitted to clot. Serum was obtained after centrifugation at 4°C and frozen until analysis for triglycerides, total cholesterol, compound levels, and serum lipoprotein profile by fast protein liquid chromatography (FPLC) coupled to an inline detection system. After sacrifice by cervical dislocation, the liver, heart and epididymal fat pads were excised and weighed.

The animals dosed with vehicle had average triglycerides values of 60-80 mg/dl, which were reduced by the positive control fenofibrate (33-58 mg/dl with a mean reduction of 37%). The animals dosed with vehicle had

average total serum cholesterol values of 140-180 mg/dl, which were increased by fenofibrate (190-280 mg/dl, with a mean elevation of 41%). Triglyceride serum levels for animals receiving compounds of the invention are reported in Table IV in mg/dl. When subject to FPLC analysis, pooled sera from vehicle-treated hu apoAI transgenic mice had a high density lipoprotein cholesterol (HDLc) peak area which ranged from 47 v-sec to 62 v-sec. Fenofibrate increased the amount of HDLc (68-96 v-sec with a mean percent increase of 48%). Test compounds are reported in terms of percent increase in the area under the curve as indicated in Table V.

Table IV: Triglyceride serum levels in mice receiving a compound of the invention.

Example	Reduction in
	Triglyceride
,	Serum Level
	(Percent)
<u>1</u>	41.3
2	-12.9
4	58.3
5	19.7
6	38.5
7 .	42.1
9	19.8
17	78.7
18	69.0
19	40.0
22	19.5
23	52.5
25	35.5
27	36.8
34	57.1
35	32.3
36	23.0
40	77.6
41	57.8
51	72.8
52	75.9
58	26.5
61	17.6

62	2.5
64	43.0
65	. 54.0
67	67.8
76	27.1
78	64.8
80	36.6
86	30.1

Table V

Percent increase of HDLc serum levels in mice receiving a compound of the invention over mice receiving vehicle

Example	% HDLc Increase
1	83
2	25
3	67
4	24
5	30
6	. 85
7	39
8	34
9	123
17	119
18	141
19	89
22	29
23	54
25	8
27	49
29	78

31	114
34	95
35	77
36	30
40	131
41.	96
44	151
49	17
51	122
52	. 185
· 58	74
61	72
62	72
64	66
. 65	75
67	76
71	34
76	26
78	95
80	123
86	36
88	86
91	46

Evaluation of Glucose Levels in db/db Mice

Five week old male diabetic (db/db) mice [C57BlKs/j-m +/+ Lepr(db), Jackson Laboratory, Bar Harbor, ME] or lean littermates (db+) were housed 6 per cage (10"X20"X8" with aspen chip bedding) with food (Purina 5015) and water available at all times. After an acclimation period of 2 weeks, animals were individually identified by ear notches, weighed, and bled via the tail vein for determination of initial glucose levels. Blood was collected (100 µl) from unfasted animals by wrapping each mouse in a towel, cutting 10 the tip of the tail with a scalpel, and milking blood from the tail into a heparinized capillary tube (Fisher) balanced on the edge of the bench. Sample was discharged into a heparinized microtainer with gel separator (VWR) and retained on ice. Plasma was obtained after centrifugation 15 at 4°C and glucose measured immediately. Remaining plasma was frozen until the completion of the experiment, when glucose and triglycerides were assayed in all samples. Animals were grouped based on initial glucose levels and body weights. Beginning the following morning, mice were 20 dosed daily by oral gavage for 7 days using a 20 gauge, 14" curved disposable feeding needle. Treatments were test compounds (30 mg/kg), a positive control agent (30 mg/kg) or vehicle [1% carboxymethylcellulose (w/v) / 0.25% Tween80 (w/v); 0.3 ml/mouse]. On day 7, mice were weighed and bled 25 (tail vein) 3 hours after dosing. Twenty-four hours after the 7th dose (i.e., day 8), animals were bled again (tail vein). Samples obtained from conscious animals on days 0, 7 and 8 were assayed for glucose. After the 24 hour bleed, animals were weighed and dosed for the final time. 30 hours after dosing on day 8, animals were anesthetized by

WO 02/16331 PCT/US01/22616

- 228 -

inhalation of isoflurane and blood obtained via cardiac puncture (0.5-0.7 ml). Whole blood was transferred to serum separator tubes, chilled on ice and permitted to clot. Serum was obtained after centrifugation at 4°C and frozen until analysis for compound levels. After sacrifice by cervical dislocation, the liver, heart and epididymal fat pads were excised and weighed.

5

The animals dosed with vehicle had average triglycerides values of 170-230 mg/dl, which were reduced by the positive PPARy control (70-120 mg/dl with a mean reduction of 50%). Male db/db mice were hyperglycemic (average glucose of 680-730 mg/dl on the 7th day of treatment), while lean animals had average glucose levels between 190-230 mg/dl. Treatment with the positive control agent reduced glucose significantly (350-550 mg/dl with a mean decrease towards normalization of 56%). Test compounds are reported in Table VI in terms of glucose normalization (i.e., 100% normalization would be glucose levels in treated db/db mice which did not differ from lean values.

Glucose was measured colorimetrically using commercially purchased reagents (Sigma #315-500). According to the manufacturers, the procedures were modified from published work (McGowan, M. W., Artiss, J. D., Strandbergh, D. R. & Zak, B. Clin Chem, 20:470-5 (1974) and Keston, A.

Specific colorimetric enzymatic analytical reagents for glucose. Abstract of papers 129th Meeting ACS, 31C (1956).); and depend on the release of a mole of hydrogen peroxide for each mole of analyte, coupled with a color reaction first described by Trinder (Trinder, P. Determination of glucose in blood using glucose oxidase with an alternative oxygen acceptor. Ann Clin Biochem, 6:24 (1969)). The absorbance of

30

the dye produced is linearly related to the analyte in the sample. The assays were further modified in our laboratory for use in a 96 well format. Standards (Sigma #339-11. Sigma #16-11, and Sigma #CC0534 for glucose, triglycerides and total cholesterol, respectively), quality control plasma (Sigma # A2034), and samples (2 or 5 μ1/well) were measured in duplicate using 200 µl of reagent. An additional aliquot of sample, pipetted to a third well and diluted in 200 μ l. water, provided a blank for each specimen. Plates were 10 incubated at room temperature (18, 15, and 10 minutes for glucose, triglycerides and total cholesterol, respectively) on a plate shaker (DPC Micormix 5) and absorbance read at 500 nm (glucose and total cholesterol) or 540 nm (triglycerides) on a plate reader (Wallac Victor 1420). 15 Sample absorbances were compared to a standard curve (100-800, 10-500, and 100-400 mg/dl for glucose, triglycerides and total cholesterol, respectively). Values for the quality control sample were always within the expected range and the coefficient of variation for samples was below 10%. 20 All samples from an experiment were assayed at the same time to minimize inter-assay variability.

Serum lipoproteins were separated and cholesterol quantitated with an in-line detection system. Sample was applied to a Superose® 6 HR 10/30 size exclusion column (Amersham Pharmacia Biotech) and eluted with phosphate buffered saline-EDTA at 0.5 ml/min. Cholesterol reagent (Roche Diagnostics Chol/HP 704036) at 0.16 ml/min mixed with the column effluent through a T-connection and the mixture passed through a 15 m x 0.5 mm id knitted tubing reactor immersed in a 37 C water bath. The colored product produced in the presence of cholesterol was monitored in the flow

stream at 505 nm and the analog voltage from the monitor was converted to a digital signal for collection and analysis. The change in voltage corresponding to change in cholesterol concentration was plotted vs time and the area under the curve corresponding to the elution of VLDL, LDL and HDL was calculated using Perkin Elmer Turbochrome software.

Table VI
Percent glucose normalisation values in db/db mice.

ose sation
2
)

36	92
40	103
41	101
44	83
51	88
52	98
58	81
61	79
62	79
64	97
65	99
67	96
71	97
76	97
78	86
80	83
86	92
88	92
. 91	71

EQUIVALENTS

5

10

While this invention has been particularly shown and described with references to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the scope of the invention encompassed by the appended claims.

CLAIMS

We claim:

10

15

20

5 1. A compound represented by the following structural formula:

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

- (a) R1 an unsubstituted or substituted group selected from aryl, heteroaryl, cycloalkyl, heterocyclo-alkyl, aryl-C1-C4 alkyl, heteroaryl-C1-C4 alkyl, cycloalkyl-C1-C4 alkyl, or t-butyl;
- (b) R2 is H, C1-C4 alkyl, C1-C4 haloalkyl or phenyl;
- (c) n is 2, 3, or 4;
- (d) W is is CH_2 , CH(OH), C(O) or O;
- (e) Y is an unsubstituted or substituted group consisting of thiophen-2,5-diyl or phenylene;
- (f) R3 is a C1-C4 alkyl or C1-C4 haloalkyl;
- (g) R4 is a substituted or unsubstituted phenyl,

- (h) naphthyl, 1,2,3,4-tetrahydronaphthyl, pyridyl, quinolyl or benzo[1,3]dioxol-5-yl group; and
- (i) R5 is H, C1-C4 alkyl, or aminoalkyl.
- 5 2. A compound of Claim 1 comprising 2-(2-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid.
- 3. A compound of Claim 1 comprising which is 2-(2-Methoxy-phenoxy)-2-methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-propionic acid.
- 4. A compound of Claim 1 comprising 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(2-methoxy-phenoxy)-2-methyl-propionic acid.
 - 5. A compound of Claim 1 comprising 2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-o-tolyloxy-propionic acid.

- 6. A compound of Claim 1 comprising 2-Methyl-3-{4-[2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-o-tolyloxy-propionic acid.
- 25 7. A compound of Claim 1 comprising 2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}-phenyl)-2-o-tolyloxy-propionic acid.
- 8. A compound of Claim 1 comprising 3-{4-[2-(2-Cyclohexyl-30 5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-o-tolyloxy-propionic acid.
 - 9. A compound of Claim 1 comprising 2-Methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)-oxazol-4-yl]-ethoxy}phenyl)-2-o-tolyloxy-propionic acid.

WO 02/16331 PCT/US01/22616

- 234 -

10. A compound of Claim 1 comprising 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(3-thiophen-3-yl-phenoxy)-propionic acid.

- 11. A compound of Claim 1 comprising 2-(Biphenyl-3-yloxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid ethyl ester.
- 10 12. A compound of Claim 1 comprising 2-(3-Chloro-phenoxy)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-propionic acid.
- 13. A compound of Claim 1 comprising 2-(3-Chloro-phenoxy)2-methyl-3-(4-{2-[5-methyl-2-(1-methyl-cyclohexyl)oxazol-4-yl]-ethoxy}-phenyl)-propionic acid
 - 14. A compound of Claim 1 wherein n is 2.
- 20 15. A compound of Claims 1 or 2 wherein W is O.
 - 16. A compound of Claims 1, 2 or 3 wherein Y is phenylene.
- 17. A compound of Claims 1, 2, 3 or 4 wherein R2 and R3 are each methyl.
 - 18. A compound of Claims 1, 2, 3, 4 or 5 wherein R4 is substituted or unsubstituted phenyl.
- 30 19. A compound of Claims 1, 2, 3, 4, 5, or 6 wherein R5 is H.
 - 20. A compound represented by the following structural formula:

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

5

(a) R1 an unsubstituted or substituted group selected from aryl, heteroaryl, cycloalkyl, heterocyclo-alkyl, aryl-C1-C4 alkyl, heteroaryl-C1-C4 alkyl, cycloalkyl-C1-C4 alkyl, or t-butyl;

10

(b) R2 is H, C1-C4 alkyl, C1-C4 haloalkyl or phenyl;

R5 is H, C1-C4 alkyl, or aminoalkyl;

(c)

(d) R6 are each, independently, H, C1-C4 alkyl or C1-C4 alkoxy;

15

(e) R7 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl or phenyl;

20

(f) R8 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl, phenyl or together with the phenyl to which they are bound form

naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl; and (g) R9 is C1-C4 alkyl or C1-C4 haloalkyl.

- 5 21. A compound of Claim 8 wherein R2 and R9 are each methyl.
 - 22. A compound of Claims 8 or 9 wherein each R6 is H.
- 10 23. A compound of Claims 8, 9, or 10 wherein R5 is H.
 - 24. The compound represented by the following structural formula:

15

20

25

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

- (a) R5 is H, C1-C4 alkyl, or aminoalkyl;
- (b) R6 are each, independently, H, C1-C4 alkyl or C1-C4 alkoxy;
 - (c) R7 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl or phenyl;

10

- (d) R8 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl, phenyl or together with the phenyl to which they are bound form naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl; and
- (e) R10 is an unsubstituted or substituted group selected from phenyl, 2-thienyl, 3-thienyl, cyclohexyl or 1-methyl-cyclohexyl.
- 25. A compound of Claim 12 wherein R5 is H.
- 26. A compound represented by the following structural formula:

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

20

(a) R7 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl or phenyl; and

25

(b) R8 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4

haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl, phenyl or together with the phenyl to which they are bound form naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl.

5

27. A compound of Claim 14 comprising 3-{4-[2-(2-Phenyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-phenoxy-propionic acid.

10

- 28. A compound of Claim 15 comprising (S)-3-{4-[2-(2-Pheny1-5-methyl-oxazol-4-yl)-ethoxy]-pheny1}-2-methyl-2-phenoxy-propionic acid.
- 15 29. A compound represented by the following structural formula:

20

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

(a) R7 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl or phenyl;

(c)

5

25

- (b) R8 are each, independently, H, halo, C1-C4 alkyl, C1-C4 alkoxy, C1-C4 haloalkyl, C1-C4 haloalkoxy, nitro, methanesulfonyl, C3-C8 cycloalkyl, thienyl, phenyl or together with the phenyl to which they are bound form naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl; and
- 10 30. A compound of Claim 17 comprising 2-methyl-3-{4-{2-(5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy}-phenyl}-2-phenoxypropionic acid.

R11 is H, C1-C4 alkyl or halo.

- 31. A compound of Claim 18 comprising (S)-2-Methyl-3-{4-[2-15] (5-methyl-2-thiophen-2-yl-oxazol-4-yl)-ethoxy]-phenyl}-2-phenoxypropionic acid.
- 32. A compound of Claim 17 comprising 3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-p-tolyloxy-propionic acid.
 - 33. A compound of Claim 20 comprising (S)-3-{4-[2-(2-cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-p-tolyloxy-propionic acid.
 - 34. A compound represented by the following structural formula:

15

20

and pharmaceutically acceptable salts, solvates and hydrates thereof, wherein:

- (a) R1 an unsubstituted or substituted group

 5 selected from aryl, heteroaryl, cycloalkyl,
 heterocyclo-alkyl, aryl-C1-C4 alkyl,
 heteroaryl-C1-C4 alkyl, cycloalkyl-C1-C4
 - (b) R2 is H, C1-C4 alkyl, C1-C4 haloalkyl or phenyl;
 - (c) V is is C, C(OH) or C(O);

alkyl, or t-butyl;

- (d) R3 is a C1-C4 alkyl or C1-C4 haloalkyl;
- (e) R4 is a substituted or unsubstituted phenyl, naphthyl, 1,2,3,4-tetrahydronaphthyl, quinolyl or benzo[1,3]dioxol-5-yl group; and
- (f) R5 is H, C1-C4 alkyl, or aminoalkyl.
- 35. A compound of Claims 1-22 wherein said compound is radiolabeled.
- 36. A compound of Claims 1-22 wherein said compound is tritiated.
- 37. A compound which is 2-Methyl-3-{4-[2-(5-methyl-2-phenyl-oxazol-4-yl)-ethoxy]-phenyl}-2-(quinolin-6-yloxy)-propionic acid.
- 38. A compound which is 3-{4-[2-(2-Cyclohexyl-5-methyl-oxazol-4-yl)-ethoxy]-phenyl}-2-methyl-2-(quinolin-6-yloxy)-propionic acid.

39. A pharmaceutical composition, comprising a pharmaceutically acceptable carrier and at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.

5

- 40. A method of modulating a peroxisome proliferator activated receptor, comprising the step of contacting the receptor with at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 41. The method of Claim 26, wherein the peroxisome proliferator activated receptor is an α receptor.
- 15 42. The method of Claim 27, wherein the peroxisome proliferator activated receptor is an γ receptor.
- 43. A method of treating diabetes mellitus in a mammal, comprising the step of administering to the 20 mammal a therapeutically effective amount of at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 44. A method of preventing diabetes mellitus in a mammal,

 comprising the step of administering to the mammal a

 effective amount of at least one compound of Claims 1
 22, or a pharmaceutically acceptable salt, solvate or
 hydrate thereof.
- 30 45. The method of Claim 29 or 30 wherein the mammal is a human.

- 46. The method of Claim 31 wherein the compound potentiates a peroxisome proliferator activated receptor.
- 5 47. The method of Claim 32 wherein the peroxisome proliferator activated receptor is a γ receptor.
 - 48. The method of Claim 29 or 30 wherein the compound lowers blood glucose levels.

15

20

- 49. A method of treating cardiovascular disease in a mammal, comprising the step of administering to the mammal a therapeutically effective amount of at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 50. A method of preventing cardiovascular disease in a mammal, comprising the step of administering to the mammal an effective amount of at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 51. The method of Claim 35 or 36 wherein the mammal is a human.

- 52. The method of Claim 37, wherein the compound potentiates a peroxisome proliferator activated receptor.
- 30 53. The method of Claim 38 wherein the peroxisome proliferator activated receptor is an α receptor.

- 54. The method of Claim 35 or 36 wherein the compound lowers triglycerides in the mammal.
- 5 55. The method of Claim 35 or 36 wherein the compound lowers low density lipoproteins in the mammal.
 - 56. The method of Claim 35 or 36 wherein the compound increases high density lipoproteins in a mammal.

15

20

- 57. A method of treating Syndrome X in a mammal, comprising the step of administering to the mammal a therapeutically effective amount of at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 58. A method of preventing Syndrome X in a mammal, comprising the step of administering to the mammal an effective amount of at least one compound of Claims 1-22, or a pharmaceutically acceptable salt, solvate or hydrate thereof.
- 59. The method of Claim 43 or 44 wherein the compound potentiates a peroxisome proliferator activated receptor.
- 60. The method of Claim 45 wherein the compound lowers blood glucose levels.
- 30 61. The method of Claim 43 or 44 wherein the compound lowers serum concentration of triglycerides in the mammal.

62. The method of Claim 43 or 44 wherein the compound lowers serum concentration of low density lipoproteins in the mammal.

5

- 63. The method of Claim 43 or 44 wherein the compound increases serum concentration of high density lipoproteins in a mammal.
- 10 64. A compound for use in therapy for a disorder modulated by a peroxisome proliferator activated receptor, wherein the compound, or pharmaceutically acceptable salt, solvate or hydrate thereof, is a compound of Claims 1-22.

15

20

- 65. Use of a compound for the manufacture of a medicament for the treatment of a condition modulated by a peroxisome proliferator activated receptor, wherein the compound, or pharmaceutically acceptable salt, solvate or hydrate thereof, is a compound of Claims 1-22.
- 66. A compound of Claim 1 and named in any one of the Examples herein, or a physiologically acceptable salt, solvate or hydrate thereof.

25

67. A process for the preparation of a compound of Claim 1, or a physiologically tolerable salt, solvate or hydrate thereof, substantially as described in any one of the Examples herein.

INTERNATIONAL SEARCH REPORT

inte onal Application No PCr/US 01/22616

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C07D263/32 C07D413/12 C07D413/14 A61K31/4439 C07D413/06 C07D413/04 A61K31/422 A61K31/421 A61K31/4709 A61P3/10

According to international Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 CO7D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

BEILSTEIN Data, EPO-Internal, WPI Data, CHEM ABS Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT				
ategory •	Citation of document, with indication, where appropriate, of the relevant passages			Relevant to claim N	
A	SARGES R ET AL: "Glucose transport-enhancing and hypog activity of 2-methyl-2-phenox phenylpropanoic acids" JOURNAL OF MEDICINAL CHEMISTR vol. 39, no. 24,	1			
	22 November 1996 (1996-11-22) 4783-4803, XP002184224 the whole document	, pages	••		
		-/			
·					
X Furthe	or documents are listed in the continuation of box C.	X	Patent family members are liste	d in annex.	
"A" document defining the general state of the art which is not considered to be of particular relevance of the art which is not diffing date or priority date and not in conflict with the application but clied to understand the principle or theory underlying the invention of the sariler document but published on or after the international filing date of another which may throw doubts on priority claim(s) or which is clied to establish the publication date of another cliation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the International filing date but later than the priority date claimed filing date but later than the priority date claimed filing date but later than the priority date claimed filing date but later than the priority date claimed filing date but later than the priority date claimed filing date but later than the priority date claimed in the art. "T" tater document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention cannot be considered to involve an inventive step when the document is taken alone considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "A" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is taken alone considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "A" document member of the same patent family					
	tual completion of the international search November 2001	Dat	e of mailing of the international s $11/12/2001$	earch report	
	illing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswljk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Auli	norized officer Allard, M	<u> </u>	

INTERNATIONAL SEARCH REPORT

Inte Conal Application No
PCI/US 01/22616

Calegory •	clon) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
A	COBB J E ET AL: "N-(2-Benzoylphenyl)-L-tyrosine PPARgamma agonists. 3. Structure-activity relationship and optimization of the N-aryl substituent" JOURNAL OF MEDICINAL CHEMISTRY, vol. 41, no. 25, 3 December 1998 (1998-12-03), pages 5055-5069, XP002156427	1	
	the whole document EP 0 930 299 A (JAPAN TOBACCO INC.) 21 July 1999 (1999-07-21) the whole document	1	
		•	

INTERNATIONAL SEARCH REPORT

ormation on patent family members

Inte, inal Application No PCI/US 01/22616

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 930299 A	21-07-1999	JP 3215048 B2 JP 9323982 A AU 3866597 A BG 103268 A BR 9711627 A EE 9900069 A EP 0930299 A1 NO 990700 A PL 331861 A1 SK 21099 A3 US 6204277 B1 CN 1233241 A CZ 9900536 A3 WO 9807699 A1	02-10-2001 16-12-1997 06-03-1998 29-12-2000 24-08-1999 15-10-1999 19-04-1999 16-08-1999 16-05-2000 20-03-2001 27-10-1999 14-07-1999 26-02-1998